

YEARS: 2010-CURRENT

MAKE: LINCOLN

MODEL: MKT

STYLE: CROSS OVER

WARNING: NEVER EXCEED YOUR VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY
 For more information log onto www.curtmfg.com & for helpful towing tips log onto www.hitchinfo.com

WEIGHT CARRYING:
 TRAILER WEIGHT: 4,000 LBS.
 TONGUE WEIGHT: 400 LBS.

WEIGHT DISTRIBUTION:
 TRAILER WEIGHT: LBS.
 TONGUE WEIGHT: LBS.

PRO INSTALL TIME: 40 MIN.
NOVICE INSTALL TIME: 80 MIN.

IF YOU ARE HESITANT TO UNDERTAKE THIS TASK ON YOUR OWN, CONTACT AN AUTHORIZED CURT INSTALLER FOR ADDITIONAL ASSISTANCE.

INSTALLATION TIPS:

- BEFORE YOU BEGIN INSTALLATION, READ ALL INSTRUCTIONS THOROUGHLY.
- TO EASE INSTALLATION, 2 PEOPLE MAY BE REQUIRED.
- USING PROPER TOOLS WILL GREATLY IMPROVE THE QUALITY OF THE INSTALL AND REDUCE THE TIME REQUIRED.
- NEED HELP OR HAVE SOME QUESTIONS? CALL TECHNICAL SUPPORT AT 877.287.8634

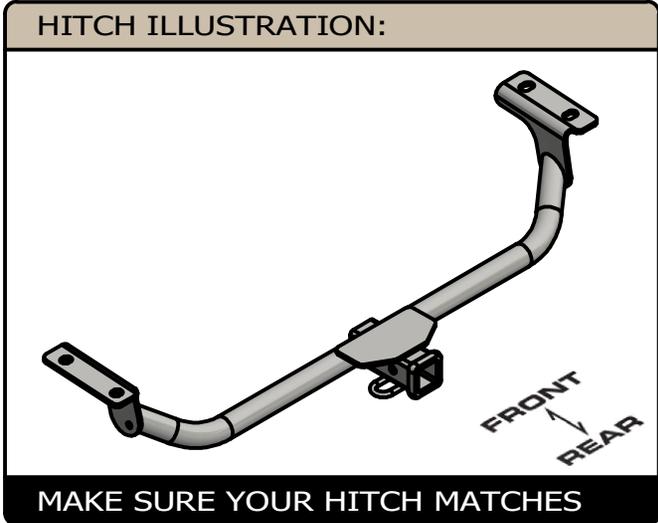


INSTALLATION REQUIRES:

