



INSTALLATION MANUAL

5TH WHEEL

Level of Difficulty

Easy

Display Photo (product not included)



Parts List - Starter Kit

Item	Qty	Description
1	1	Base
2	1	Top frame
3	2	Upright post
4	2	Extension tube
5	2	Floor brace beam
6	6	Leveler, 5/16"-18 x 1"
7	8	Short screw, 5/16"-18 x 1/2"
8	10	Long screw, 5/16"-18 x 2"
9	1	Allen wrench, 3/16"

Parts List - Platform Kit

Item	Qty	Description
10	1	Platform frame
11	1	Leveler, 5/16"-18 x 1"

Parts List - 5th Wheel Kit

Item	Qty	Description
12	1	5th wheel mount
13	2	Scissor bracket
14	8	Short screw, 5/16"-18 x 3/4"
15	4	Medium screw, 5/16"-18 x 1-1/2"
16	1	Allen wrench, 3/16"
17	13	Washer
18	9	Nylock nut, 5/16"-18

Parts List - Banner Kit

Item	Qty	Description
19	2	Rod
20	1	Vinyl banner
21	4	Medium screw, 5/16"-18 x 1-1/2"
22	1	Allen wrench, 3/16"

NOTICE

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

⚠ CAUTION

Care must be taken to avoid damage or injury. Do not overload display.

ASSEMBLY

Parts List - Starter Kit

Item	Qty	Description
1	1	Base
2	1	Top frame
3	2	Upright post
4	2	Extension tube
5	2	Floor brace beam
6	6	Leveler, 5/16"-18 x 1"
7	8	Short screw, 5/16"-18 x 1/2"
8	10	Long screw, 5/16"-18 x 2"
9	1	Allen wrench, 3/16"

Parts List - 5th Wheel Kit

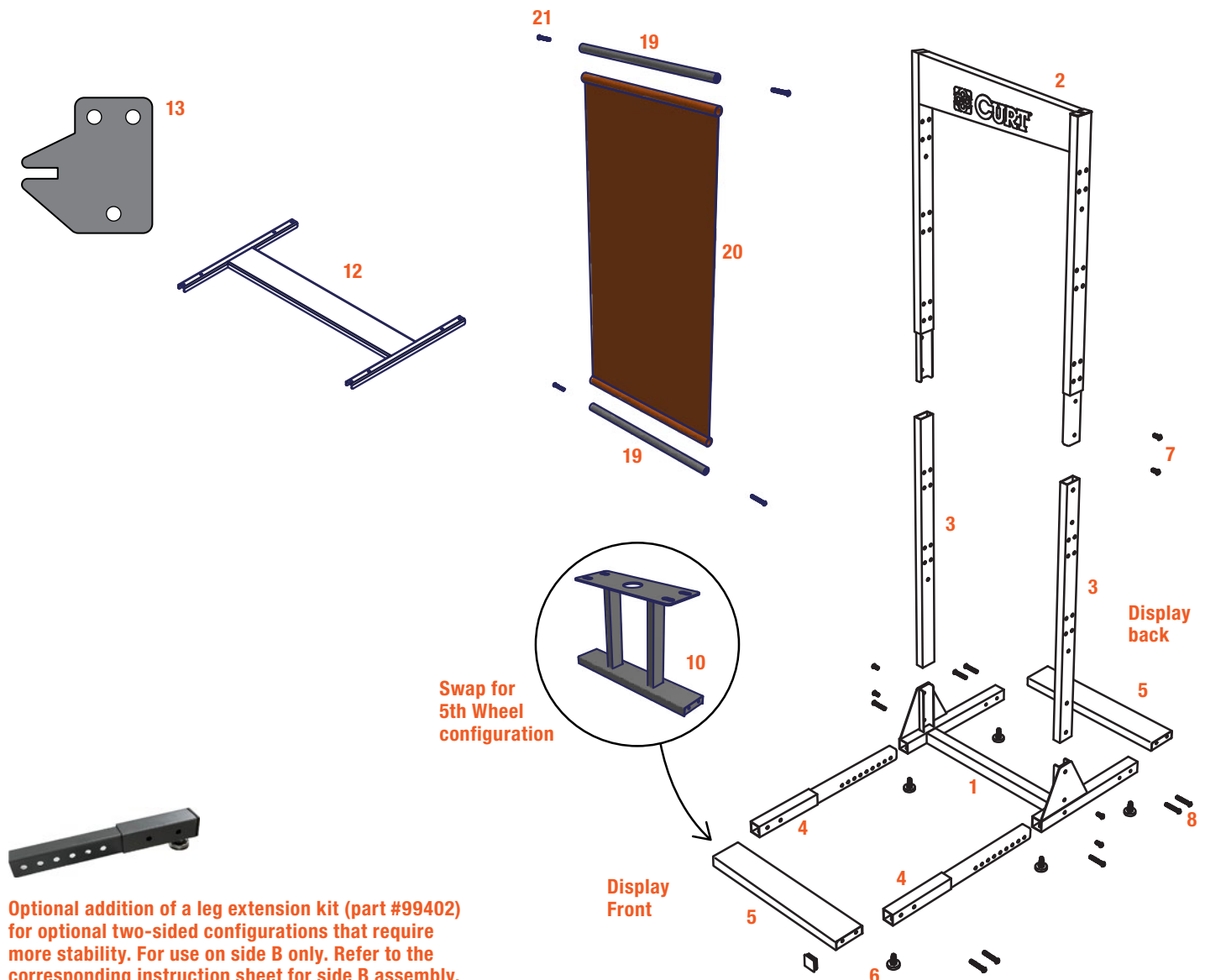
Item	Qty	Description
12	1	5th wheel mount
13	2	Scissor bracket
14	8	Short screw, 5/16"-18 x 3/4"
15	4	Medium screw, 5/16"-18 x 1-1/2"
16	1	Allen wrench, 3/16"
17	13	Washer
18	9	Nylock nut, 5/16"-18

