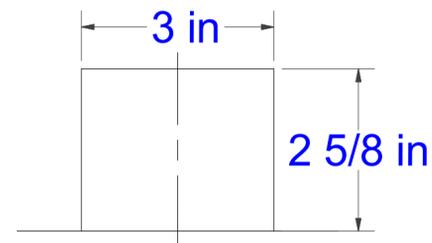


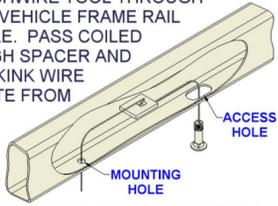
**31083****FORD F-150****4/1/2019****GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 5,000 LBS. TRAILER WEIGHT & 500 LBS. TONGUE WEIGHT.****GROSS LOAD CAPACITY WHEN USED AS A STRAIGHT LINE PULL: 9,000 LBS. MAX. LINE PULL.****WARNING: \*\*\* DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY. \*\*\***FOR MORE INFORMATION LOG ONTO [WWW.CURTMFG.COM](http://WWW.CURTMFG.COM)  
HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813

## Parts List

1	4	1/2-13 x 1 3/4, GR8	CARRIAGE BOLT
2	4	CM-SP19	.250 x 1.25 x 3.00" SQUARE HOLE SPACER
3	2	CM-SP32	.188 x 1.50 x 2.00" ROUND HOLE SPACER
4	4	1_2 FISHWIRE	1/2" FISHWIRE
5	4	HFN 1213, GR8	HEX FLANGE NUT

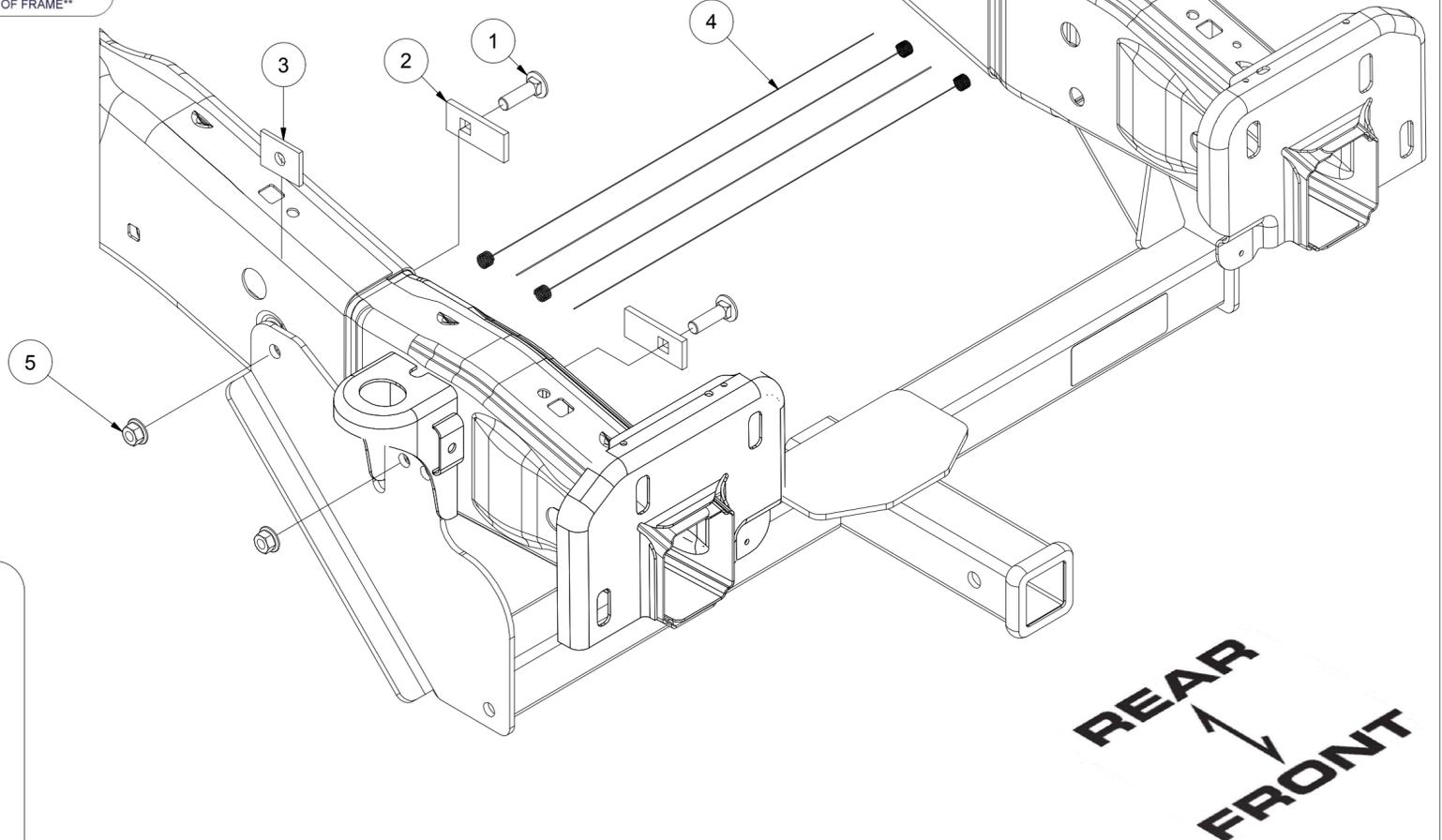
**BUMPER FASCIA TRIM DIAGRAMS****FISHWIRE TECHNIQUE**

