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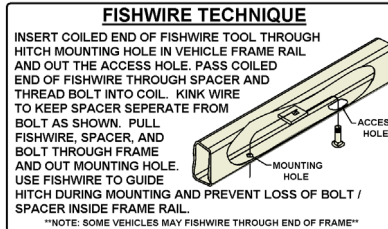
SUBARU IMPREZA 5-DOOR & (XV) CROSSTREK

6/22/2020

SINGLE EXHAUST

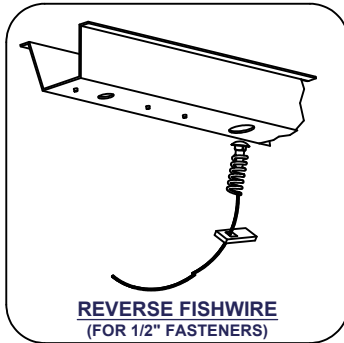
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,000 LBS. TRAILER WEIGHT & 200 LBS. TONGUE WEIGHT.
 DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	10-10287	BOLT,CAR,1/2-13 UNC,1-1/2,GRD8,YZ
2	2	CM-SP6	.250 x 1.00 x 3.00" SQUARE HOLE SPACER
3	2	10-10282	BOLT,CAR,7/16-14 UNC,1-1/2,GRD8,YZ
4	2	CM-SP11	.250 x 1.00 x 2.50" SQUARE HOLE SPACER
5	2	CM-SP16	.250 x 1.50 x 2.00" ROUND HOLE SPACER
6	2	20-00062	NUT,SER-FLANGE,1/2-13 UNC,GRD8,YZ
7	2	20-00103	NUT,SER-FLANGE,7/16-14 UNC,GRD8,YZ
8	1	7_16 FISHWIRE	7/16" FISHWIRE
9	1	1_2 FISHWIRE	1/2" FISHWIRE



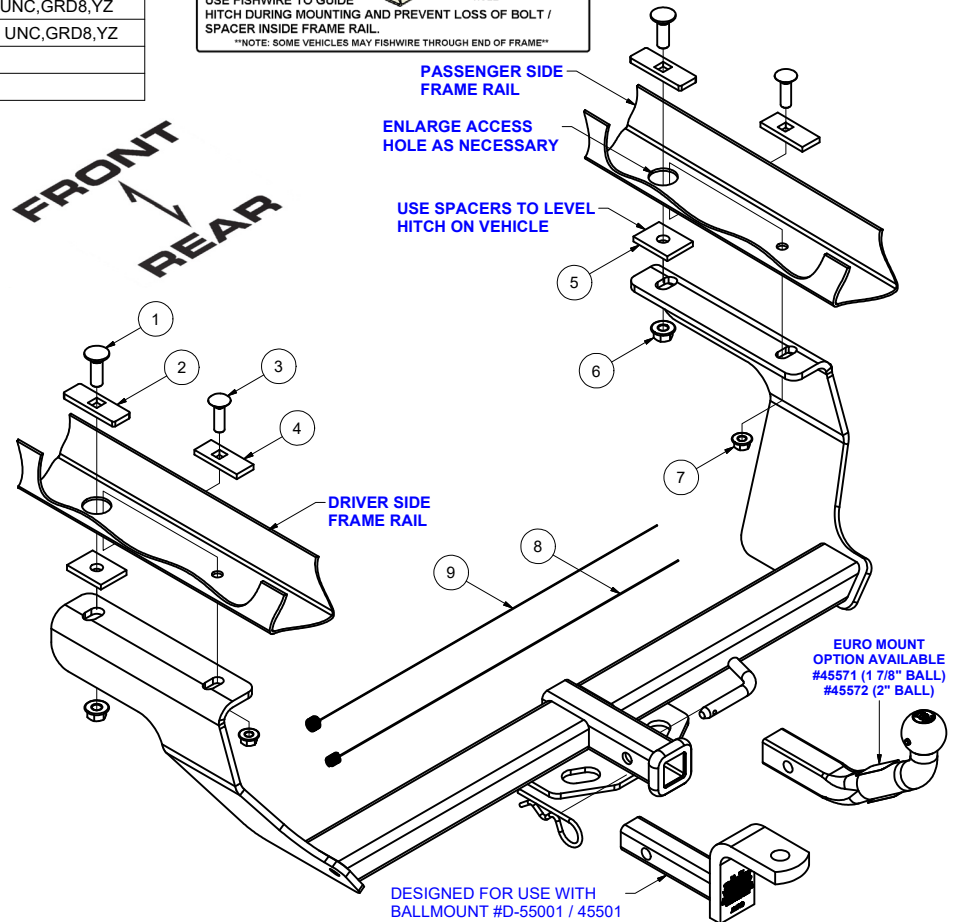
TOOLS REQUIRED

3/8" DRIVE RATCHET
11/16" - 3/8" DRIVE SOCKET
3/4" - 3/8" DRIVE SOCKET
DIE GRINDER W/ RASP BIT
3/8" DRIVE TORQUE WRENCH

HITCH WEIGHT: 30 LBS.INSTALL TIME: 30 MINUTES

INSTALL NOTES:

