

11747**95-01 BMW 7-SERIES SEDAN**

11/26/2012

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,000 LBS. TRAILER WEIGHT & 200 LBS. TONGUE WEIGHT.

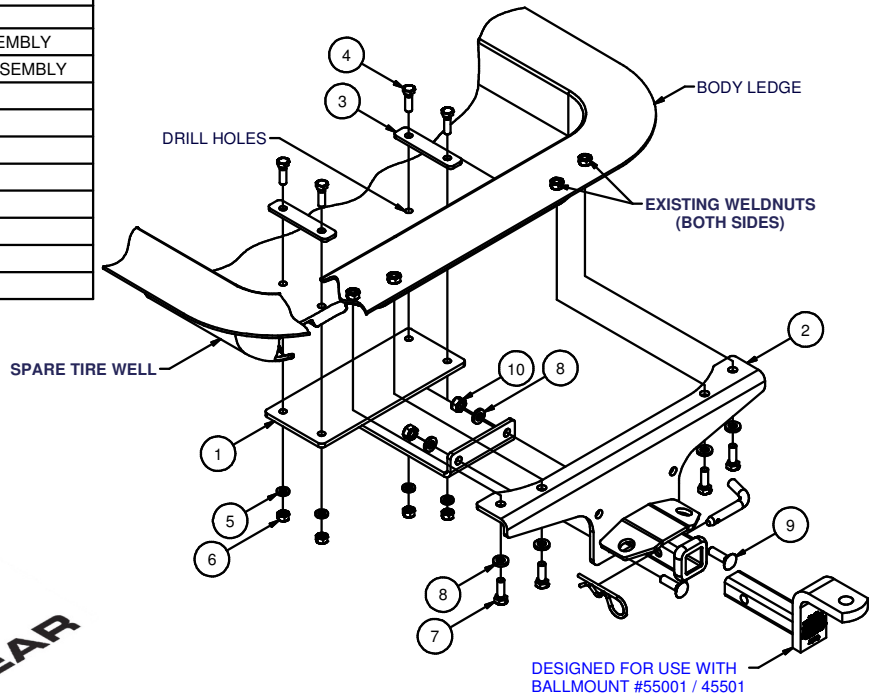
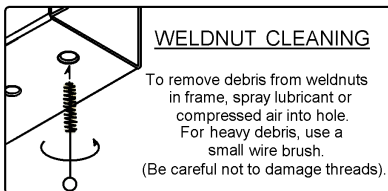
*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY 18050 STABILIZING STRAPS.

**** FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY****

HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	CM-11747-TBWA	TAIL BRACKET WELDMENT ASSEMBLY
2	1	CM-11747-RTWA	RECEIVER TUBE WELDMENT ASSEMBLY
3	2	CM-11747-BP	.188" BACKING PLATE
4	4	3/8 - 16 x 1 1/4	HEX BOLT
5	4	3/8"	LOCK WASHER
6	4	3/8 - 16	HEX NUT
7	4	M10 - 1.5 x 30 HEX	HEX BOLT
8	6	7/16 LOCK WASHER	HELICAL LOCK WASHER
9	2	7/16-14 x 1 1/2	CARRIAGE BOLT
10	2	7/16-14	HEX NUT



HITCH WEIGHT: 20 LBS.

INSTALL TIME

PROFESSIONAL: 45 MINUTES

NOVICE (DIY): 90 MINUTES

INSTALL NOTES:

- DRILLING REQUIRED
- TEMPORARILY REMOVE SPARE TIRE
- TEMPORARILY REMOVE PANEL
- SILICONE SEAL HARDWARE

INSTALLATION STEPS

1. This hitch mounts to the trunk and spare tire well structure. Temporarily remove the spare tire from inside the spare tire well and lower the plastic fascia panel attached to the outside of the spare tire well and bumper fascia. The fascia panel is removed by temporarily bending the corner of the exhaust shield on each side of the vehicle, allowing access behind the fascia. Remove (4) nuts, (2) on each side, and carefully pull fascia off the studs. Carefully unclip (4) plastic clips attaching the panel to the bumper fascia.
2. Slide the CM-11747-RTWA up behind the bumper fascia, aligning holes in the hitch with existing weldnuts in body ledge. Install M10 fasteners and 7/16" lock washers as shown.
3. Carefully replace the fascia panel between the CM-11747-RTWA and the spare tire well, over the studs on the spare tire well. Reclip both fascia pieces together and replace the (4) fascia panel nuts removed in Step 1. Bend the exhaust shield back to its original shape on both sides.
4. Position the CM-11747-TBWA by aligning holes with CM-11747-RTWA as shown. Install 7/16" carriage bolts, 7/16" hex nuts, and 7/16" lock washers as shown.
5. Using CM-11747-TBWA as a template, drill holes in spare tire well for 3/8" fasteners in the spare tire well. Install 3/8" hardware as shown.
NOTE: Install backing plates inside the spare tire well as shown.
6. Torque all 10mm fasteners to 45 lb-ft, all 3/8" fasteners to 45 lb-ft, and all 7/16" fasteners to 70 lb-ft.
7. Use silicone sealant to seal hardware installed through spare tire well.
8. Reinstall spare tire.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Curt Manufacturing Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.