INSERT COILED END OF FISHWIRE TOOL THROUGH HITCH MOUNTING HOLE IN VEHICLE FRAME RAIL AND OUT THE ACCESS HOLE. PASS COILED END OF FISHWIRE THROUGH SPACER AND THREAD BOLT INTO COIL. KINK WIRE TO KEEP SPACER SEPARATE FROM BOLT AS SHOWN. PULL FISHWIRE, SPACER, AND BOLT THROUGH FRAME AND OUT MOUNTING HOLE. USE FISHWIRE TO GUIDE HITCH DURING MOUNTING AND PREVENT LOSS OF BOLT / SPACER INSIDE FRAME RAIL.



\*\*NOTE: SOME VEHICLES MAY FISHWIRE THROUGH END OF FRAME\*\*

TOOLS REQUIRED	
FLAT HEAD SCREW DRIVER	
3/4" SOCKET	
TAPE MEASURE	
RATCHET	
TORQUE WRENCH	
AVIATION SHEARS	
TAPE MARKER	



HITCH WEIGHT: 43 LBS.

**INSTALL TIME**

PROFESSIONAL: 30 MINUTES

NOVICE (DIY): 65 MINUTES

**INSTALL NOTES:**

- MAY NEED TO REMOVE AIR DAM
- TRIM LOWER BUMPER FASCIA
- FISHWIRING HARDWARE
- NO DRILLING

**INSTALLATION STEPS**

1. Remove lower air dam. Trim the lower plastic bumper fascia as required using the diagram above as a reference only.
2. Tape a CM-SP32 spacer on the outside of the frame over the rear most attachment point on both the driver and passenger side.
3. Fishwire a 1/2" carriage bolt and a CM-SP19 spacer in through the access hole and pull out through the rear and forward most attachment points. **NOTE:** The driver side forward mounting point is the opposite of the passenger side.)
4. Feed the ends of the fishwire through the mounting holes on the hitch, push the carriage bolts into the frame and raise the hitch into position.
5. When the mounting holes on the hitch are aligned with the attachment holes on the frame, pull the mounting hardware through the mounting holes on the hitch and secure the hitch to the vehicle using a 1/2" hex flange nut for each mounting point.
6. Torque all 1/2" fasteners to 110 lb-ft.



