

## **INSTALLATION STEPS**

- 1) On 2007 and earlier trucks the bumper brackets are on the outside of the truck frame. On 2008 and newer trucks the bumper brackets are inside the truck frame. Remove forward bumper bracket bolt, both sides; and loosen rear bumper bracket bolt.
- 2) Raise hitch into position. Attach with supplied M14 hex bolt and washer. Place a 1/2" and 1/4" thick spacer between hitch side plate and bumper bracket.(Both sides) Loosely fasten both sides before tightening.
- 3) Fishwire 1/2" carriage bolts and spacers inside frame rail as shown. On 2007 and older trucks you can fishwire from the end of the frame. On 2008 and newer trucks there is and access slot on the outside of the frame. Fasten with 1/2" flange nuts.
- 4) Torque M14 fasteners to 126 lb.-ft. & 1/2" fasteners to 110 lb.-ft.

## PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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