- HOLE ENLARGEMENT REQUIRED

**INSTALLATION STEPS**

- 1) Remove the (4) plugs in the frame rails and discard (leave center plugs in).
- 2) Fishwire 7/16" carriage bolts and spacers into position first and reverse fishwire the 1/2" carriage bolts and spacers into position afterward. (enlarge access hole as necessary)
- 3) Raise hitch to the frame aligning the holes in the hitch with the bolts. Use 1.50" x 2.00" spacers to level hitch as necessary.

NOTE: Be careful not to push the bolts in the frame.

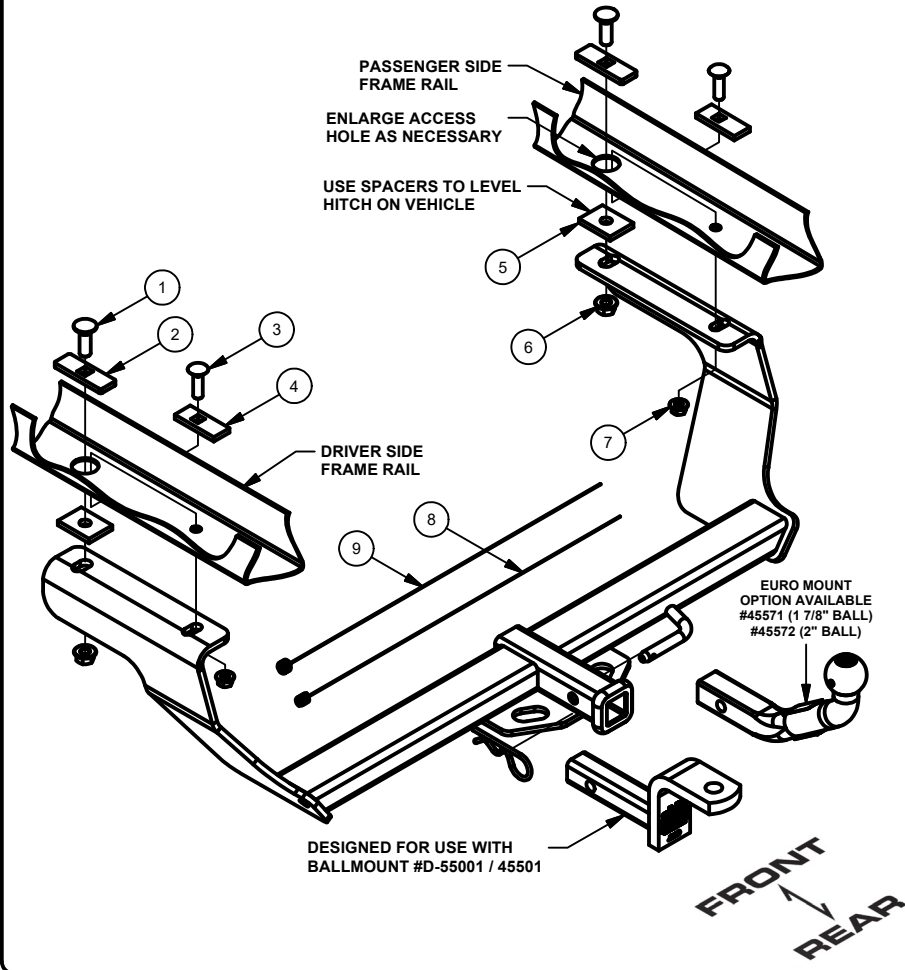
- 4) Install remaining supplied hardware, as shown above.
- 5) Torque all 7/16" fasteners to 70 lb-ft, and all 1/2" fasteners to 110 lb-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

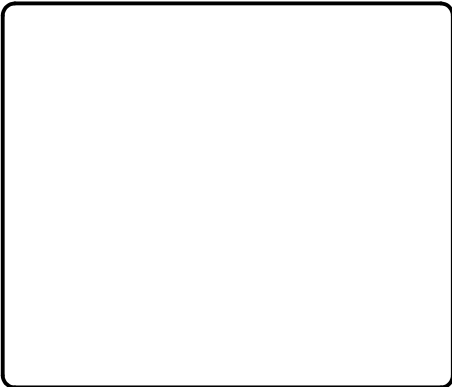
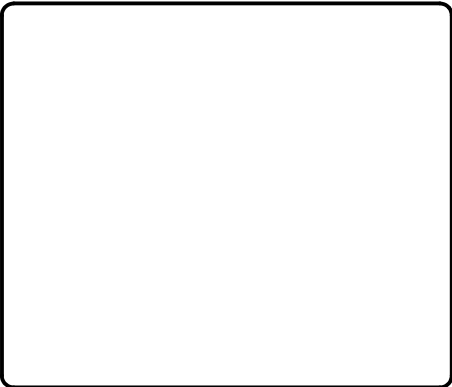
Curt Manufacturing Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.