Scan for more information

**PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.**

CURT Manufacturing LLC., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, CURT Manufacturing LLC., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. CURT Manufacturing LLC.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C.Regulation V-5 and SAE J684.

# 31083 FORD F-150

**\*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY\*\*\*.**

## FRONT MOUNTED ACCESSORIES

1) Do not exceed front axle Gross Weight Rating (GAWR). Consult owners manual or specification plate located on driver's door frame. Measure gross front axle weight by placing front wheels of loaded vehicle on a scale.

**WARNING:** Exceeding GAWR may overload the front axle and/or suspension. This could result in **accident, property damage and personal injury.**

2) Reposition front mounted license plate if obstructed.

3) Do not obstruct vehicle lights.

4) Allow free air flow into grille opening.

5) Rear wheel traction may be reduced. This could effect handling. Reduce speed and drive with caution.

6) Accessories extend front of vehicle. This may reduce approach angle. Use caution when parking and maneuvering.

7) Do not obstruct driver view.

## VEHICLE RECOVERY AND WINCHING TIPS

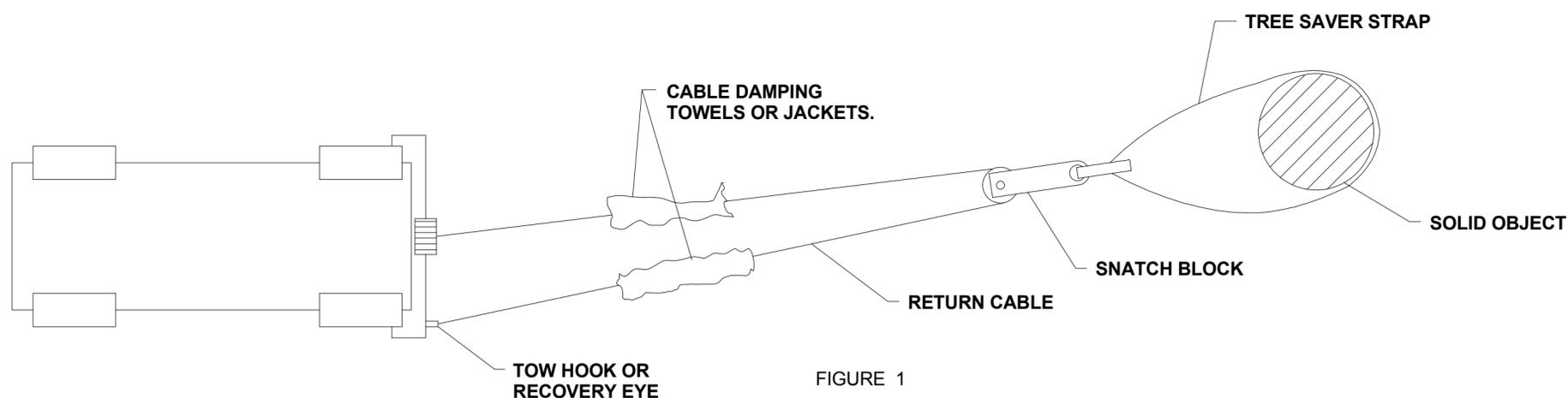
1) Use OEM tow hooks, recovery eyes or a clevis mount for attachment of a tow strap or winch cable.

**WARNING: NEVER** use a ball and/or ball mount as an anchor point for tow strap or winch cable. Severe personal injury or death could result.

2) Observe winch manufacturer's recommendations, cautions and warnings.

3) Attach return cable to tow hook or recovery eye when using a snatch block (See figure 1).

**CAUTION:** Do not attach return cable to winch mount. This may overload winch mount and/or front mounted receiver.



## RATING

For **Maximum** line pull rating, winch cable must not exceed:

- 15 degree angle up or down from horizontal (See Figure 2).
- 45 degree angle left or right from straight ahead (See Figure 3).

**CAUTION:** Exceeding the maximum line pull rating may over load winch, winch mount, and/or front mounted receiver.

