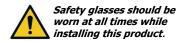


#### 11291 **INSTALLATION INSTRUCTIONS**



YEARS: 2012-PRESENT

**MAKE: SCION** 

**MODEL: iQ** 

STYLE: COMPACT



WARNING: NEVER EXCEED YOUR VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY For more information log onto www.curtmfg.com & for helpful towing tips log onto www.hitchinfo.com

**WEIGHT CARRYING:** 

TRAILER WEIGHT: 1,000 LBS. **TONGUE WEIGHT:** 150 LBS.

ALL NON-TRAILER (WHEEL-LESS) LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY 18050 STABILIZING STRAPS. PLEASE SEE THE CURT CATALOG OR VISIT US ONLINE AT WWW.CURTMFG.COM FOR FURTHER INFORMATION.

PRO INSTALL TIME: 20 MIN. **NOVICE INSTALL TIME: 40 MIN.** 

IF YOU ARE HESITANT TO UNDERTAKE THIS TASK ON YOUR OWN, CONTACT AN AUTHORIZED CURT INSTALLER FOR ADDITIONAL ASSISTANCE.

#### **INSTALLATION TIPS:**

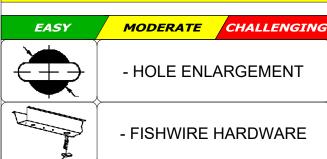
- 1. BEFORE YOU BEGIN INSTALLATION, READ ALL INSTRUCTIONS THOROUGHLY.
- 2. TO EASE INSTALLATION, 2 PEOPLE MAY BE REOUIRED.
- 3. USING PROPER TOOLS WILL GREATLY IMPROVE THE OUALITY OF THE INSTALL AND REDUCE THE TIME REQUIRED.
- 4. NEED HELP OR HAVE SOME OUESTIONS? CALL TECHNICAL SUPPORT AT 877.287.8634

## **INSTALLATION REQUIRES: TORQUE** SOCKET **RATCHET WRENCH EXTENSION** 9/16" 11/16" **SAFETY DIE GRINDER GLASSES** SOCKET

SCAN FOR

MORE INFO

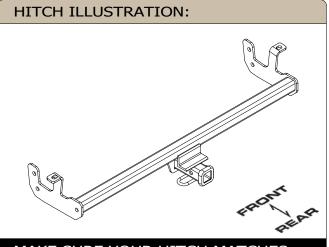
#### LEVEL OF DIFFICULTY: MODERATE



# **VEHICLE PHOTO:**



#### REPRESENTATIVE PHOTO



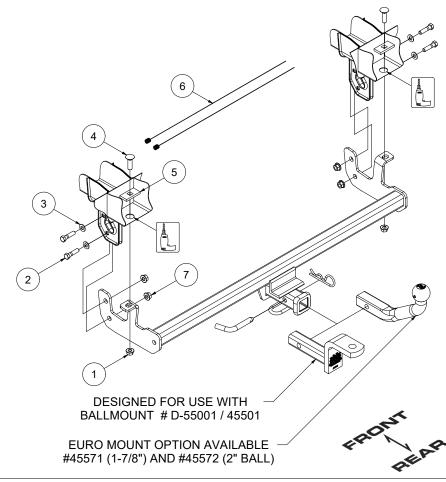
#### MAKE SURE YOUR HITCH MATCHES

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE ALL FASTENERS ARE TIGHT AND ALL STRUCTURAL COMPONENTS ARE SOUND

CURT Manufacturing LLC. warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, CURT Manufacturing LLC. may repair or replace the product at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. CURT Manufacturing LLC 's liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.

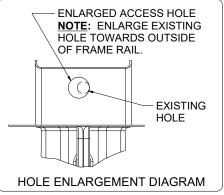
#### **INSTALLATION WALKTHROUGH:**

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	20-00103	NUT,SER-FLANGE,7/16-14 UNC,GRD8,YZ
2	4	10-10234	HHCS,3/8-16 UNC,1-1/2,GRD8,YZ
3	4	30-00186	WASHER,FLAT,3/8,YZ
4	2	10-10282	BOLT,CAR,7/16-14 UNC,1-1/2,GRD8,YZ
5	2	CM-SP7	.250 x 1.00 x 2.00" SQUARE HOLE SPACER
6	2	7_16 FISHWIRE	7/16" FISHWIRE
7	4	20-00102	NUT,SER-FLANGE,3/8-16 UNC,GRD8,YZ



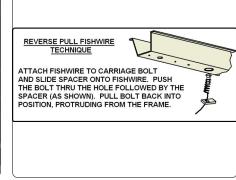
1. Enlarge existing hole to allow 7/16" carriage bolts and SP7 spacers to pass through, both sides.





2. Reverse fishwire 7/16" carriage bolts and SP7 spacers through enlarged access holes, both sides.





For more information log onto www.curtmfg.com, & for helpful towing tips log onto www.hitchinfo.com

#### **INSTALLATION WALKTHROUGH:**

3. Raise hitch into position and loosely secure to carriage bolts using 7/16" hex flange nuts. **Note:** The side plates will slide between the inside of the tow loops.





4. Align holes in side plates with holes in tow loops and secure using 3/8" hex bolts, 3/8" washers and 3/8" hex flange nuts, as shown.





