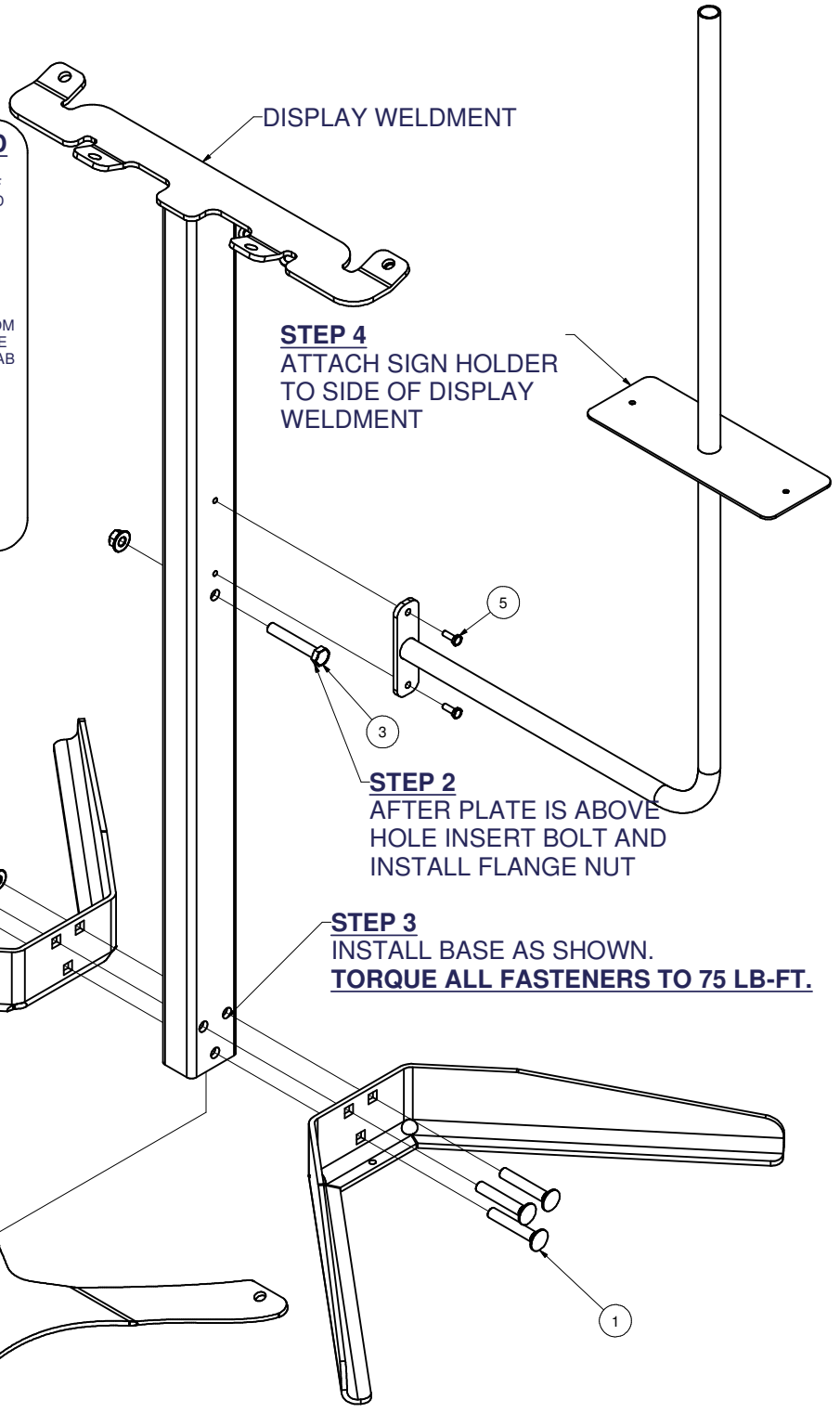
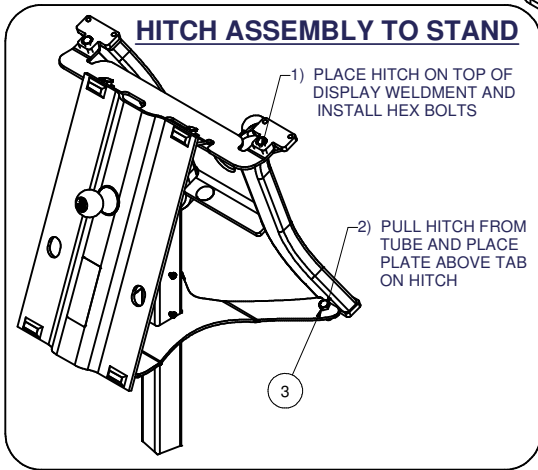


Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	1_2 - 13 x 3 CARRIAGE	CARRIAGE BOLT
2	12	HFN 1213	HEX FLANGE NUT
3	1	1/2-13 x 3	HEX BOLT
4	8	1/2 - 13 x 1 1/2	HEX BOLT
5	2	1_4 - 20 x 3_4 HEX	HEX BOLT



STEP 1
SLIDE PLATE ONTO DISPLAY WELDMENT BEYOND LARGE HOLE IN CENTER OF TUBE