



11340 INSTALLATION INSTRUCTIONS



Safety glasses should be worn at all times while installing this product.

YEARS: 2011-CURRENT

MAKE: MERCEDES-BENZ

MODEL: E550

STYLE: 2 DOOR

WARNING: NEVER EXCEED YOUR VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY

WEIGHT CARRYING:

TRAILER WEIGHT: 2,000 LBS.
TONGUE WEIGHT: 200 LBS.

WARNING:

WE RECOMMEND THE USE OF 18050 STABILIZING STRAPS FOR ALL NON-TRAILER (WHEEL-LESS) LOADS. PLEASE SEE THE CURT CATALOG OR VISIT US ONLINE AT WWW.CURTMFG.COM FOR FURTHER INFORMATION.

INSTALLATION TIME: **30/60 MIN.**

THE INSTALL TIME LISTED IS FOR PROFESSIONAL INSTALLERS. IF YOU ARE HESITANT TO UNDERTAKE THIS TASK ON YOUR OWN, CONTACT AN AUTHORIZED CURT INSTALLER FOR ADDITIONAL ASSISTANCE.

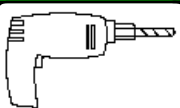
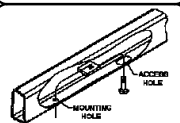
INSTALLATION TIPS:

1. BEFORE YOU BEGIN INSTALLATION, READ ALL INSTRUCTIONS THOROUGHLY.
2. TO EASE INSTALLATION, 2 PEOPLE MAY BE REQUIRED.
3. USING PROPER TOOLS WILL GREATLY IMPROVE THE QUALITY OF THE INSTALL AND REDUCE THE TIME REQUIRED.
4. NEED HELP OR HAVE SOME QUESTIONS? CALL TECHNICAL SUPPORT AT 800.798.0813

INSTALLATION REQUIRES:

		 9"
RATCHET	TORQUE WRENCH	SOCKET EXTENSION
 3/4"	 10mm	
SOCKET	SOCKET	CENTER PUNCH
		
POWER DRILL	DRILL BIT 17/32"	SAFETY GLASSES

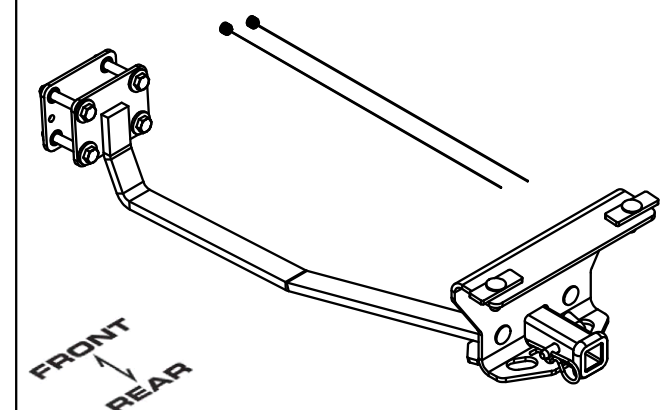
LEVEL OF DIFFICULTY: **MODERATE**

EASY	MODERATE	CHALLENGING
	DRILLING REQUIRED	
	FISHWIRE HARDWARE	

VEHICLE PHOTO:



HITCH ILLUSTRATION:



