13180 / 78198 / RRH13180

00-06 TOYOTA TUNDRA PICKUP

08/07/2020

EXCLUDES TOWABLE BUMPER MODELS

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 6,000 LBS. TRAILER WEIGHT & 600 LBS. TONGUE WEIGHT. GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 10,000 LBS. TRAILER WEIGHT & 1,000 LBS. TONGUE WEIGHT

DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

ITEM	QTY	PART NUMBER	DESCRIPTION	Θ
1	2	10-10277	HHCS,M12x1.25,40CL10.9,YZ	
2	2	10-10288	BOLT,CAR,1/2-13 UNC,2,GRD8,YZ	
3	2	10-10402	HHCS,1/2-13 UNC,2-1/2,GRD8,YZ	
4	4	20-00062	NUT, SER-FLANGE,1/2-13 UNC,GRD8,YZ	
5	4	30-00133	WASHER,FLAT,1/2,YZ	
6	2	30-00153	WASHER,FLAT, 1/2, 1/2 WASHER,LOCK,1/2,YZ	
7	2	CM-SP1		
1		CIVI-SP I	.250 x 1.50 x 2.00" SQUARE HOLE SPACER	
IN	TCH WE	EIGHT: 40 LBS. FIME: 20 MINUTES NOTES:		EXISTING WELDNUT 6 BUMPER
110	- I ALL I		9	
'	NO DRIL	LING REQUIRED		

INSTALLATION STEPS

- 1) Remove two fascia cups on bumper and return to owner.
- 2) Raise hitch into position.
- 3) Install 2, 12mm X 40mm fine thread bolts. (hand tighten)
- 4) Install 2, 1/2" hex bolts with washers into bumper and tighten.
- 5) Install 2, 1/2" carriage bolts with square hole spacer and hex flange nut.
- 6) Torque all fasteners to 110 lb-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Curt Manufacturing Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.