

31310**1992-1996 FORD F-250 & F-350 4WD MODELS ONLY
1997 FORD F-250HD & F-350HD 4WD MODELS ONLY**

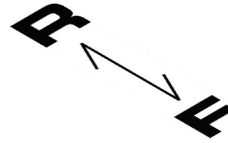
10/5/2012

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GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 5,000 LBS. TRAILER WEIGHT & 500 LBS. TONGUE WEIGHT.**GROSS LOAD CAPACITY WHEN USED AS A STRAIGHT LINE PULL: 9,000 LBS. MAX. LINE PULL.******* DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY. *******HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813**

Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	1_2 FISHWIRE	1/2" FISHWIRE
2	2	9_16-12 FLANGE NUT	HEX FLANGE NUT
3	2	9/16-12 x 1 3/4	HEX BOLT
4	2	CM-SP22	.250 x 1.50 x 1.50" ROUND HOLE SPACER



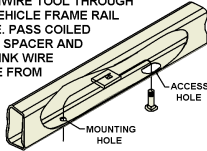
TOOLS REQUIRED

TORQUE WRENCH
RATCHET
19mm SOCKET
13/16" SOCKET
13/16" WRENCH

FISHWIRE TECHNIQUE

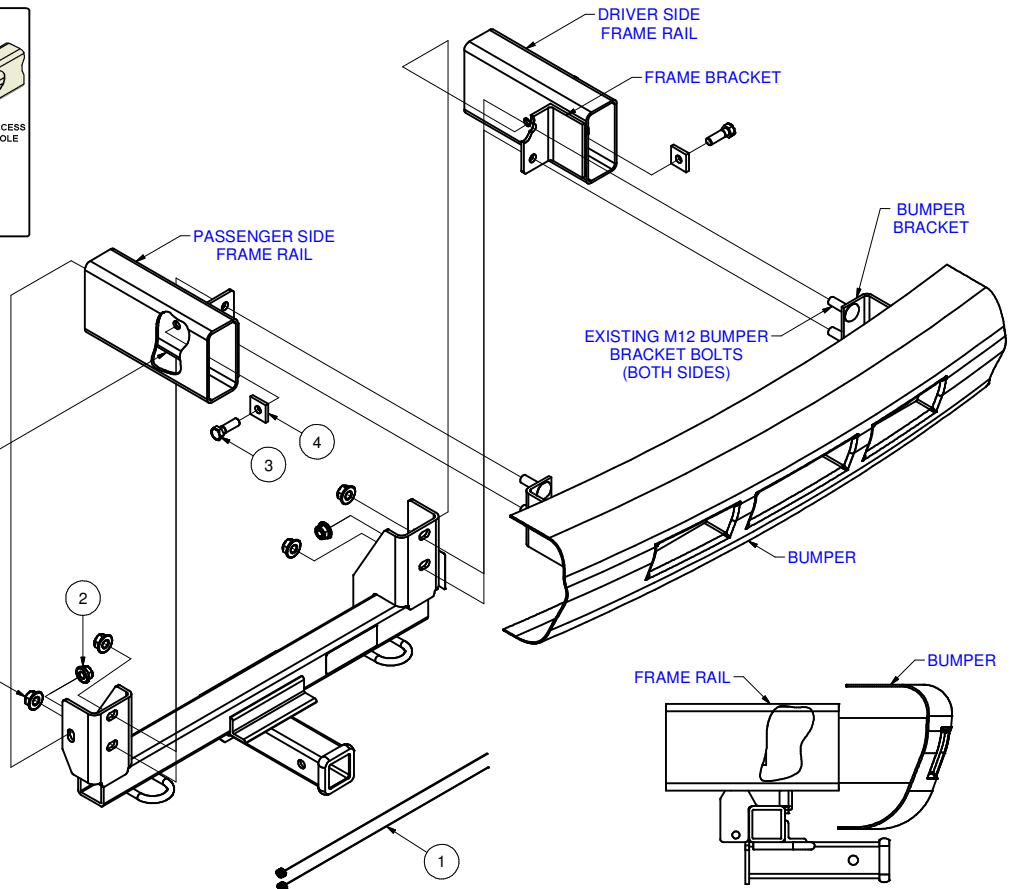
INSERT COILED END OF FISHWIRE TOOL THROUGH HITCH MOUNTING HOLE IN VEHICLE FRAME RAIL AND OUT THE ACCESS HOLE. PASS COILED END OF FISHWIRE THROUGH SPACER AND THREAD BOLT INTO COIL. KINK WIRE TO KEEP SPACER SEPERATE FROM BOLT AS SHOWN. PULL FISHWIRE, SPACER, AND BOLT THROUGH FRAME AND OUT MOUNTING HOLE. USE FISHWIRE TO GUIDE HITCH DURING MOUNTING AND PREVENT LOSS OF BOLT / SPACER INSIDE FRAME RAIL.

