

# INSTALLATION MANUAL

## 25014

### Level of Difficulty

Easy

Installation difficulty levels are based on time and effort involved and may vary depending on the installer level of expertise, condition of the vehicle and proper tools and equipment.

### Parts List

Item	Qty	Description
1	1	Jack wheel
2	1	Sleeve spacer
3	1	Hex bolt, M12
4	1	Nylock nut, M12

### Tools Required

Ratchet	Socket set
Wrench	--

### Product Registration

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### ⚠ WARNING

Do not expose hands, body parts or clothing anywhere between the truck and trailer. Extreme care should be observed to avoid serious injury to self, property and observers.

### Product Photo



### NOTICE

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To help prevent damage to the product or vehicle, refer to the specified torque specifications when securing hardware during the installation process.

### Maintenance

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

### Step 1

Remove the previously installed jack wheel.

Insert sleeve spacer into the replacement jack wheel. Align the jack wheel and spacer sleeve mounting holes inside of the jack wheel mount.

Insert an M12 hex bolt through the jack wheel mount, jack wheel and spacer sleeve. Secure using an M12 nylock nut.

Torque hardware to 55 ft-lbs.