RATCHET	18 mm SOCKET	8 in SOCKET EXTENSION
TORQUE WRENCH	PRY BAR	SPRAY LUBRICANT
SAFETY GLASSES	MASKING TAPE	

LEVEL OF DIFFICULTY: CHALLENGING

EASY	MODERATE	CHALLENGING
	MUST REMOVE (4) REARMOST EXHAUST HANGERS	
	WELDNUT CLEANING MAY BE REQUIRED	



PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE ALL FASTENERS ARE TIGHT AND ALL STRUCTURAL COMPONENTS ARE SOUND

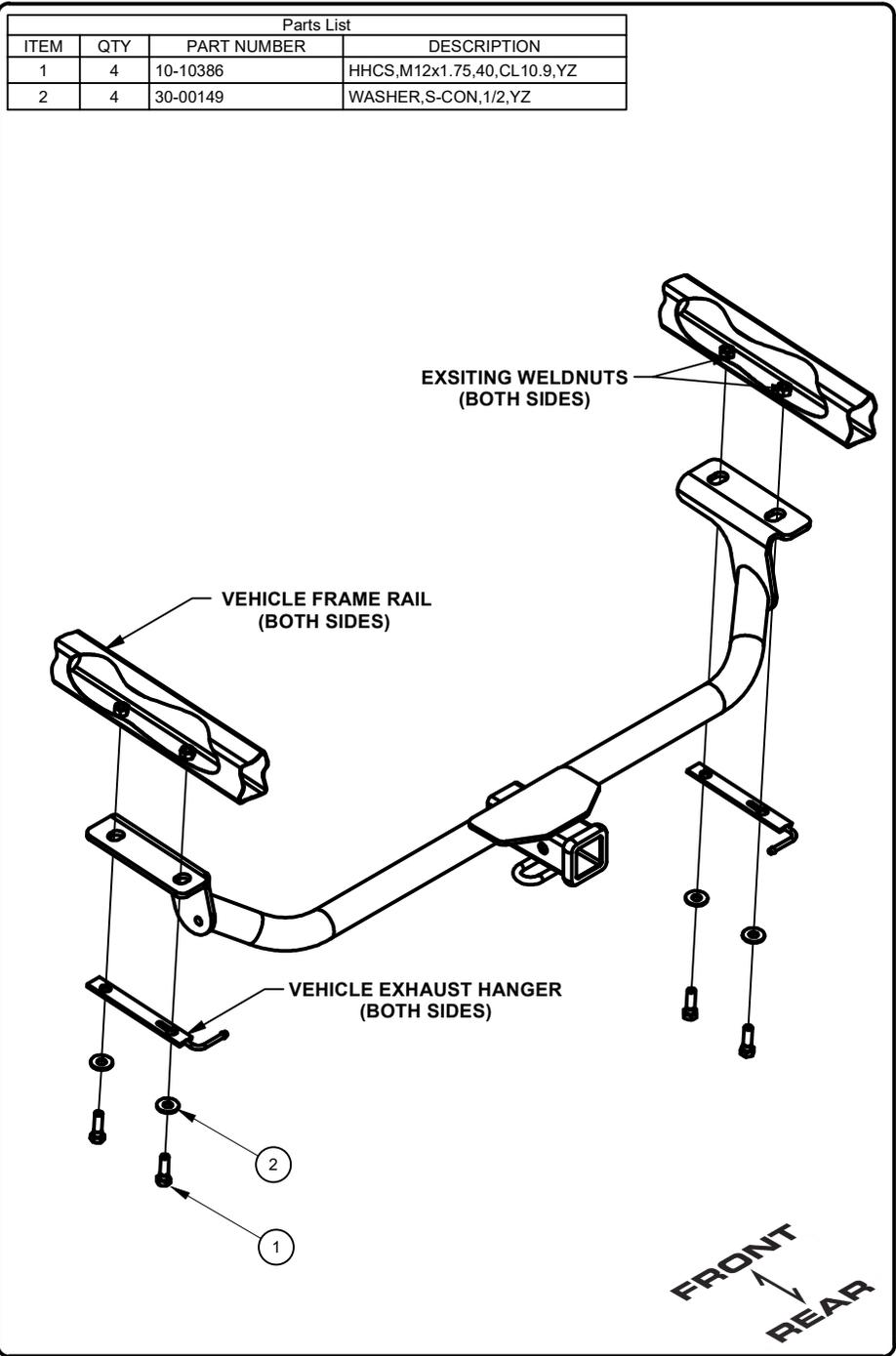
CURT Manufacturing LLC. warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, CURT Manufacturing LLC. may repair or replace the product at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. CURT Manufacturing LLC.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.

For more information log onto www.curtmfg.com

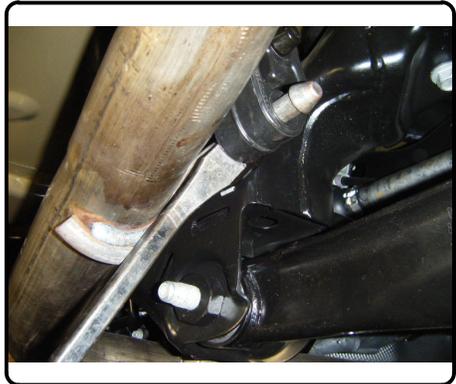
This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C.Regulation V-5 and SAE J684.

SCAN FOR MORE INFO

INSTALLATION WALKTHROUGH:



1. Remove (2) center rubber exhaust hangers. (See RUBBER ISOLATOR REMOVAL DIAGRAM) **Note:** Be sure to support exhaust so it does not bend in STEP 2.



RUBBER ISOLATOR REMOVAL DIAGRAM

This technique can be used if an Exhaust Hanger Removal Pliers is not available.