INSTALLATION WALKTHROUGH:

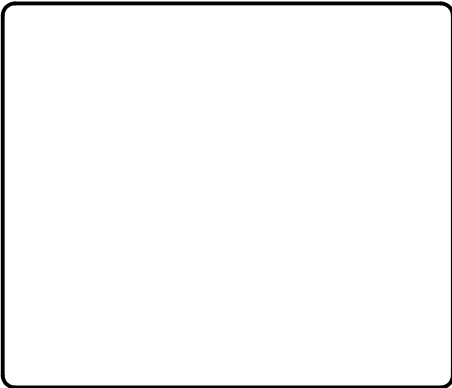
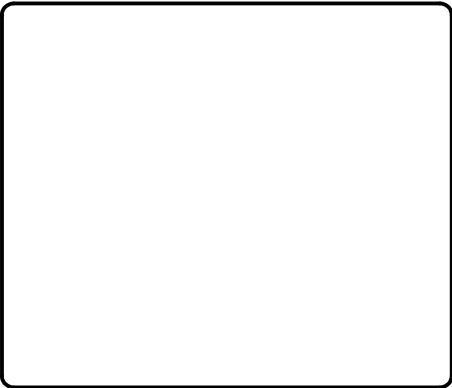
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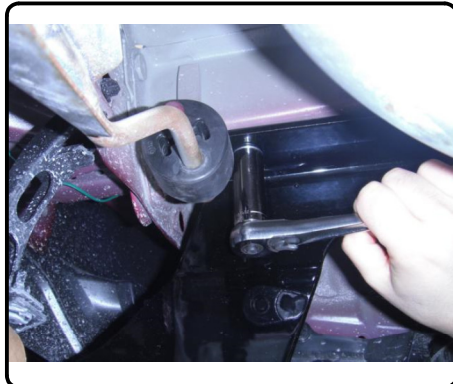
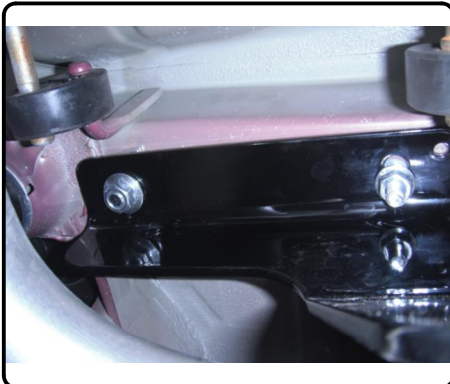
INSTALLATION WALKTHROUGH:

- 3) Raise hitch to the frame aligning the holes in the hitch with the bolts. Use 1.50" x 2.00" spacers to level hitch as necessary.

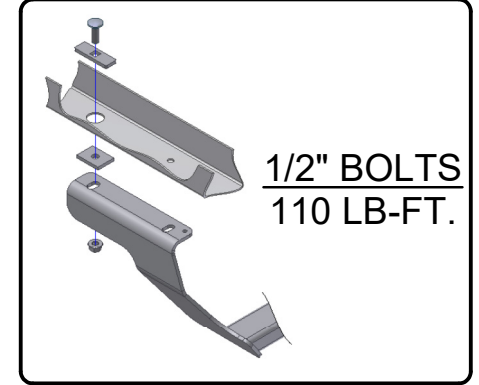
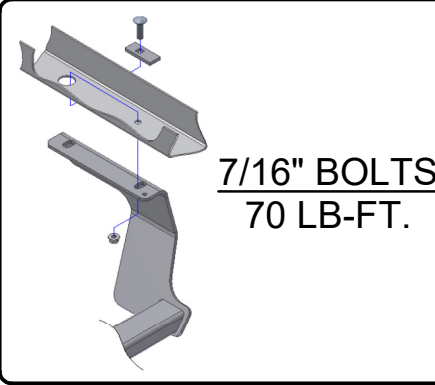
NOTE:
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- 4) Install remaining supplied hardware, as shown on page 2.



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INSTALLATION COMPLETE