5. Torque all 7/16" hardware to 70 ft-lbs. Torque all 3/8" hardware to 45 ft-lbs.







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11291 SCION iQ

### 9/25/2020

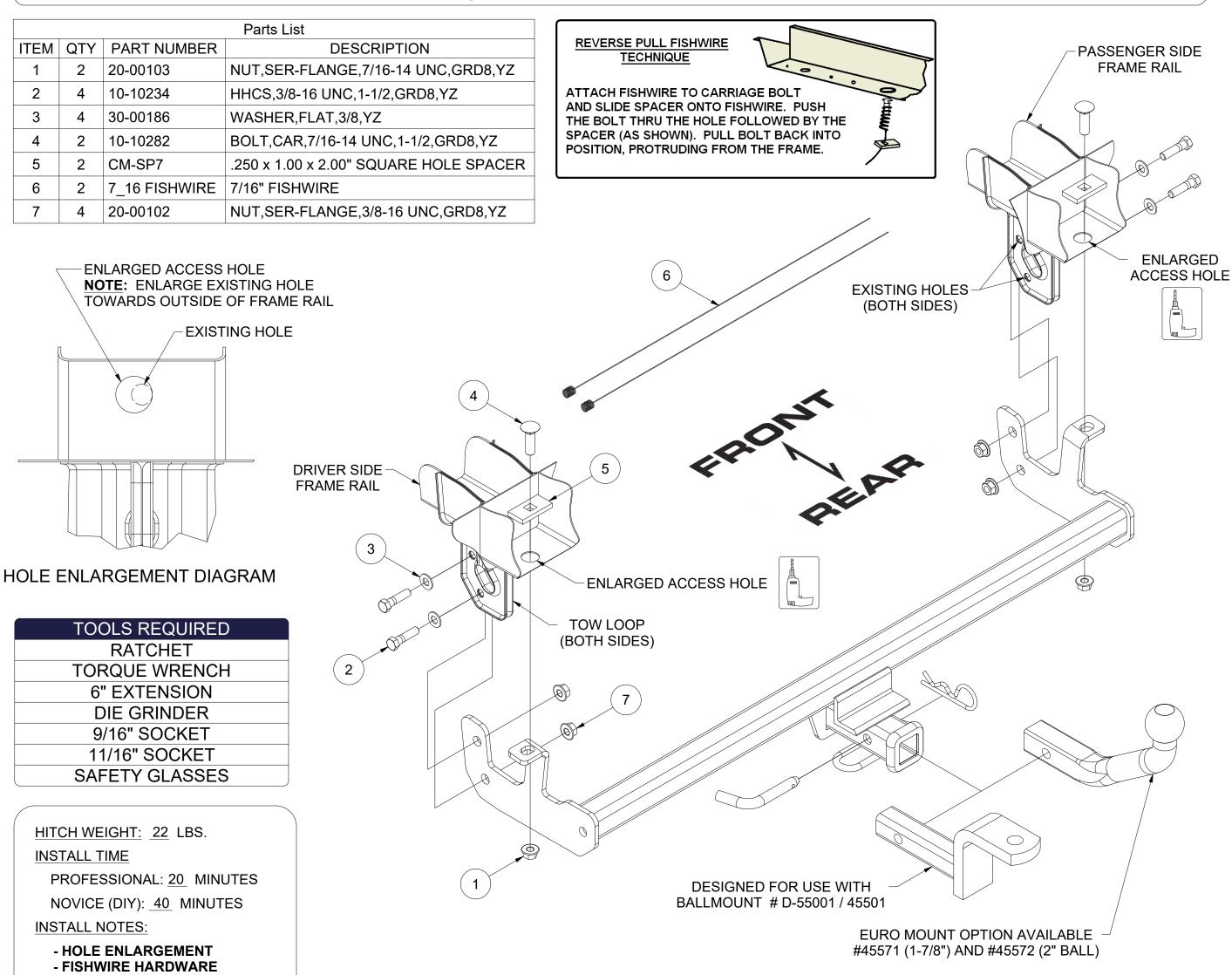
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 1,000 LBS. TRAILER WEIGHT & 150 LBS. TONGUE WEIGHT.

\*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.\*\*\*

WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY 18050 STABILIZING STRAPS.

\*\* FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY\*\*

HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 877-287-8634



### **INSTALLATION STEPS**

- 1. Enlarge existing hole to allow 7/16" carriage bolts and SP7 spacers to pass through, both sides. See Hole Enlargement Diagram.
- 2. Reverse fishwire 7/16" carriage bolts and SP7 spacers through enlarged access holes, both sides. See Reverse Pull Fishwire Technique
- 3. Raise hitch into position and loosely secure to carriage bolts using 7/16" hex flange nuts.

  Note: The side plates will slide between the inside of the tow loops.
- 4. Align holes in side plates with holes in tow loops and secure using 3/8" hex bolts, 3/8" washers and 3/8" hex flange nuts, as shown.
- 5. Torque all 7/16" hardware to 70 ft-lbs. Torque all 3/8" hardware to 45 ft-lbs.

# PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Curt Manufacturing LLC., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing LLC., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing LLC.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.