11668

94-97 FORD ASPIRE, SEDAN

12/7/2012

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 1,500 LBS. TRAILER WEIGHT & 150 LBS. TONGUE WEIGHT.

DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY 18050 STABILIZING STRAPS.

** FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY**

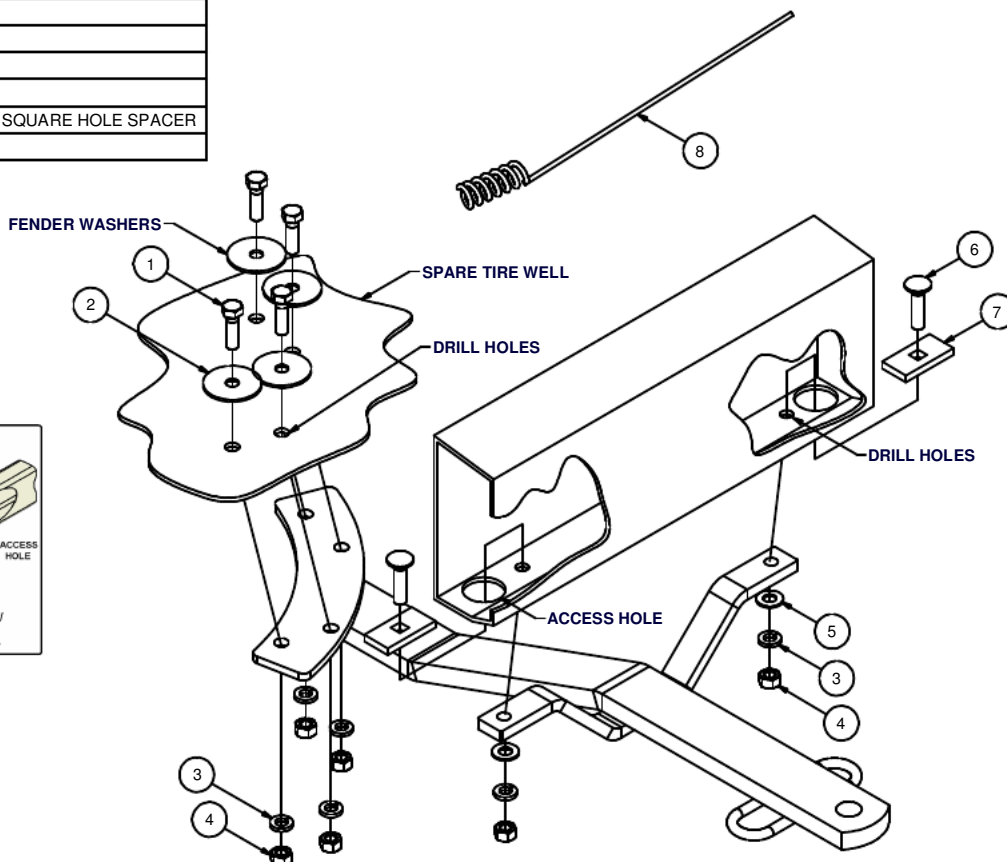**HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-877-287-8634**

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	3/8 - 16 x 1 1/4	HEX BOLT
2	4	3/8"	FENDER WASHER
3	6	3/8"	LOCK WASHER
4	6	3/8 - 16	HEX NUT
5	2	3/8"	WASHER
6	2	3/8-16 x 1 1/2	CARRIAGE BOLT
7	2	CM-SP18	.250 x 1.00 x 2.00" SQUARE HOLE SPACER
8	1	CM-.375-FW	FISHWIRE TOOL

FRONT / REAR

FENDER WASHERS

SPARE TIRE WELL

DRILL HOLES

DRILL HOLES

ACCESS HOLE

FISHWIRE TECHNIQUE

INSERT COILED END OF FISHWIRE TOOL THROUGH
HITCH MOUNTING HOLE IN VEHICLE FRAME RAIL
AND OUT THE ACCESS HOLE. PASS COILED
END OF FISHWIRE THROUGH SPACER AND
THREAD BOLT INTO COIL. KINK WIRE
TO KEEP SPACER SEPERATE FROM
BOLT AS SHOWN. PULL
FISHWIRE, SPACER, AND
BOLT THROUGH FRAME
AND OUT MOUNTING HOLE.
USE FISHWIRE TO GUIDE
HITCH DURING MOUNTING AND PREVENT LOSS OF BOLT /
SPACER INSIDE FRAME RAIL.
NOTE: SOME VEHICLES MAY FISHWIRE THROUGH END OF FRAME

ACCESS HOLE

MOUNTING HOLE

HITCH WEIGHT: 11 LBS.

INSTALL TIME

   PROFESSIONAL: 30 MINUTES

   NOVICE (DIY): 60 MINUTES

INSTALL NOTES:
- **TEMP REMOVE SPARE, CLEAR TRUNK**
- **FISHWIRE FASTENERS**
- **DRILLING REQUIRED**
- **SILICONE AROUND FASTENERS**

INSTALLATION STEPS

1. This hitch mounts to the bottom of the bumper and to the bottom of the spare tire well.

2. Remove spare tire. Clear tire well and trunk of contents. Center and square hitch on vehicle with bumper brackets against bumper and tail bracket on tire well. Using the hitch as a template, drill vehicle for 3/8" fasteners. Also drill 1" access holes on bottom of bumper for fishwiring fasteners into the bumper.

3. Fishwire fasteners into position as shown.

4. Using hitch as a template, drill the tire well for 3/8" fasteners. Install fasteners as shown. Note that the fender washers go inside the tire well.

5. Torque all 3/8" fasteners 45 lb-ft.

6. Use silicone sealant around fasteners to seal out water and exhaust vapors.

7. Reinstall spare tire and trunk contents.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.