# 12034

### (WILL NOT FIT SPECIAL) **99-04 CHRYSLER 300M**

## 11/12/2020

#### **3.500BS. TRAILER WEIGHT & GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 350LBS. TONGUE WEIGHT.** \*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.\*\*\*

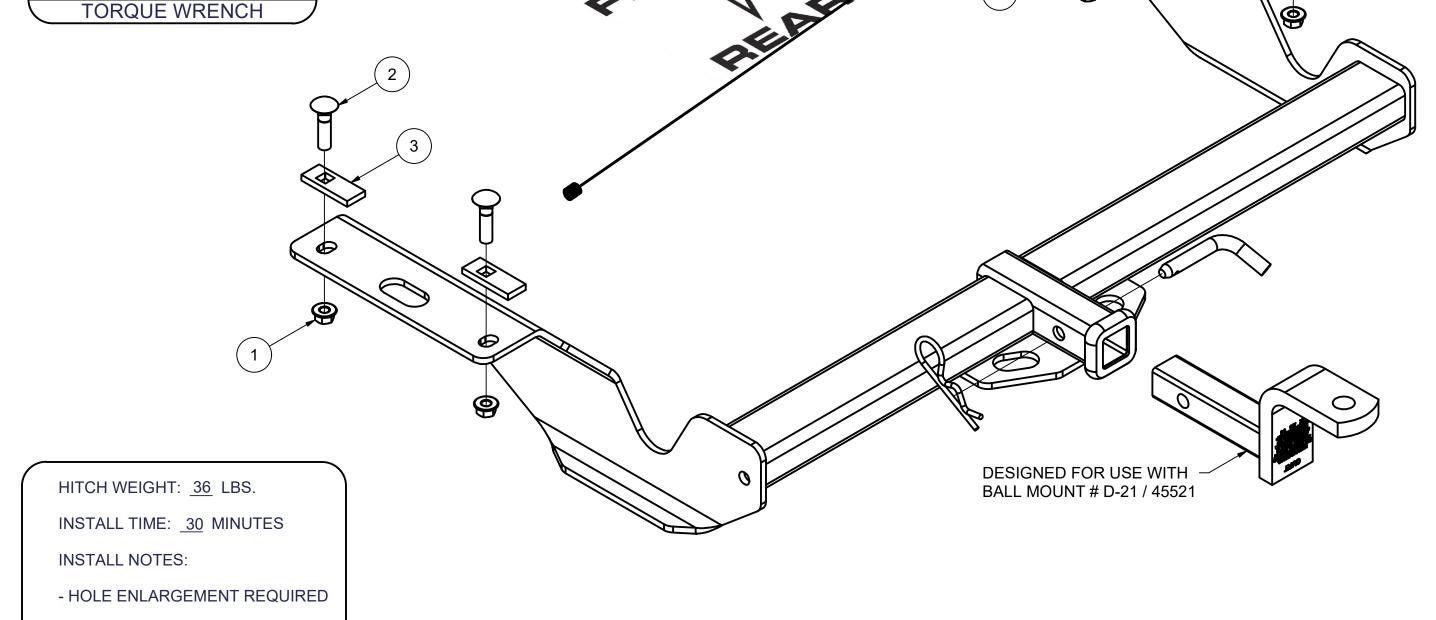
Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	20-00103	NUT,SER-FLANGE,7/16-14 UNC,GRD8,YZ
2	4	10-10314	BOLT,CAR,7/16-14 UNC,1-3/4,GRD8,YZ
3	4	CM-SP2	.250 x .88 x 2.25" SQUARE HOLE SPACER
4	1	7_16 FISHWIRE	7/16" FISHWIRE

