

INSTALLATION STEPS

- 1. Remove the (4) existing M14 flange bolts from the frame, (2) per side, as shown. (Save the bolts for reuse in Step 2.)
- 2. Raise the hitch into position and reinstall the M14 flange bolts removed in Step 1 with the additional washers provided, as shown. Do not tighten.
- 3. Install the 3/4" flat head socket cap screw through the center hole in the bumper and into the threaded spacer on the hitch as shown.
- 4. Tighten the bolts installed in Step 2.
- 5. Torque all 3/4" fasteners to 380 ft-lbs, and all M14 fasteners to 126 ft-lbs.

## PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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