



Safety glasses should be worn at all times while installing this product.

YEARS: 2014-PRESENT

MAKE: SCION

MODEL: tC

STYLE: COUPE

**WARNING: NEVER EXCEED YOUR VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY**

**WEIGHT CARRYING:**  
 TRAILER WEIGHT: 2,000 LBS.  
 TONGUE WEIGHT: 200 LBS.

**WARNING:**  
 WE RECOMMEND THE USE OF 18050 STABILIZING STRAPS FOR ALL NON-TRAILER (WHEEL-LESS) LOADS. PLEASE SEE THE CURT CATALOG OR VISIT US ONLINE AT [WWW.CURTMFG.COM](http://WWW.CURTMFG.COM) FOR FURTHER INFORMATION.

**PRO INSTALL TIME: 15 MIN.**  
**NOVICE INSTALL TIME: 30 MIN.**

IF YOU ARE HESITANT TO UNDERTAKE THIS TASK ON YOUR OWN, CONTACT AN AUTHORIZED CURT INSTALLER FOR ADDITIONAL ASSISTANCE.

**INSTALLATION REQUIRES:**

 <b>RATCHET</b>	 <b>TORQUE WRENCH</b>	 <b>17mm 19mm SOCKET</b>
 <b>SOCKET EXTENSION</b>	 <b>SAFETY GLASSES</b>	

**INSTALLATION TIPS:**

- BEFORE YOU BEGIN INSTALLATION, READ ALL INSTRUCTIONS THOROUGHLY.
- TO EASE INSTALLATION, 2 PEOPLE MAY BE REQUIRED.
- USING PROPER TOOLS WILL GREATLY IMPROVE THE QUALITY OF THE INSTALL AND REDUCE THE TIME REQUIRED.
- NEED HELP OR HAVE SOME QUESTIONS? CALL TECHNICAL SUPPORT AT 800.798.0813

**LEVEL OF DIFFICULTY: EASY**

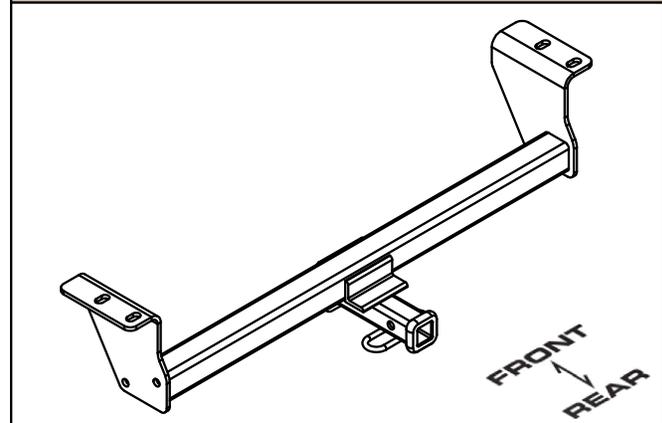
EASY	MODERATE	CHALLENGING
	- NO DRILLING REQUIRED	
	- REMOVE EXISTING TOW LOOP	

**VEHICLE PHOTO:**



REPRESENTATIVE PHOTO

**HITCH ILLUSTRATION:**



MAKE SURE YOUR HITCH MATCHES

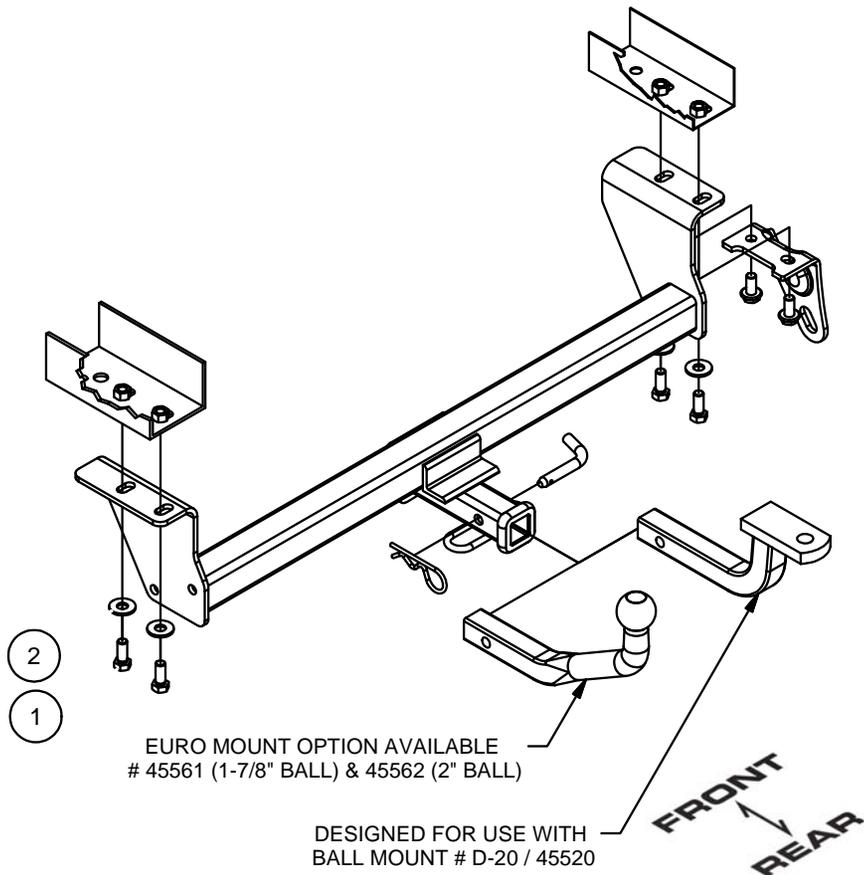
**PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE ALL FASTENERS ARE TIGHT AND ALL STRUCTURAL COMPONENTS ARE SOUND**

