## 

## **INSTALLATION MANUAL**

### 13480

#### **Level of Difficulty**

#### Moderate

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Installation difficulty levels are based on time and effort involved and may vary depending on the installer level of expertise, condition of the vehicle and proper tools and equipment.

Weight Carrying Capacity		
Gross trailer weight (GTW)	2,000 lbs.	
Tongue weight (TW)	200 lbs.	

Parts List		
Item	Qty	Description
1	4	Carriage bolt, 7/16"-14, 1-1/2", grade 8
2	4	Serrated-flange nut, 7/16"-14, grade 8
3	4	Square hole spacer, 1/4" x .88" x 2-1/4"

Tools Required		
Ratchet	Rotary cutting tool or reciprocating saw	
Socket, 10mm	Tape measure	
Socket, 11/16"	Fishwire, 7/16"	
Torque wrench	Таре	
* For a tools reference	ce guide visit	

curtmfg.com/trailer-hitch-installation

#### **△** WARNING

Never exceed the vehicle manufacturer's recommended towing capacity.

#### **Product Photo**



#### NOTICE

Visit www.curtmfg.com for a full-color copy of this

instruction manual, as well as helpful videos, guides and much more!

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

- This installation requires:
- Trimming of bumper fascia
- Fishwire
- No drilling

Periodic inspection of the trailer hitch should be performed to ensure all mounting hardware remains tight and structural components are secure.

To help prevent damage to the product or vehicle, refer to the specified torque specifications when securing hardware during the installation process.

#### SAFETY INSTRUCTIONS

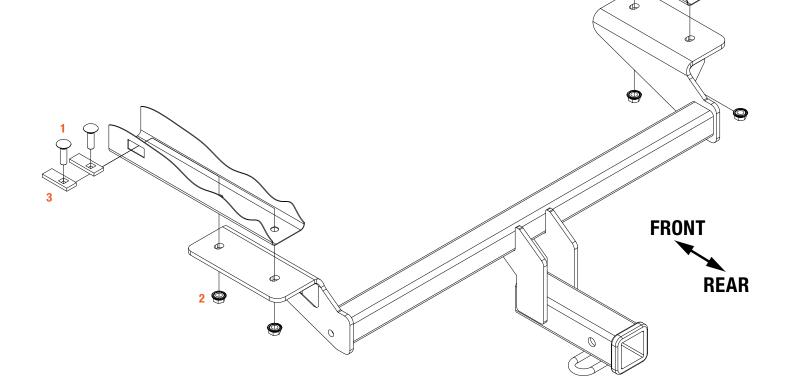
Safety glasses should be worn at all times while installing this product.

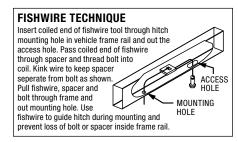
#### **Product Registration and Warranty**

CURT stands behind our products with industry-leading warranties. To get copies of the product warranties, register your purchase or provide feedback, visit: warranty.curtgroup.com/surveys

## ASSEMBLY

# Parts ListItemQtyDescription14Carriage bolt,<br/>7/16"-14, 1-1/2", grade 824Serrated-flange nut,<br/>7/16"-14, grade 834Square hole spacer,<br/>1/4" x .88" x 2-1/4"





#### Step 1

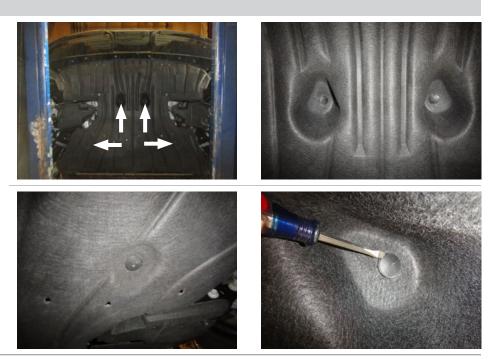
Remove 14 screws from the underbody panel using a 10mm socket and set off to the side.





#### Step 2

Remove the four push fasteners from the underbody panel and set off to the side.



#### Step 3

Lower the underbody panel and set off to the side.

#### Step 4

Fishwire two 7/16" carriage bolts (#1) and square hole spacers (#3) into the existing holes in each frame rail.

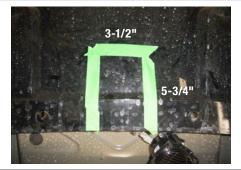






#### Step 5

Mark and trim the fascia panel. See trim diagram for approximate dimensions.



#### Step 6

Disconnect the wiring harness and remove the retaining clip from the bracket to allow the hitch to be raised into position.





#### Step 7

Raise the trailer hitch into position, taking care not to knock the bolts back into frame. Secure with 7/16" serrated-flange nuts (#2).

Torque all 7/16" fasteners to 59 ft-lbs.





#### Step 8

Reinstall all electrical that was removed in step 6, making sure the electrical is routed below the hitch.

Reinstall underbody panel and fasteners that were removed in steps 1 through 3.



#### **Final Installed Image**



#### **TOWING BASICS & SAFETY INFORMATION**

For information on safely towing your trailer, visit curtmfg.com/understanding-towing.