Parts List - Banner Kit

Item	Qty	Description
19	2	Rod
20	1	Vinyl banner
21	4	Medium screw, 5/16"-18 x 1-1/2"
22	1	Allen wrench, 3/16"

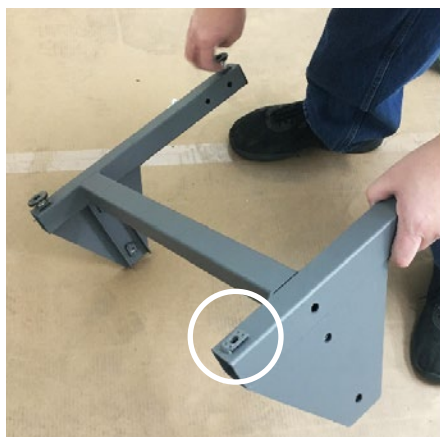
Parts List - Platform Kit

Item	Qty	Description
10	1	Platform frame
11	1	Leveler, 5/16"-18 x 1"



Step 1

Hold the base (#1) upside down and install four levelers (#6) to the outer corners.



Step 2

Install the remaining levelers (#6) to the underside of the two extension tubes (#4).

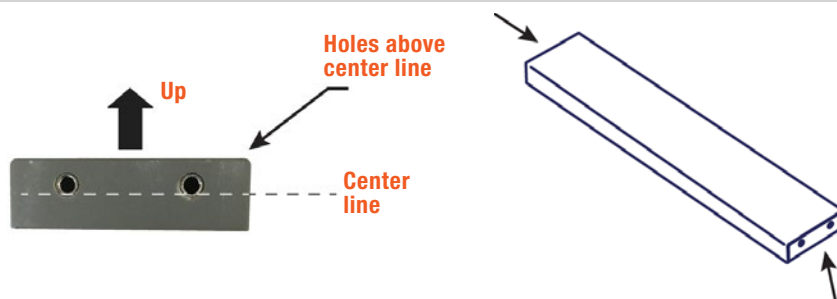
Set aside for step 6.



Step 3

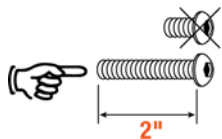
First, locate the floor brace beam (#5) with two threaded holes at each end.

Please note the threaded holes are not centered, as shown.

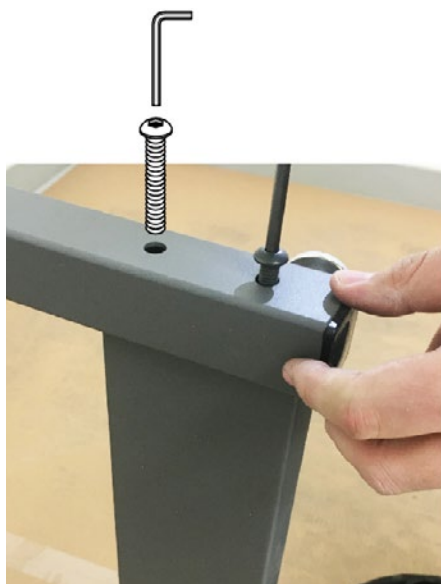


Step 4

Install the floor brace beam (#5) to the base (#1). Match the orientation of the threaded holes as shown. Secure at each end with two long screws (#8), using the included allen wrench (#9).