CURT Manufacturing LLC. warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing LLC. may repair or replace the product at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing LLC.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.

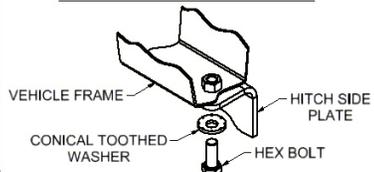
For more information log onto [www.curtmfg.com](http://www.curtmfg.com), & for helpful towing tips log onto [www.hitchinfo.com](http://www.hitchinfo.com)

## INSTALLATION WALKTHROUGH:

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	M12-1.25 x 30mm	HEX BOLT
2	4	1/2"	CONICAL TOOTHED WASHER



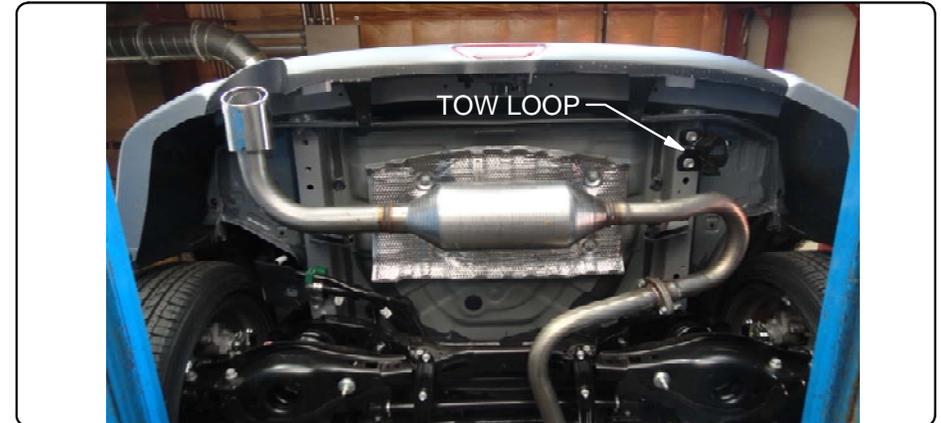
### CONICAL TOOTHED WASHER ORIENTATION DIAGRAM



### WELDNUT CLEANING

To remove debris from weldnuts in frame, spray lubricant or compressed air into hole. For heavy debris, use a small wire brush. (Be careful not to damage threads).

1. Remove existing bolts from tow loop from passenger side of vehicle. Return tow loop and hardware vehicle to owner.



2. Raise hitch into position and align the holes in the side plates with the weldnuts in the frame rails. Secure the hitch using M12-1.25 x 30mm hex bolts and 1/2" conical toothed washers.



## INSTALLATION WALKTHROUGH:

3. Torque all M12 hardware to 86 ft-lbs.



INSTALLATION COMPLETE



For more information log onto [www.curtmfg.com](http://www.curtmfg.com), & for helpful towing tips log onto [www.hitchinfo.com](http://www.hitchinfo.com)

11375

SCION tC

9/17/2013

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,000 LBS. TRAILER WEIGHT & 200 LBS. TONGUE WEIGHT.