MAKE SURE YOUR HITCH MATCHES

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE ALL FASTENERS ARE TIGHT AND ALL STRUCTURAL COMPONENTS ARE SOUND

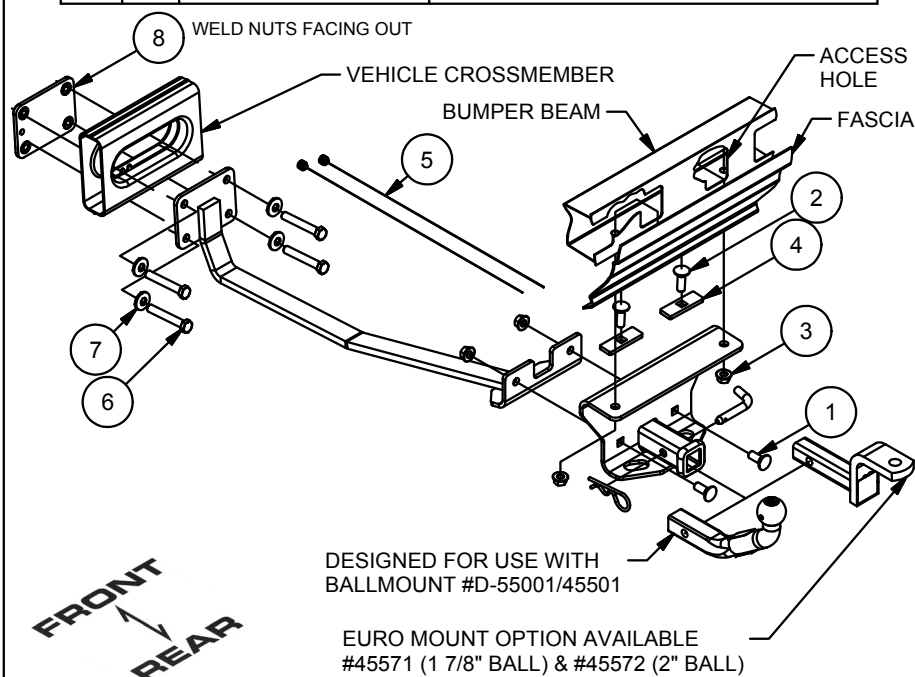
CURT Manufacturing LLC. warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing LLC. may repair or replace the product at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing LLC's liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.

For more information log onto www.curtmfg.com, & for helpful towing tips log onto www.hitchinfo.com

6/17/2014

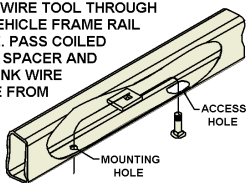
INSTALLATION WALKTHROUGH:

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	1/2-13 x 1 1/4	CARRIAGE BOLT
2	2	1/2-13 x 1 1/2	CARRIAGE BOLT
3	4	HFN 1213	HEX FLANGE NUT
4	2	CM-SP6	.250 x 1.00 x 3.00" SQUARE HOLE SPACER
5	2	1_2 FISHWIRE	1/2" FISHWIRE
6	4	1_2 - 13 x 3 1_4 HEX	HEX BOLT
7	4	1/2	CONICAL TOOTHED WASHER
8	1	CM-NP1W	NUT PLATE WELDMENT



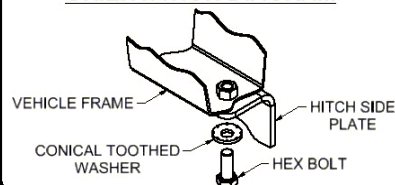
FISHWIRE TECHNIQUE

INSERT COILED END OF FISHWIRE TOOL THROUGH HITCH MOUNTING HOLE IN VEHICLE FRAME RAIL AND OUT THE ACCESS HOLE. PASS COILED END OF FISHWIRE THROUGH SPACER AND THREAD BOLT INTO COIL. KINK WIRE TO KEEP SPACER SEPARATE FROM BOLT AS SHOWN. PULL FISHWIRE, SPACER, AND BOLT THROUGH FRAME AND OUT MOUNTING HOLE. USE FISHWIRE TO GUIDE HITCH DURING MOUNTING AND PREVENT LOSS OF BOLT / SPACER INSIDE FRAME RAIL.

