# 

# **INSTALLATION MANUAL**

# 17499

# **Level of Difficulty**

# Moderate

Installation difficulty levels are based on time and effort involved and may vary depending on the installer level of expertise, condition of the vehicle and proper tools and equipment.

Max Capacity Without Spr	ing Bars
Gross trailer weight (GTW)	8 000 lbs

uluss trailer weight (ulw)	0,000 103.
Tongue weight (TW)	800 lbs.
When spring bars are not used,	the weight

rating is dependent upon the trailer ball manufacturer's weight ratings. Do not exceed the maximum weight rating of the trailer ball.

# **Max Capacity With Spring Bars**

Gross trailer weight	5,000 - 8,000 lbs.
Tongue weight	500 - 800 lbs.

The tongue weight rating of the spring bars represents the capacity of a pair of bars, not an individual bar. Always use a pair of spring bars and be sure they are rated the same.

# **Parts List**

Item	Qty	Description
1	1	Hitch head
2	1	Adjustable shank
3	2	Spring trunnion bar
4	2	Spring bar support bracket
5	1	Snap-up handle
6	2	Head tilt spacer
7	1	Hex bolt, 3/4"-10 x 5"
8	2	Nylock nut, 3/4"-10
9	1	Hex bolt, 3/4"-10 x 4"
10	2	Wire lock lynch pin
11	1	Hitch pin & clip, 5/8"

<b>Tools Required</b>	
Ratchet	Socket set
Torque wrench	Tape measure

# **Product Registration and Warranty**

CURT stands behind our products with industry-leading warranties. To get copies of the product warranties, register your purchase or provide feedback, visit: warranty.curtgroup.com/surveys

# **⚠** WARNING

## Never exceed the vehicle manufacturer's recommended towing capacity.

The loaded ball height should never be greater than the uncoupled ball height. Front wheel overload and loss of rear wheel traction can result and can lead to unstable handling. It can reduce braking ability and create a tendency to jackknife when turning and braking at the same time.

If the loaded trailer ball height is greater than the uncoupled height, reduce take-up on the spring bar, remeasure and adjust until the proper height is obtained.

# **Product Photo**



www.curtmfg.com for a full-color copy of this uction manual, as well as helpful videos, guides and much more!	
re you begin installation, read all instructions thoroughly.	
er tools will improve the quality of installation and reduce the time required	J.
e states require a clear view of license plates. ove trailer ball when not in use if it restricts view.	
product complies with regulation V-5, C.S.A. Standard D-264 and safety irements for connecting devices and towing systems of the State of New Y	ork.
odic inspection of your product should be performed isure all hardware and / or components remain secure.	
elp prevent damage to the product or vehicle, refer to the specified Je specifications when securing hardware during the installation process.	

# Maintenance

Keep the socket-mounted ends of the spring bars and the lock pins in the head assembly free from dirt and well lubricated. Excessive wear in this area may indicate an overload or inadequate lubrication.

Keep the head assembly exterior clean. Do not allow dirt

or stones to lodge between the spring bars and the head. Keep hitch parts painted to prevent rust and maintain good appearance. Do not paint over labels.

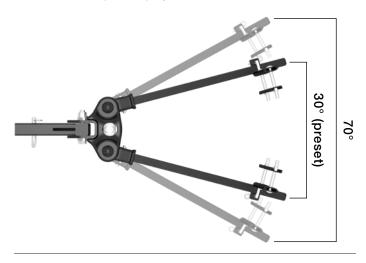
Keep lift brackets clean and lubricated to ensure ease of operation.



# **SPRING BAR WIDTH ADJUSTMENT**

# Step 1 - Determine your spring bar width setting

TruTrack<sup>™</sup> is designed to work in two neutral spring bar settings to fit most A-frame trailers. The spring bars can easily be repositioned in the 30° or 70° position (+/-5°). For narrow frames (50° and less) no adjustment is needed as it comes preset in the narrow setting. For wider frames (over 50°) adjustment is needed.

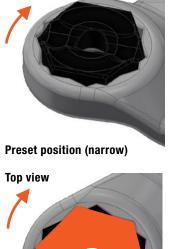


# Step 2 - Adjust the cam blocks

To change the neutral angle of the spring bars, the cam block will need to be adjusted. To adjust the cams, remove the cotter pins from the castle nuts. Remove the castle nuts, bushing sleeves and springs. Remove the carriage bolts from the top while holding the socket in place.

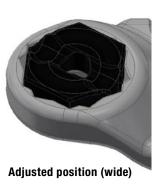
With the head resting upside down, carefully remove the socket with the bushing and balls. Looking at the cam block in the head, pull the cam block out and rotate it outward to the next position as shown.

