

13011

1984-1990 FORD BRONCO II

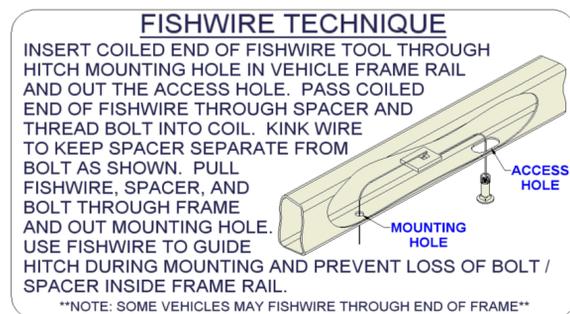
11/05/2020

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3500 LBS. TRAILER WEIGHT & 350 LBS. TONGUE WEIGHT.
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 5000 LBS. TRAILER WEIGHT & 500 LBS. TONGUE WEIGHT

*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 877-287-8634

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	10-10415	HHCS,7/16-14 UNC,1-1/2,GRD8,YZ
2	2	30-00163	WASHER, S-CON,7/16,YZ
3	2	30-00166	WASHER,FLAT,7/16,YZ
4	2	20-00147	NUT,HEX,7/16-14 UNC,GRD8,YZ
5	4	10-10272	BOLT,CAR,1/2-13 UNC,1-3/4,GRD8,YZ
6	4	CM-SP12	.250 x 1.00 x 2.00" SQUARE HOLE SPACER
7	4	20-00062	NUT, SER-FLANGE,1/2-13 UNC,GRD8,YZ
8	1	1_2 FISHWIRE	1/2" FISHWIRE



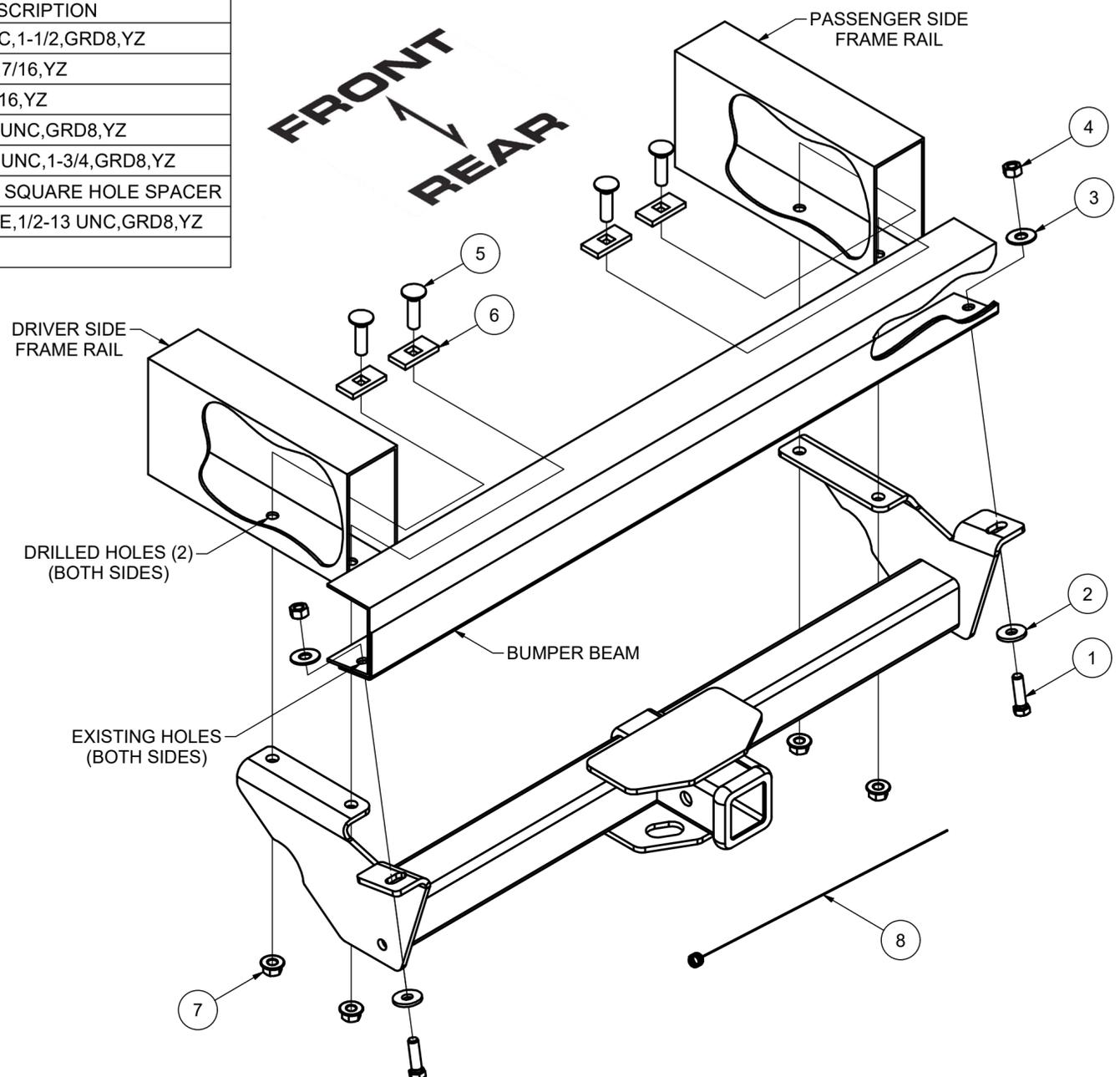
TOOLS REQUIRED
RATCHET WRENCH
3/4" SOCKET
1/2" SOCKET
15mm SOCKET
DRILL
17/32" DRILL BIT
TORQUE WRENCH

HITCH WEIGHT: 33 LBS.

INSTALL TIME: 30 MINUTES

INSTALL NOTES:

- DRILLING REQUIRED
- FISHWIRE HARDWARE
- RUB STRIP TRIMMING MAY BE REQUIRED



INSTALLATION STEPS

1. On some models remove the two bottom bolts from the bumper located 3" outward where the frame connects into the bumper. Return bolts to vehicle owner. (Note: Some models have an open bolt hole.)
2. On vehicles with rub strip, trim the rub strip at the bottom of the bumper where the hitch comes in contact. (Note: hitch must make direct contact with bumper when installed.)
3. Raise the hitch into position and center on vehicle, loosely secure hitch to the bumper using the 7/16" hardware as shown.
4. Using the hitch as a template mark and drill (4) 17/32" holes through the frame rails.
5. Fishwire a 1/2" carriage bolt and CM-SP12 spacer into each hole drilled in Step 4. (See Fishwire Technique)
6. Secure the hitch to the frames using (4) 1/2" hex flange bolts as shown.
7. Torque all 1/2" hardware to 110 ft-lbs and 7/16" hardware to 59 ft-lbs.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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