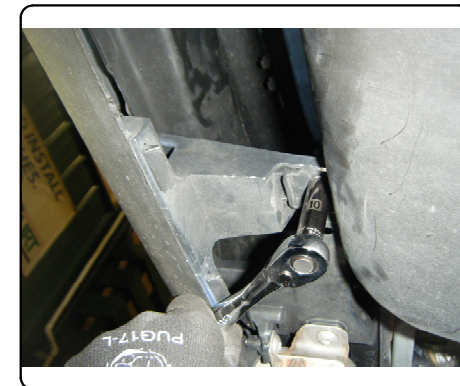


NOTE: SOME VEHICLES MAY FISHWIRE THROUGH END OF FRAME

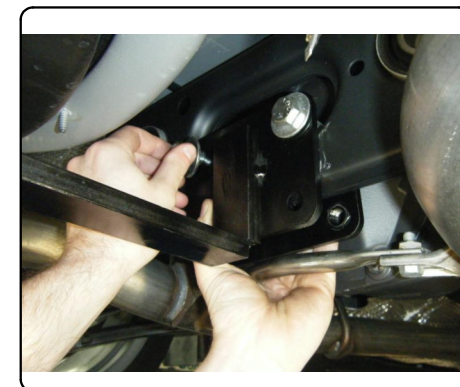
CONICAL TOOTHED WASHER ORIENTATION DIAGRAM



1. Remove fascia by removing two bolts using 10mm socket. Retain to reinstall after hitch is attached.



2. Raise nut plate (weld nuts facing the front of the vehicle) and mounting strap into position, around the vehicle crossmember. Secure using 1/2"-13 x 3 1/4" hex bolts and 1/2" conical toothed washers.



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INSTALLATION WALKTHROUGH:

3. Raise hitch above fascia and secure to mounting strap using 1/2"-13 x 1 1/4" carriage bolts and 1/2"-13 flange nuts.



4. Press hitch against the bottom of the bumper beam, using the hitch as a template, mark hole locations with a center punch. **Note:** Verify hitch is centered on vehicle.



5. Lower hitch and drill marked hole locations with 17/32" drill bit.

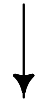


6. Fishwire 1/2"-13 x 2" carriage bolts and SP6 spacers through the access holes between the fascia and the back of the bumper beam and into holes drilled in STEP 5. (See FISHWIRE TECHNIQUE DIAGRAM on page 2)



INSTALLATION WALKTHROUGH:

7. Raise hitch back into position and secure with 1/2"-13 flange nuts.



8. Torque all 1/2" fasteners to 75 ft-lbs.



9. Reinstall fasteners removed in step 1.



10. Install is now complete.



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11340

MERCEDES BENZ E-550

6/17/2014

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,000 LBS. TRAILER WEIGHT & 200 LBS. TONGUE WEIGHT.

DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY 18050 STABILIZING STRAPS.

** FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY**

HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813

TOOLS REQUIRED

RATCHET

9" EXTENSION

3/4" SOCKET

10mm SOCKET

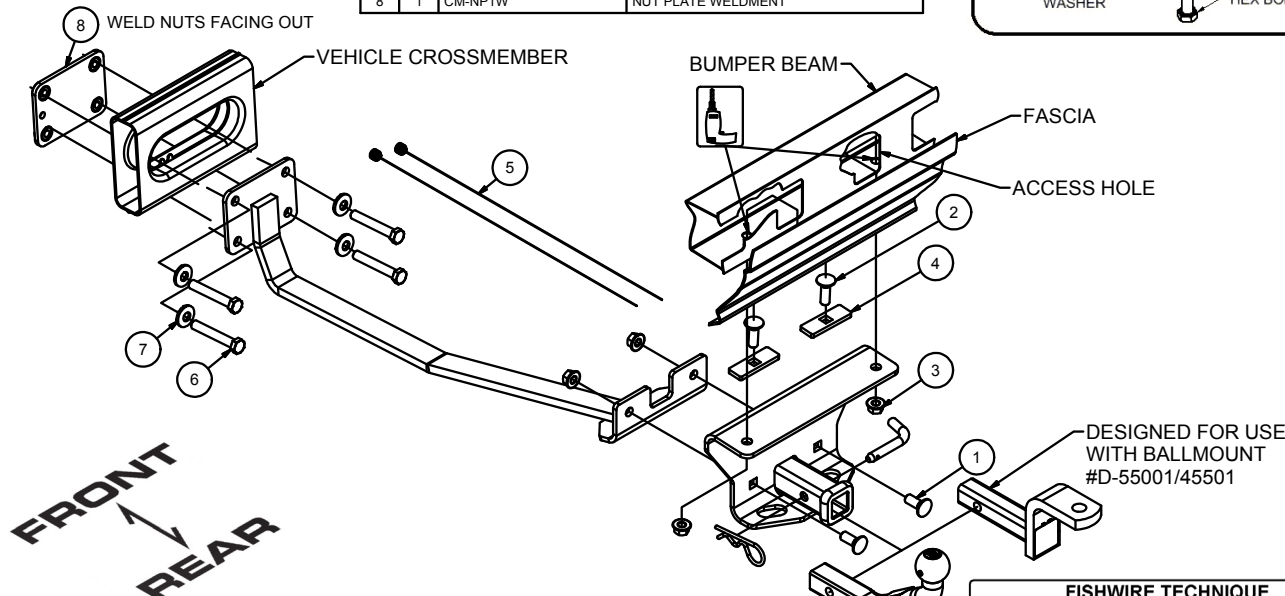
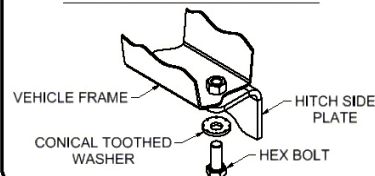
DRILL

17/32" DRILL BIT

CENTER PUNCH

TORQUE WRENCH

Parts List			
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8	1	CM-NP1W	NUT PLATE WELDMENT

CONICAL TOOTHED WASHER
ORIENTATION DIAGRAM

HITCH WEIGHT: 28 LBS.

INSTALL TIME

PROFESSIONAL: 30 MINUTES

NOVICE (DIY): 60 MINUTES

INSTALL NOTES:

- DRILLING REQUIRED
- FISHWIRE HARDWARE

EURO MOUNT OPTION AVAILABLE
#45571 (1 7/8" BALL) & #45572 (2" BALL)

FISHWIRE TECHNIQUE

INSERT COILED END OF FISHWIRE TOOL THROUGH HITCH MOUNTING HOLE IN VEHICLE FRAME RAIL AND OUT THE ACCESS HOLE. PASS COILED END OF FISHWIRE THROUGH SPACER AND THREAD BOLT INTO COIL. KINK WIRE TO KEEP SPACER SEPARATE FROM BOLT AS SHOWN. PULL FISHWIRE, SPACER, AND BOLT THROUGH FRAME AND OUT MOUNTING HOLE. USE FISHWIRE TO GUIDE HITCH DURING MOUNTING AND PREVENT LOSS OF BOLT / SPACER INSIDE FRAME RAIL.

NOTE: SOME VEHICLES MAY FISHWIRE THROUGH END OF FRAME

INSTALLATION STEPS

1. Remove fascia by removing two bolts using 10mm socket. Retain to reinstall after hitch is attached.
2. Raise nut plate (weld nuts facing the front of the vehicle) and mounting strap into position, around the vehicle crossmember. Secure using 1/2"-13 x 3 1/4" hex bolts and 1/2" conical toothed washers.
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5. Lower hitch and drill marked hole locations with 17/32" drill bit.
6. Fishwire 1/2"-13 x 2" carriage bolts and SP6 spacers through the access holes between the fascia and the back of the bumper beam and into holes drilled in STEP 5. (See FISHWIRE TECHNIQUE DIAGRAM above)
7. Raise hitch back into position and secure with 1/2"-13 flange nuts.
8. Torque all 1/2" fasteners to 75 ft-lbs.
9. Reinstall fasteners removed in step 1.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Curt Manufacturing Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.