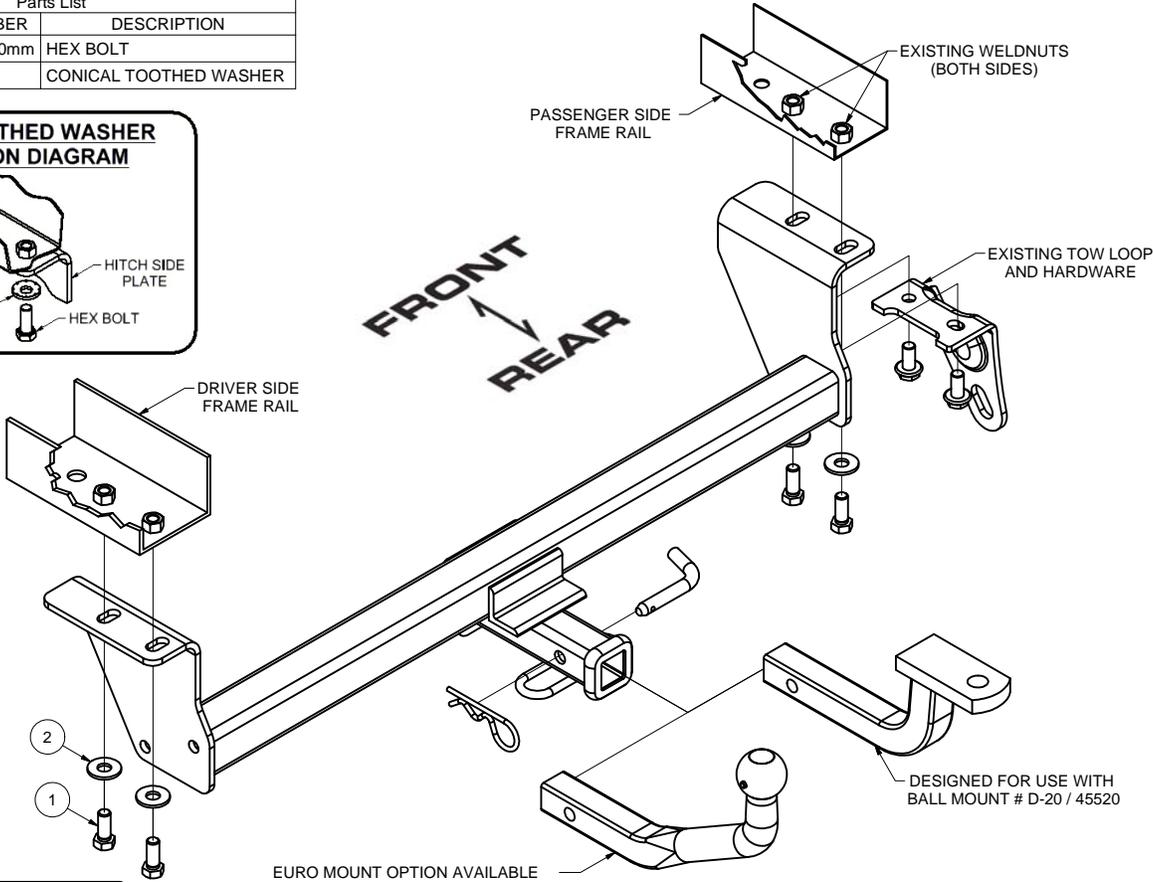
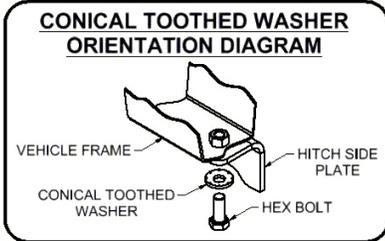
\*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.\*\*\*

WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY 18050 STABILIZING STRAPS.

\*\* FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY\*\*

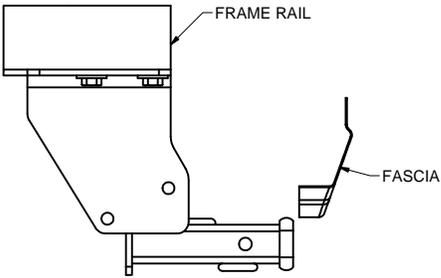
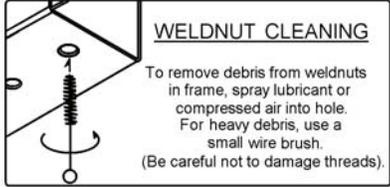
HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	M12-1.25 x 30mm	HEX BOLT
2	4	1/2"	CONICAL TOOTHED WASHER



TOOLS REQUIRED
RATCHET
TORQUE WRENCH
17mm SOCKET
19mm SOCKET
8" SOCKET EXTENSION

**HITCH WEIGHT:** 23 LBS.  
**INSTALL TIME**  
 PROFESSIONAL: 15 MINUTES  
 NOVICE (DIY): 30 MINUTES  
**INSTALL NOTES:**  
 - NO DRILLING REQUIRED  
 - REMOVE EXISTING TOW LOOP



**INSTALLATION STEPS**

1. Remove existing bolts from tow loop from passenger side of vehicle. Return tow loop and hardware vehicle to owner.
2. Raise hitch into position and align the holes in the side plates with the weldnuts in the frame rails. Secure the hitch using M12-1.25 x 30mm hex bolts and 1/2" conical toothed washers.
3. Torque all M12 hardware to 86 ft-lbs.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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