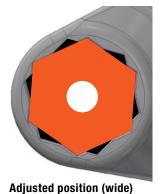
# Angled view





**Preset position (narrow)** 



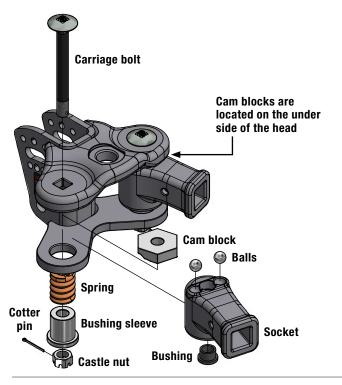


# Step 3 - Install the sockets back into the head

Once the cam block has been adjusted, lightly coat the balls with grease and set into the ball sockets. Flip the socket upside down and position it so the balls are resting in the cam block recesses.

Hold the socket in place and insert the carriage bolt through, making sure the bushing is still in it's correct position. Reinstall the spring, bushing sleeve and castle nuts.

Torque castle nuts to 75 lb-ft. and reinstall the cotter pins. Grease with white lithium grease in the zerk when finished.





# **ASSEMBLY & INSTALLATION**

Parts	s List	t	
Item	Qty	Description	
1	1	Hitch head	
2 3	1	Adjustable shank	
3	2	Spring trunnion bar	
4	2	Spring bar support bracket	R. A
5	1	Snap-up handle	
6	2	Head tilt spacer	
7	1	Hex bolt, 3/4"-10 x 5"	
8	2	Nylock nut, 3/4"-10	
9	1	Hex bolt, 3/4"-10 x 4"	
10	2	Wire lock lynch pin	
11	1	Hitch pin & clip, 5/8"	
9			

# Step 1 - Measure the trailer coupler height

Line up the tow vehicle and trailer on level pavement, in a straight position. Use the trailer tongue jack to level the trailer.

Measure the distance from pavement to the top of the coupler socket.

Record distance here \_\_\_\_\_\_ Top of coupler to pavement

# Step 2 - Measure the towing vehicle

Pick reference points on the front and rear bumper of the towing vehicle. Measure and record height to pavement.

Front bumper to pavement \_\_\_\_\_

Rear bumper to pavement \_\_\_\_\_

For vehicles with air springs, air shocks or automatic leveling systems only, check the vehicle owner's manual or other instructions on these items.

#### Step 3 - Determine the 'target' uncoupled ball height for the tow vehicle

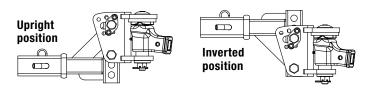
The tow vehicle's uncoupled ball height will be set higher than the coupler height measured in Step 1 to allow for vehicle squat when coupled to the trailer.

For cars, vans and small SUVs, add 1/8" for each 100 lbs. of tongue weight. Record ball height \_\_\_\_\_



#### Step 4 - Install the shank, hitch head and ball

Insert the adjustable shank (#2) into the receiver tube on the tow vehicle and secure with the provided hitch pin & clip (#11). **Note:** To obtain the proper ball height on high-ground-clearance vehicles, the shank may be inverted as shown below. If the shank is used in the inverted position, check for adequate ground clearance.



#### Step 5

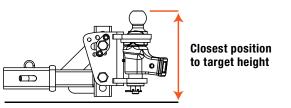
Select a trailer ball with a 1-1/4" threaded shank, no longer than 2-5/8", to match the trailer coupler and load capacity equal to or exceeding the gross trailer weight (CURT #40090 2" trailer ball or CURT #40006 2-5/16" trailer ball recommended).

Attach the ball to the hitch head (#1) using a lock washer and nut. Torque the nut to the ball manufacturer's specifications. **Note:** If a 1" threaded shank trailer ball is desired, a CURT #21201 reducer bushing must be used (sold separately).

#### Step 6

Position the hitch head (#1) on the adjustable shank (#2). Slide the head up or down to the nearest bolt hole alignment position that corresponds with the target uncoupled ball height determined in Step 3.

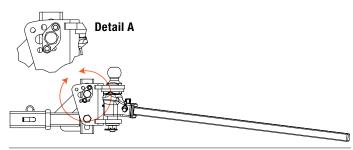
Mark the position on the shank.



#### Step 7

Set the initial tilt position and loosely attach the hitch head (#1) to the adjustable shank (#2) in the position determined in Step 6.

For initial setup, place the head tilt spacers (#6) into the position shown below.

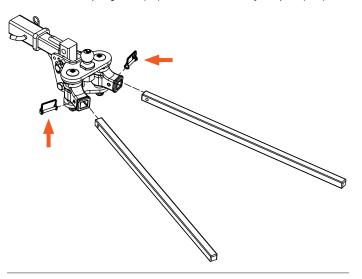


# Step 8

Tighten the 3/4"-10 hex bolts (#7, #9) just enough to hold the spacers (#6) into the hitch head (#1). These bolts will be tightened after the correct tilt setting has been determined.

#### Step 9 - Install the spring bars

Secure the two spring bars (#3) with the wire lock lynch pins (#10).



#### Step 10

Using the trailer tongue jack, lower the coupler onto the trailer ball and close the coupler latch. Do not retract the jack fully at this time. Allow the jack to support some of the tongue weight.