NOTE: SOME VEHICLES MAY FISHWIRE THROUGH END OF FRAME



ACCESS HOLE FOR
13/16" WRENCH
UNDERSIDE OF FRAME

EXISTING M12
HEX NUTS
(BOTH SIDES)



FRAME RAIL
BUMPER

INSTALLED HITCH POSITION

HITCH WEIGHT: 42 LBS.
INSTALL TIME: 30 MINUTES
INSTALL NOTES:

- NO DRILLING REQUIRED
- FISHWIRE HARDWARE
- BUMPER REMOVAL OPTIONAL

INSTALLATION STEPS

1. Remove (4) M12 hex nuts from bumper mounting bolts.

CAUTION: THE BUMPER IS NOW LOOSE FROM THE VEHICLE. PROVIDE PROPER SUPPORT.

NOTE: The bumper may be removed for easier access into frame for hex bolts & spacers.

2. Raise hitch into position aligning holes in hitch with holes in frame and existing bumper bolts.
3. Fishwire CM-SP22 spacers and 9/16-12 hex bolts through ends of frame rails, frame, and out through hitch. Secure with 9/16" hex flange nuts.
4. Reinstall bumper (if applicable) and secure with M12 hex nuts removed in step (1).
5. Torque all 9/16" fasteners to 150 ft-lbs. Torque all M12 fasteners to 86 ft-lbs.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Curt Manufacturing Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.

DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

FRONT MOUNTED ACCESSORIES

1) Do not exceed front axle Gross Weight Rating (GAWR). Consult owners manual or specification plate located on driver's door frame. Measure gross front axle weight by placing front wheels of loaded vehicle on a scale.

WARNING: Exceeding GAWR may overload the front axle and/or suspension. This could result in **accident, property damage and personal injury.**

- 2) Reposition front mounted license plate if obstructed.
- 3) Do not obstruct vehicle lights.
- 4) Allow free air flow into grille opening.
- 5) Rear wheel traction may be reduced. This could effect handling. Reduce speed and drive with caution.
- 6) Accessories extend front of vehicle. This may reduce approach angle. Use caution when parking and maneuvering.
- 7) Do not obstruct driver view.

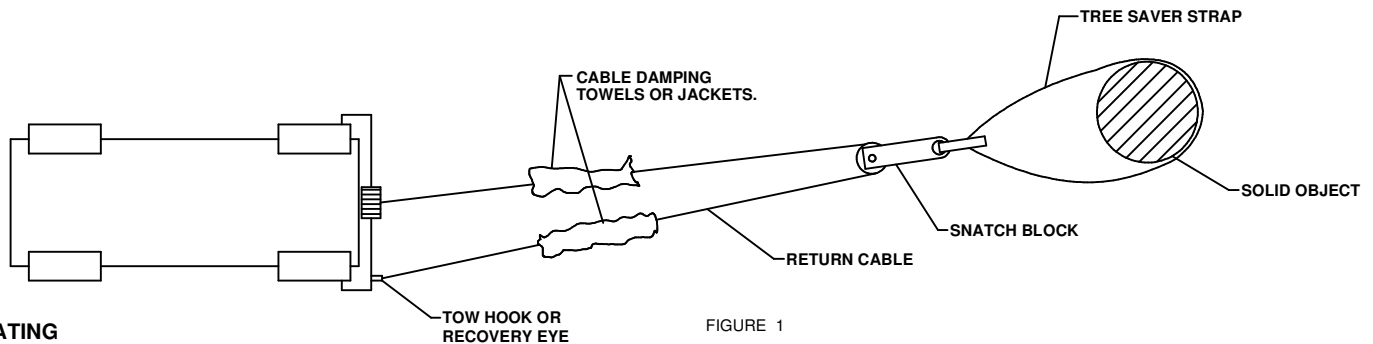
VEHICLE RECOVERY AND WINCHING TIPS

1) Use OEM tow hooks, recovery eyes or a clevis mount for attachment of a tow strap or winch cable.

WARNING: NEVER use a ball and/or ball mount as an anchor point for tow strap or winch cable. Severe personal injury or death could result.

- 2) Observe winch manufacturer's recommendations, cautions and warnings.
- 3) Attach return cable to tow hook or recovery eye when using a snatch block (See figure 1).

CAUTION: Do not attach return cable to winch mount. This may overload winch mount and/or front mounted receiver.



RATING

For **Maximum** line pull rating, winch cable must not exceed:

- 15 degree angle up or down from horizontal (See Figure 2).
- 45 degree angle left or right from straight ahead (See Figure 3).

CAUTION: Exceeding the maximum line pull rating may over load winch, winch mount, and/or front mounted receiver.