Install tip: Align the holes on the floor brace beam to the base. Look through to other side, and once light is visible through the holes, install one long screw on the left side then one on the opposite side. Insert the remaining two long screws.

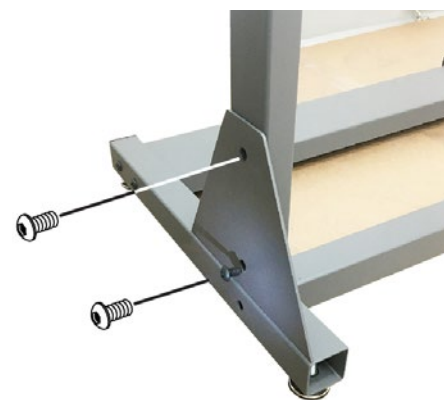
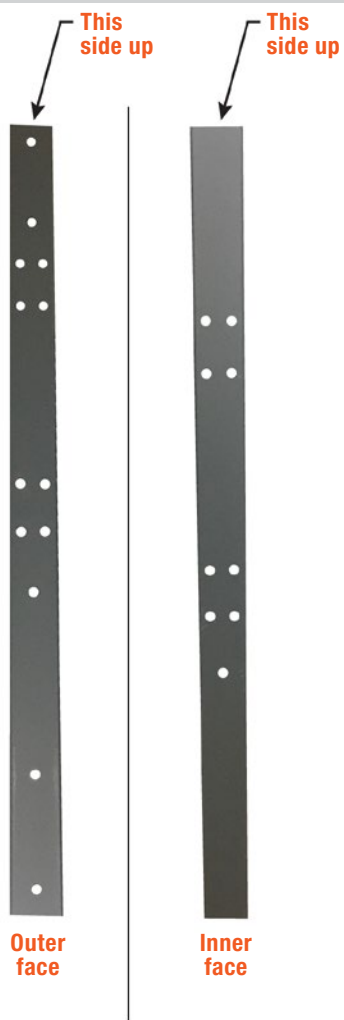


Step 5

Locate the two upright posts (#3).
The outer face will have more holes
than the inner face.

Orient the tubes with the top edge facing
up, matching the image shown to the right.

Install the upright posts to the
base (#1). Secure from the sides of
the base with two short screws (#7).



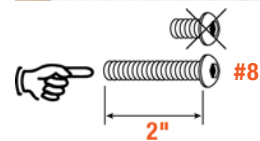
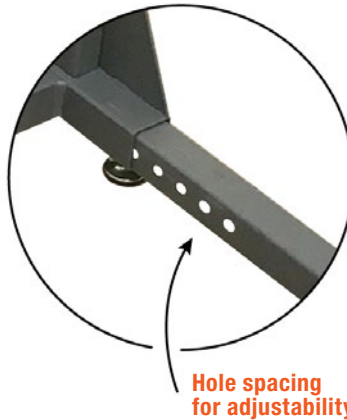
Step 6

Install the extension tubes (#4) to the base (#1). These tubes are designed to extend out at various increments and add increased stability.

NOTICE

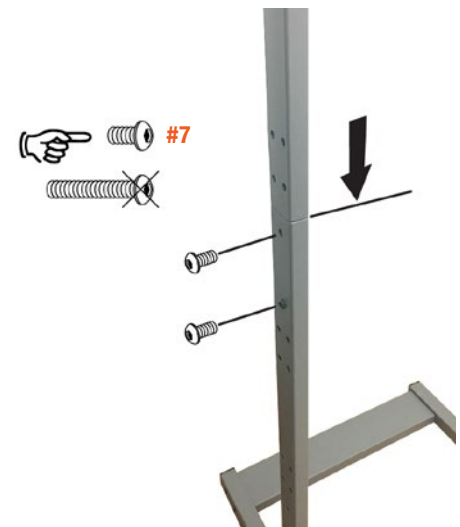
For 5th wheel configuration, install extension tubes (#4) with 1-1/2 holes visible.

To lock the position of each tube, install one long screw (#8) at each location on the right and left side of the base.