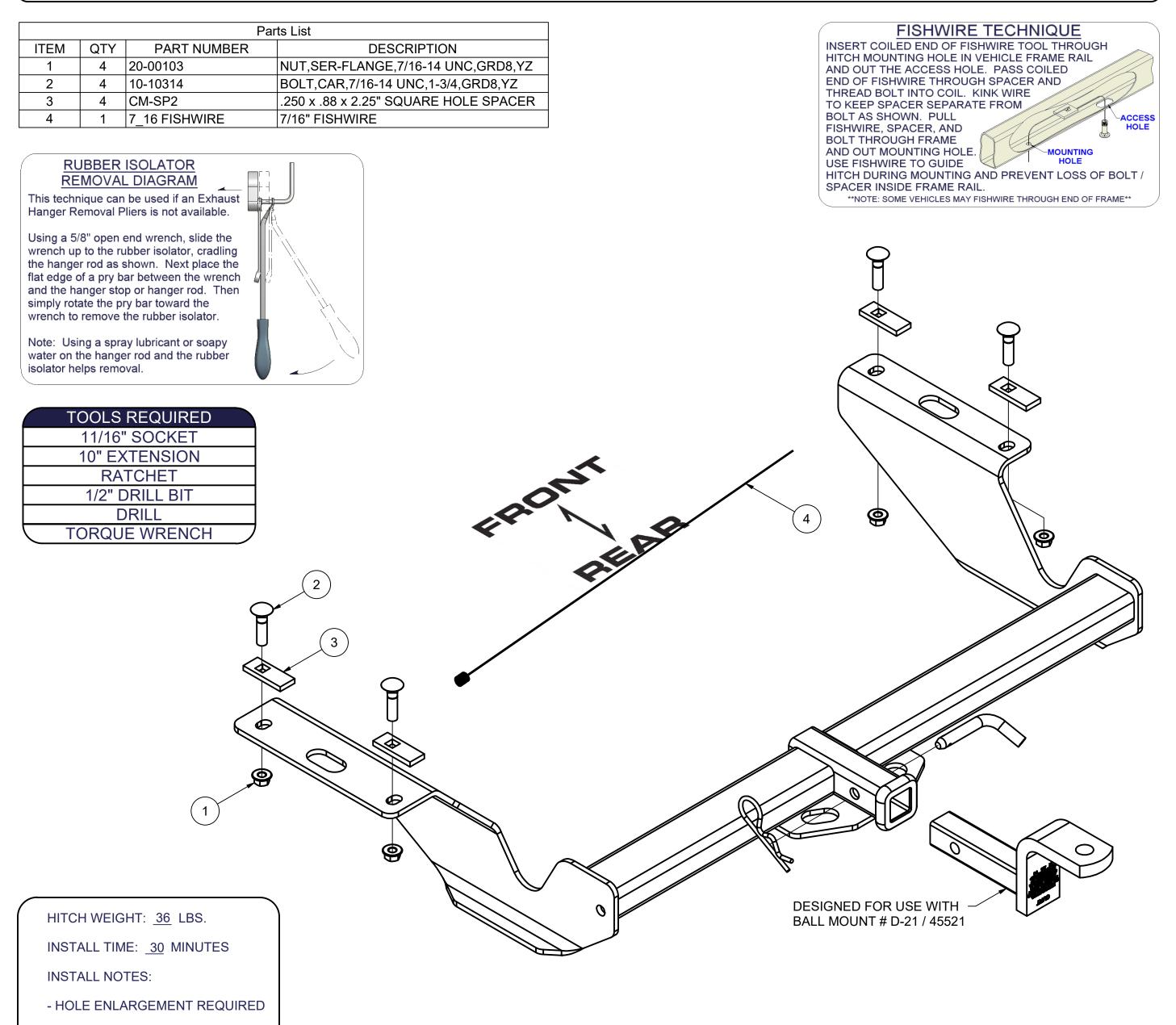


wrench up to the rubber isolator, cradling the hanger rod as shown. Next place the flat edge of a pry bar between the wrench and the hanger stop or hanger rod. Then simply rotate the pry bar toward the wrench to remove the rubber isolator.

Note: Using a spray lubricant or soapy water on the hanger rod and the rubber isolator helps removal.

TOOLS REQUIRED	
11/16" SOCKET	
10" EXTENSION	
RATCHET	
1/2" DRILL BIT	
DRILL	
TORQUE WRENCH	フ





## **INSTALLATION STEPS**

- 1) Lower vehicle exhaust, by disconnecting forward and rearward rubber hangers.
- 2) Enlarge exhaust hanger hole to 1/2", then remove the rearward exhaust hanger bottom fastener.
- 3) Fishwire rearward fasteners through access hole.
- 4) Raise hitch into position and secure with fasteners.
- 5) Using hitch as template, drill the forward attachment holes.
- 6) Install remaining fasteners, and reattach vehicle exhaust.
- 7) Torque 7/16" fasteners to 59 ft-lbs.

## PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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