Using a 5/8" open end wrench, slide the wrench up to the rubber isolator, cradling the hanger rod as shown. Next place the flat edge of a pry bar between the wrench and the hanger stop or hanger rod. Then simply rotate the pry bar toward the wrench to remove the rubber isolator.

Note: Using a spray lubricant or soapy water on the hanger rod and the rubber isolator helps removal.

2. Remove (4) M12x1.75 bolts which attach exhaust hangers to the vehicle frame rail. (Two bolts on each exhaust hanger)

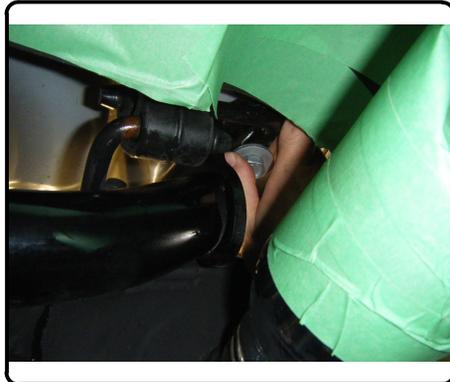
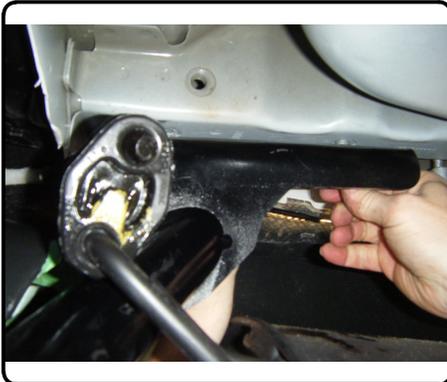


INSTALLATION WALKTHROUGH:

3. Place hitch so it is between the exhaust and exhaust hanger which is welded to the exhaust on both sides. Simultaneously raise hitch and exhaust into position.



4. Use included hardware to attach hitch and exhaust hangers to vehicle frame. Leave bolts loose. **Note:** Hitch is sandwiched between frame and exhaust hanger.



5. Adjust hitch to allow maximum clearance between hitch and exhaust to avoid rattling. Torque all M12x1.75 hardware to 79 ft-lbs.



6. Re-attach (2) center rubber exhaust hangers which were removed in STEP 1.
Install is complete.



13000

LINCOLN MKT

10/22/2020

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 4,000 LBS. TRAILER WEIGHT & 400 LBS. TONGUE WEIGHT.

*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY AUXILIARY STABILIZING STRAPS.

**** FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY****

HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 877-287-8634

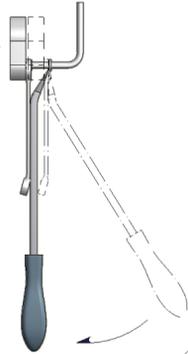
Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	10-10386	HHCS,M12x1.75,40,CL10.9,YZ
2	4	30-00149	WASHER,S-CON,1/2,YZ

RUBBER ISOLATOR REMOVAL DIAGRAM

This technique can be used if an Exhaust Hanger Removal Pliers is not available.

Using a 5/8" open end wrench, slide the wrench up to the rubber isolator, cradling the hanger rod as shown. Next place the flat edge of a pry bar between the wrench and the hanger stop or hanger rod. Then simply rotate the pry bar toward the wrench to remove the rubber isolator.

Note: Using a spray lubricant or soapy water on the hanger rod and the rubber isolator helps removal.



