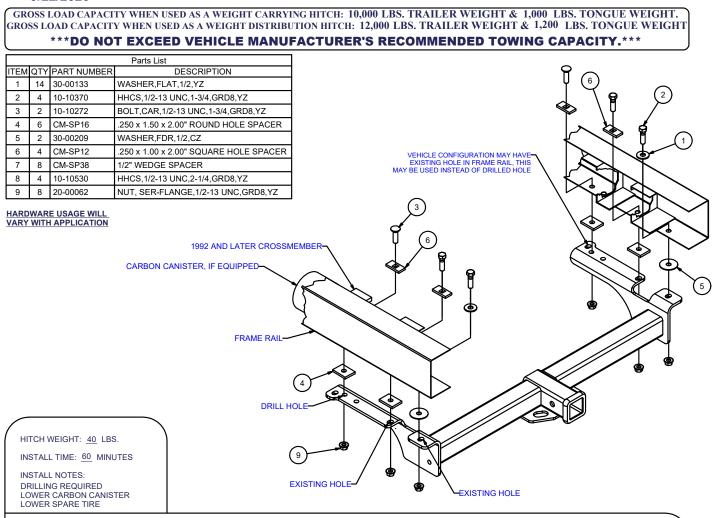
14053

75-06 FORD E-150, E-250 & E-350

9/22/2020



INSTALLATION STEPS

1.If present, lower carbon canister from driver's side frame rail. Also lower spare tire. NOTE: RELOCATION OF SPARE TIRE IS NOT REQUIRED. TIRE MAY BE REPOSITION FORWARD TO AVOID CONTACT WITH HITCH

2. Remove frame undercoating from attaching surfaces and disconnect factory installed optional driver's side trailer wiring connection from bumper.

3. Position hitch on vehicle by lining up existing holes and loosely install hardware as shown.

4.Using hitch as a template, drill a 1/2" hole in each frame rail and install hardware as shown.

5.Reinstall factory trailer wiring connection around hitch.

6.Raise spare tire and carbon canister. Check for clearance between differential and brake lines.

7. Tighten fasteners to 110 lb.-ft.

PRE 1992 MODELS - SEE FIGURES 3, 4, & 5

NOTE: ON SOME MODELS, TAIL PIPE AND/OR TAIL PIPE BRACKET MAY HAVE TO BE RELOCATED AND/OR MODIFIED. 1.If present, lower carbon canister in driver's side frame rail and remove frame undercoating from attaching surfaces.

2.Center hitch on vehicle and position so that the frame crossmember rivets fit into the notch in the side plates.

3. Using hitch as a template, drill three (3) holes per side through the frame with a 1/2" drill bit. Be careful not to drill into the carbon canister.

4.Install fasteners as shown and tighten to 110 lb.-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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