

INSTALLATION STEPS

- 1. Raise hitch into position aligning holes in hitch with weldnuts in the frame rails. See Weldnut Cleaning Detail
- 2. Secure hitch to weldnuts using M12-1.25 x 40 hex bolts and 1/2" conical toothed washers.
- 3. Torque all M12 hardware to 86 ft-lbs.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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