TOOLS REQUIRED

RATCHET

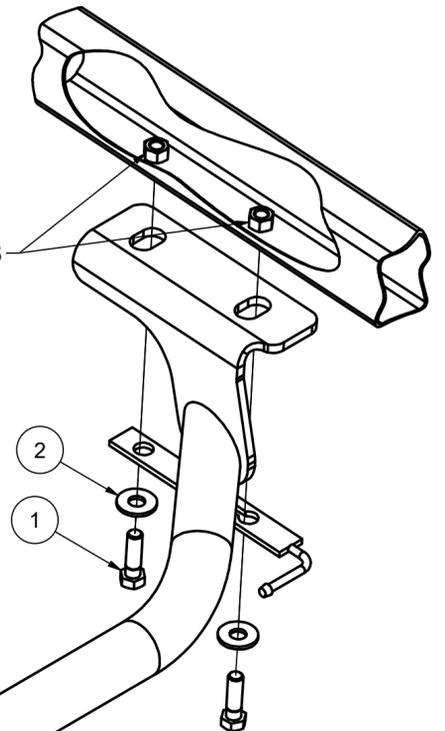
18mm SOCKET

8 in SOCKET EXTENSION

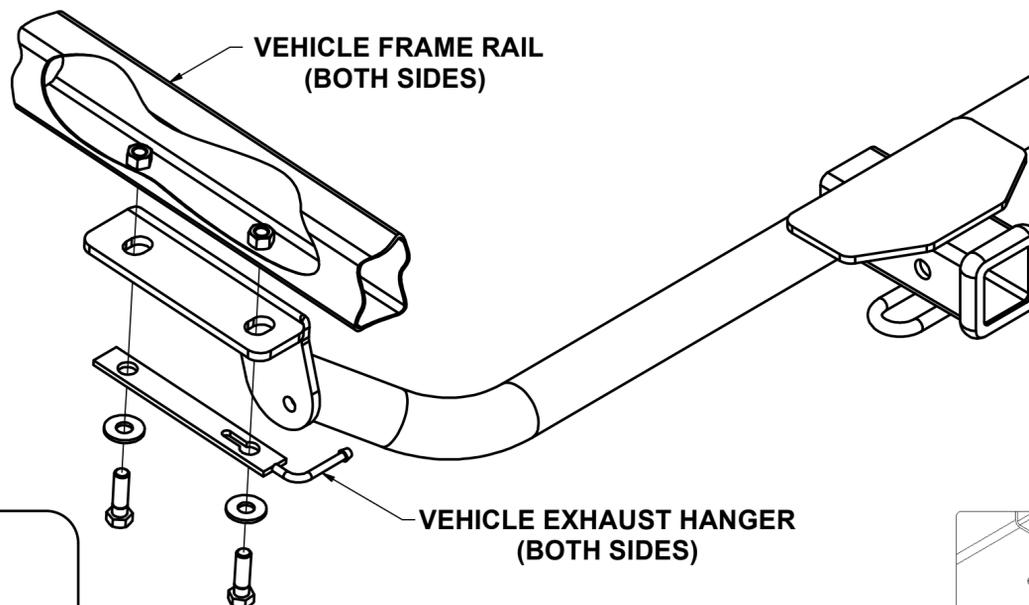
PRY BAR

TORQUE WRENCH

EXISTING WELDNUTS
(BOTH SIDES)



VEHICLE FRAME RAIL
(BOTH SIDES)



VEHICLE EXHAUST HANGER
(BOTH SIDES)

FRONT
↑
REAR

HITCH WEIGHT: 27 LBS.

INSTALL TIME

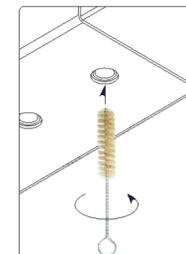
PROFESSIONAL: 40 MINUTES

NOVICE (DIY): 80 MINUTES

INSTALL NOTES:

- LOWER EXHAUST
- NO DRILLING REQUIRED

WELDNUT CLEANING



To remove debris from weldnuts in frame, spray lubricant or compressed air into hole. For heavy debris, use a small wire brush. (Be careful not to damage threads).

INSTALLATION STEPS

1. Remove (2) center rubber exhaust hangers. (See RUBBER ISOLATOR REMOVAL DIAGRAM)
2. Remove (4) M12x1.75 bolts which attach exhaust hangers to the vehicle frame rail. (Two bolts on each exhaust hanger)
Note: Be sure to support exhaust so it does not bend.
3. Place hitch so it is between the exhaust and exhaust hanger which is welded to the exhaust on both sides. Simultaneously raise hitch and exhaust into position.
4. Use included hardware to attach hitch and exhaust hangers to vehicle frame. Leave bolts loose.
Note: Hitch is sandwiched between frame and exhaust hanger.
5. Adjust hitch to allow maximum clearance between hitch and exhaust to avoid rattling.
6. Torque all M12x1.75 hardware to 79 ft-lbs.
7. Re-attach (2) center rubber exhaust hangers which were removed in STEP 1.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Curt Manufacturing Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.