Raise the front of the trailer and back of the tow vehicle approximately 3" with the tongue jack. This will allow easier installation of the spring bars onto the support brackets.

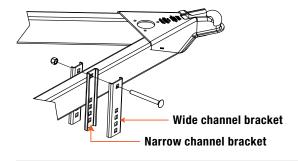
#### Step 11 - Installing the spring bar support brackets

Mark the position of the support brackets (#4) by making a center line on the trailer A-frame 4" in from the end of the spring bars (#3).

# Step 12

Place a carriage bolt through the top hole on all three support brackets, spin the nylock nut loosely onto the bolt and hang the assembly over the trailer A-frame on the center line from Step 11.

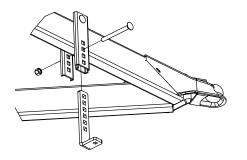
**Note:** The wide channel bracket should be installed over the narrow channel as detailed below.



#### Step 13

Slide the L-support in between the two captive support brackets as shown. Set the bracket height closest to the spring bar position set with the jack in Step 10. Install the second carriage bolt in the first hole directly below the trailer A-frame.

With the L-bracket installed, tighten both nylock nuts to 25 lb-ft.

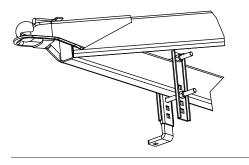


# Step 14

Repeat Steps 11 through 13 with the second support bracket on the opposite side of the trailer A-frame.

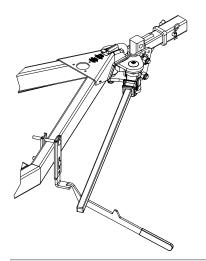
## **A WARNING**

Keep clear of the pivot path of all moving parts when there is tension on the spring bar. Maintain control of the lift handle at all times when raising or lowering the spring bar. Be sure that the locking clip and cotter pin are in place once the spring bar is in position.



# Step 15 - Raise the spring bars

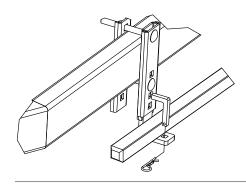
Pull the spring bar out from the A-frame and hook the lift bar into the L-bracket as shown.



#### Step 16

Pry the spring bar onto the L-bracket by rotating the lift bar to vertical.

With the spring bar supported by the L-bracket, remove the lift handle. Secure the spring bar by installing the retainer clip and cotter pin.



# Step 17

Check the vehicle height and adjust the spring bars if necessary.

With the spring bars secured, lower the jack to apply load to the hitch. The vehicle should settle evenly. Remeasure the front and rear bumper reference points. If the front has settled much more than the rear, lower the L-brackets to reduce the load on the spring bars. The spring bars should be nearly horizontal when correct height is achieved.

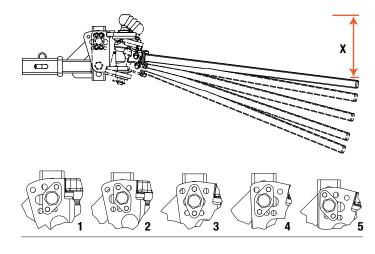
#### Step 18 - Adjusting head tilt

If your tow vehicle cannot be leveled with the initial 'Position 1' head setting, increase the tilt position. Increasing head tilt will allow more tension to be applied to the arms. The list below shows the change in spring bar height for each position setting.

#### **Distance X:**

Position 1 - 9.25 Position 2 - 10.75 Position 3 - 12.75 Position 4 - 14.75 Position 5 - 16

After the correct tilt position has been determined and the tow vehicle is sitting level, the 3/4" bolts must be torqued. Tighten 3/4" hex bolts and nylock nuts to 200 lb-ft. Failure to tighten the bolts may result in a complete system failure.



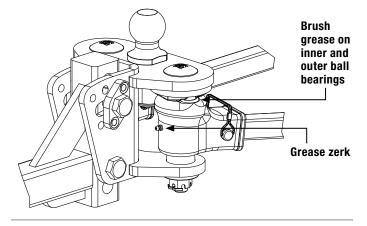


# **Before You Tow**

Check all connections listed below prior to towing:

- Hitch pin & clip (securing shank to receiver)
- Head to shank fasteners
- Trailer ball nut
- Coupler latch
- Spring bar support brackets
- Safety chains
- Lights and turn signals
- Braking system (including breakaway switch)

Apply grease to the locations shown below prior to each use to ensure quiet and trouble-free operation.



### Final Installed Image - Representative Photo (#17501 shown)



# **TOWING BASICS & SAFETY INFORMATION**

For information on safely towing your trailer, visit curtmfg.com/understanding-towing.

# **Lowering The Spring Bars**

Remove the weight from the spring bars by using the trailer jack to lift the front of the trailer and rear of the tow vehicle.

With the tension removed from the spring bars, carefully remove the cotter pin & retainer clip.

With the spring bar retainer clip removed, use the lift bar as a lever to pry the spring bar off of the L-bracket.