

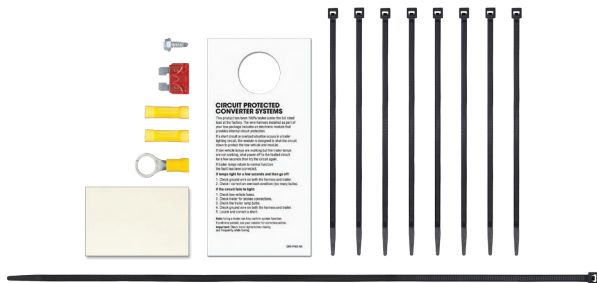
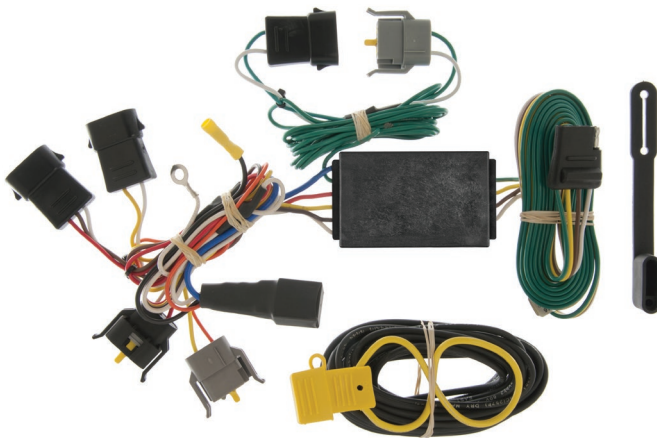
# INSTALLATION INSTRUCTIONS

**⚠ WARNING: DO NOT EXCEED PRODUCT RATING OR TOW VEHICLE LAMP LOAD RATING, WHICHEVER IS LOWER**

## APPLICATIONS

Make	Model
Ford	Windstar (built before 11/02)

## CUSTOM WIRING HARNESS



## WIRING LOCATION GUIDE

### SUVs, MINI & FULL-SIZED VANS (S)

Representative vehicle shown below

S1 - Behind driver side taillight housing

S2 - Behind passenger side taillight housing



## NOTICE

All steps must be followed to ensure the wiring harness will function properly. Once installed, test for proper function by using a test light or connecting a properly wired trailer.

## TOOLS NEEDED

Phillips screwdriver

Panel trim removal tool

## ⚠ WARNING

The battery connection must be fuse-protected, 10-amp max. Exceeding the product rating can cause loss of warranty, overheating and potential fire. Do not exceed product rating or tow vehicle lamp load rating, whichever is lower.

Max. Stop / Turn Light - 2.1 amps total

Max. Taillights - 4.2 amps total

Check vehicle owner's manual or contact the vehicle manufacturer for more information.

# INSTALLATION / SAFETY INSTRUCTIONS

## Step 1

Open the vehicle tailgate. Remove the two Phillips screws securing each taillight. Carefully pull rearward to remove the taillights (A).

## Step 2


Starting on the driver side, behind the removed taillight, locate the vehicle taillight wiring harness connectors. The connectors will be similar to those on the custom wiring harness. Separate the top and middle connectors from the taillight housing taking care not to damage the locking tabs (B).

## Step 3

Insert the custom wiring harness end with yellow wire between the top separated connectors. Insert the custom wiring harness end with red and brown wires between the middle separated connectors. Make sure the connectors are fully inserted with locking tabs in place.

## Step 4

Locate a suitable grounding point near the connector such as an existing screw with nut in the vehicle frame or drill a 3/32" pilot hole for the provided screw. The area should be free of rust, dirt and paint. Secure the white ground wire using the ring terminal and provided screw.

 **WARNING:** Check for miscellaneous items that may be hidden behind or under any surface before drilling to avoid damage and / or personal injury.

## Step 5

Route the custom wiring harness end with the green wire to the passenger side. Separate the top vehicle connector from the taillight housing taking care not to damage the locking tabs. Repeat step 3 on the passenger side using the harness end with the green wire.

## Step 6

Locate a flat spot inside the vehicle, near the taillight. Adhere the black converter box using the provided double-sided tape.

## Step 7

Route the black power wire from the vehicle battery as shown on the included CME-PCL-INS sheet.

## Step 8

When in use, route the 4-flat to the center of the vehicle and out of the trunk. When not in use, roll up and store in a convenient, out of the way location inside the trunk. Secure any loose wires with the provided cable ties.

## Step 9

Reinstall all items removed during install. Install the provided 4-flat dust cover to help prevent corrosion.

