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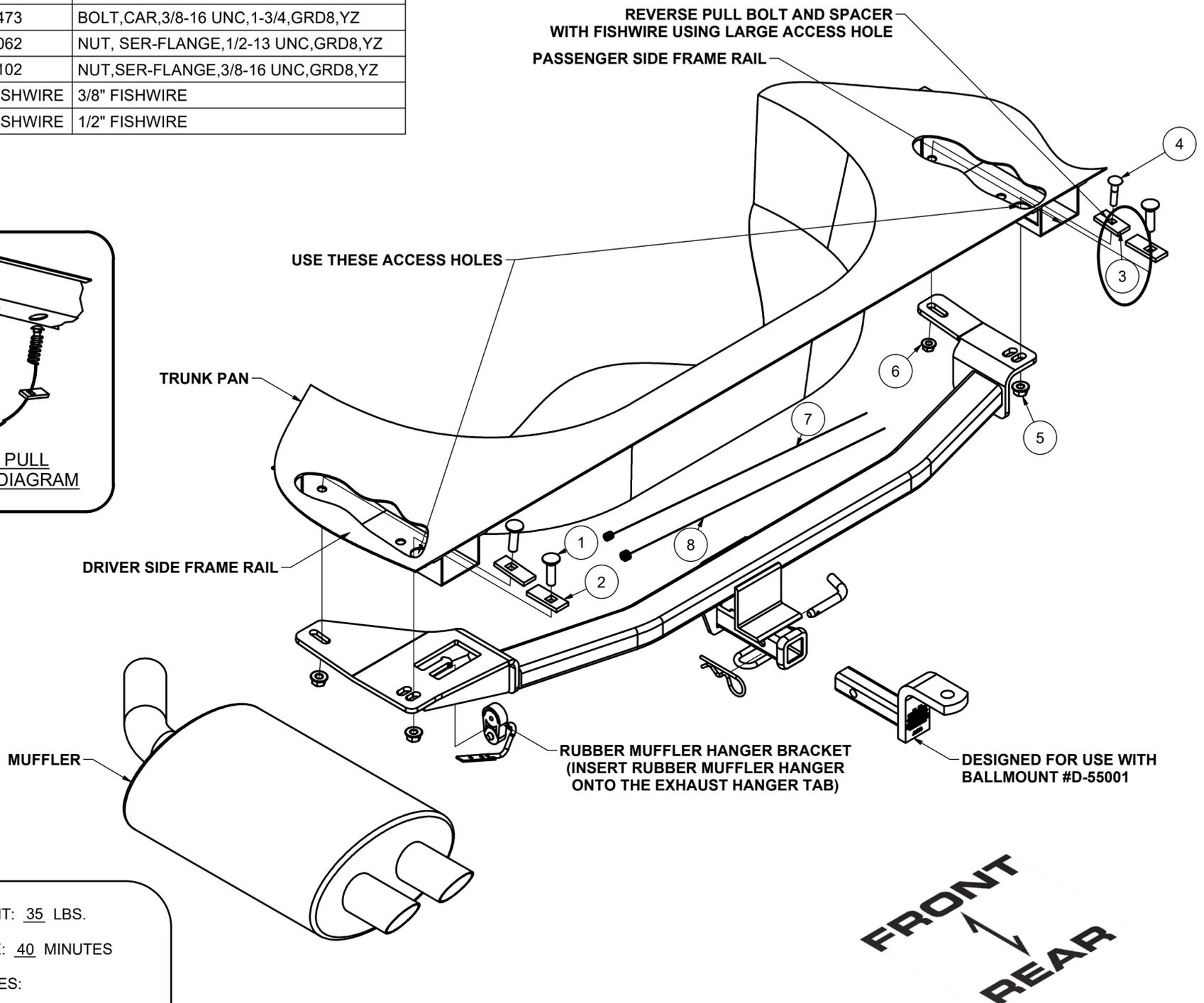
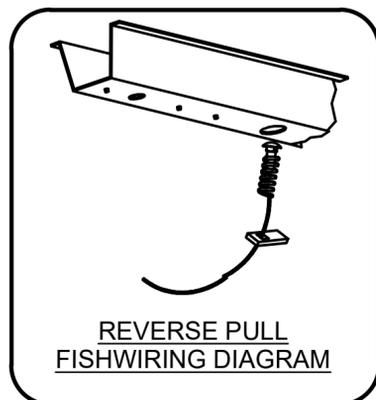
## FORD TAURUS X SEL 3.5L SINGLE EXHAUST

10/01/2020

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3,500 LBS. TRAILER WEIGHT &amp; 300 LBS. TONGUE WEIGHT.

**\*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.\*\*\***

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	10-10272	BOLT,CAR,1/2-13 UNC,1-3/4,GRD8,YZ
2	3	CM-SP10	.250 x 1.00 x 2.50" SQUARE HOLE SPACER
3	1	CM-SP18	.250 x 1.00 x 2.00" SQUARE HOLE SPACER
4	1	10-10473	BOLT,CAR,3/8-16 UNC,1-3/4,GRD8,YZ
5	3	20-00062	NUT, SER-FLANGE,1/2-13 UNC,GRD8,YZ
6	1	20-00102	NUT,SER-FLANGE,3/8-16 UNC,GRD8,YZ
7	1	3_8 FISHWIRE	3/8" FISHWIRE
8	1	1_2 FISHWIRE	1/2" FISHWIRE

HITCH WEIGHT: 35 LBS.INSTALL TIME: 40 MINUTES

INSTALL NOTES:

- NO DRILLING REQUIRED
- LOWER MUFFLER AND RUBBER HANGER

**INSTALLATION STEPS**

- 1) Lower muffler by removing 2 screws in the exhaust hanger bracket. (discard exhaust bracket)
- 2) Fishwire bolts and square hole spacers into position through access holes on the frame rails. (3/8" fasteners and spacer goes into the forward most hole on the passenger side)
- 3) Raise hitch into position and install remaining fasteners.
- 4) Torque all 3/8" fasteners to 45 ft-lb and all 1/2" fasteners to 110 ft-lb.
- 5) Re-install muffler onto hitch exhaust hanger tab.

**PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.**

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