## 13089 91-97 TOYOTA LANDCRUISER & 96-97 LEXUS LX450

#### 11/20/2020

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 5,000 LBS. TRAILER WEIGHT & 500 LBS. TONGUE WEIGHT. GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 6,000 LBS. TRAILER WEIGHT & 600 LBS. TONGUE WEIGHT

#### \*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.\*\*\*

Parts List				
ITEM	QTY	PART NUMBER	DESCRIPTION	
1	6	10-10486	HHCS,M12x1.25,55,CL10.9,YZ	
2	6	30-00149	WASHER,S-CON,1/2,YZ	PASSENGER SIDE FRAME RAIL
3	4	CM-SP16	.250 x 1.50 x 2.00" ROUND HOLE SPACER	T NAME NAIL
4	2	CM-SP50	.250 x 1.00 x 1.50" ROUND HOLE SPACER	
INSTA INSTA	WEIGH LL TIME LL NOTE	ER SIDE IE RAIL  3  2  1  1: 40 LBS. ES: LDNUTS	DIAGON/	REMOVE TIE-DOWN HOOKS FROM THIS LOCATION BOTH SIDES  AL CROSSMEMBER ELDNUTS  LIPICALLY  REMOVE TIE-DOWN HOOKS FROM THIS LOCATION BOTH SIDES  AL CROSSMEMBER  RELDNUTS

### **INSTALLATION STEPS**

- 1) Remove tie-down hook (two bolts per side) located at the end of each frame. Mark the tie-down hooks for reinstallation later. Return fasteners to vehicle owner.
- 2) Raise hitch into position, placing and orienting blocks between frame and hitch as shown. Taping the block to the hitch may be helpful. It is important that blocks sit flat against the frame.
- 3) Install M12 hex bolt through conical washer, tie-down hook, hitch and block into existing weldnut inside frame. (two bolts per tie-down) Install remaining two M12 fasteners thru conical washer, hitch and block into existing weldnut inside frame.
- 4) Tie down hooks are reinstalled on the opposite frame rail from which they were removed in step 1.
- 5) Torque M12 fasteners to 86 lb.-ft.

# PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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