Step 7

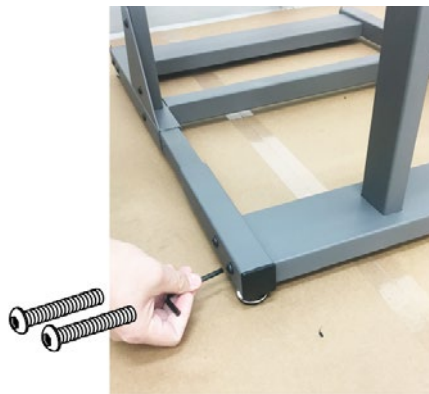
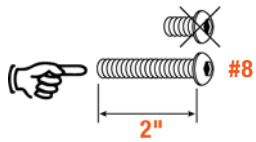
Carefully install the top frame (#2) over the upright posts (#3). Secure with two short screws (#7) at each of the upright posts on the right and left side.



Step 8

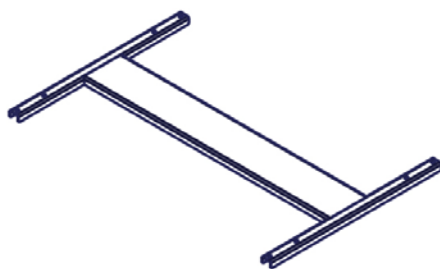
Position the display on its side and secure the platform frame (#10) to the extension tubes (#4).

Secure on both sides with two long screws (#8).



Step 9

Carefully lower the 5th wheel mount (#12) over the platform frame (#10). Secure from below with five washers (#17) and five nylock nuts (#18) at each threaded stem.

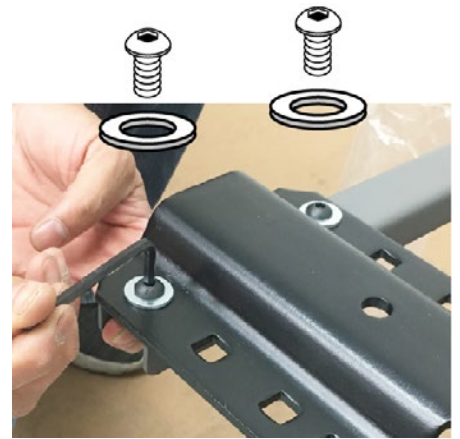


Step 10

Install the base rails (product ordered separately) over the 5th wheel mount (#12). Secure at each of the four ends with two washers (#17) and two short screws (#14).

NOTICE

Do not tighten screws at this time.



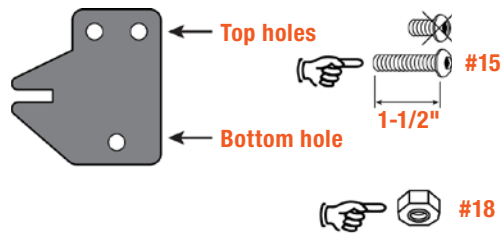
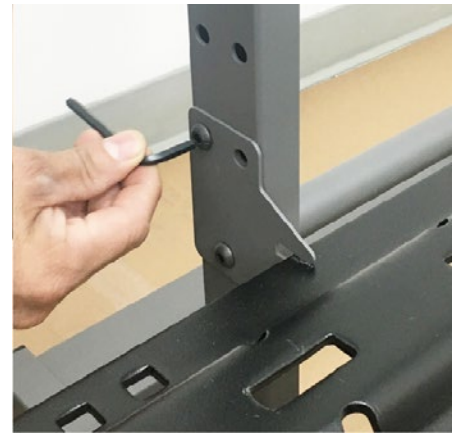
Step 11

Install the scissor brackets (#13) on both sides of the upright posts (#3). Secure at the bottom hole with one medium screw (#15).

Secure at one of the two top holes with one medium screw and one nylock nut (#18).

CAUTION

Scissor brackets must be properly installed before mounting a 5th wheel product.



Step 12

Tighten the screws installed in step 10.



Step 13

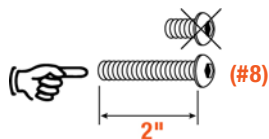
Install the rods (#15) to both sleeves of the vinyl banner (#16).



Step 14

Attach the banner (#15) to the centered holes of the outer faces of the top frame (#2).

Secure the banner to the centered holes of the outer faces of the lower upright post (#3) using the long screws (#8).



Reference the bottom photo to the right for correct orientation of the banner graphic.



Front side
graphic

Step 12

CAUTION

Two people required for 5th wheel installation.

Carefully position the 5th wheel hitch over the base rails.

Secure the 5th wheel to the base rails with heavy duty pins (sold separately).



Final Installed Image



Display product sold separately