11140 INSTALLATION INSTRUCTIONS

Safety glasses should be worn at all times while installing this product.

YEARS: 2006-PRESENT

MAKE: SAAB

MODEL: 9-3X & 9-3 SPORTCOMBI

CHALLENGING

STYLE: WAGON

WARNING: NEVER EXCEED YOUR VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY For more information log onto www.curtmfg.com & for helpful towing tips log onto www.hitchinfo.com

WEIGHT CARRYING:

ROTARY TOOL

(OPTIONAL)

SCAN FOR MORE INFO TRAILER WEIGHT: 2,000 LBS. **TONGUE WEIGHT:** 200 LBS.

WARNING:

ALL NON-TRAILER (WHEEL-LESS) LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY 18050 STABILIZING STRAPS. PLEASE SEE THE CURT CATALOG OR VISIT US ONLINE AT WWW.CURTMFG.COM FOR FURTHER INFORMATION.

PRO INSTALL TIME: 30 MIN. NOVICE INSTALL TIME: 60 MIN.

IRT

IF YOU ARE HESITANT TO UNDERTAKE THIS TASK ON YOUR OWN, CONTACT AN AUTHORIZED CURT INSTALLER FOR ADDITIONAL ASSISTANCE.



MASKING

TAPE



INSTALLATION TIPS:

- 1. BEFORE YOU BEGIN INSTALLATION, READ ALL INSTRUCTIONS THOROUGHLY.
- 2. TO EASE INSTALLATION, 2 PEOPLE MAY BE
- REQUIRED. 3. USING PROPER TOOLS WILL GREATLY IMPROVE
- THE OUALITY OF THE INSTALL AND REDUCE THE TIME REQUIRED.

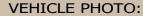
MODERATE

- NO DRILLING REQUIRED

- FASCIA TRIMMING

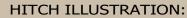
REQUIRED

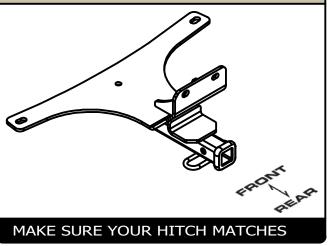
4. NEED HELP OR HAVE SOME OUESTIONS? CALL TECHNICAL SUPPORT AT 877.287.8634





REPRESENTATIVE PHOTO



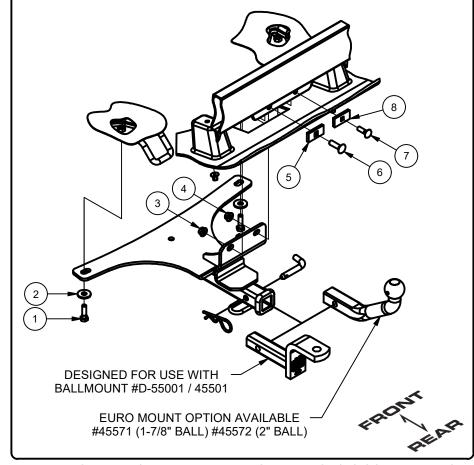


PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE ALL FASTENERS ARE TIGHT AND ALL STRUCTURAL COMPONENTS ARE SOUND CURT Manufacturing LLC. warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, CURT Manufacturing LLC. may repair or replace the product at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. CURT Manufacturing LLC is liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage. For more information log onto www.curtmfg.com

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C.Regulation V-5 and SAE J684.

INSTALLATION WALKTHROUGH:

	Parts List		
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	10-10475	HHCS,M10x1.5,25,CL10.9,YZ
2	2	30-00163	WASHER, S-CON,7/16,YZ
3	1	20-00103	NUT,SER-FLANGE,7/16-14 UNC,GRD8,YZ
4	1	20-00102	NUT,SER-FLANGE,3/8-16 UNC,GRD8,YZ
5	1	CM-SP7	.250 x 1.00 x 2.00" SQUARE HOLE SPACER
6	1	10-10282	BOLT,CAR,7/16-14 UNC,1-1/2,GRD8,YZ
7	1	10-10423	BOLT,CAR,3/8-16 UNC,1-1/4,GRD8,YZ
8	1	CM-SP18	.250 x 1.00 x 2.00" SQUARE HOLE SPACER



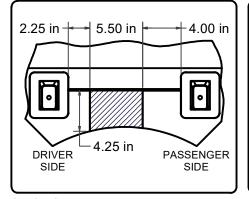
For more information log onto <u>www.curtmfg.com</u>, & for helpful towing tips log onto <u>www.hitchinfo.com</u>

1. Remove (2) fascia nuts from the under body panel.





2. Mark and trim the under body panel. **Note:** Dimensions are approximate, confirm fit prior to trimming.





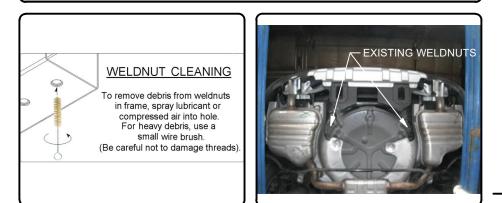
INSTALLATION WALKTHROUGH:

 Insert a 7/16-14 x 1 1/2 carriage bolt and SP7 spacer through the hole in the driver side of the bumper beam tab. Insert a 3/8-16 x 1 1/4" carriage bolt and SP18 spacer through the hole in the passenger side of the bumper beam tab.





4. Raise hitch into position and loosely secure the rear of the hitch to the fasteners installed in Step (3) with a 7/16-14 flange nut and a 3/8-16 flange nut. Secure the front of the hitch to the existing weldnuts with M10-1.5 x 25mm hex bolts and 7/16" conical toothed washers.



For more information log onto www.curtmfg.com, & for helpful towing tips log onto www.hitchinfo.com

5. Torque all 3/8" fasteners to 45 ft-lbs. Torque all 7/16" fasteners to 59 ft-lbs. Torque all M10 fasteners to 45 ft-lbs. Reinstall the (2) fascia nuts removed in Step (1).





Install Complete.





11140

SAAB 9-3 X & SPORTCOMBI

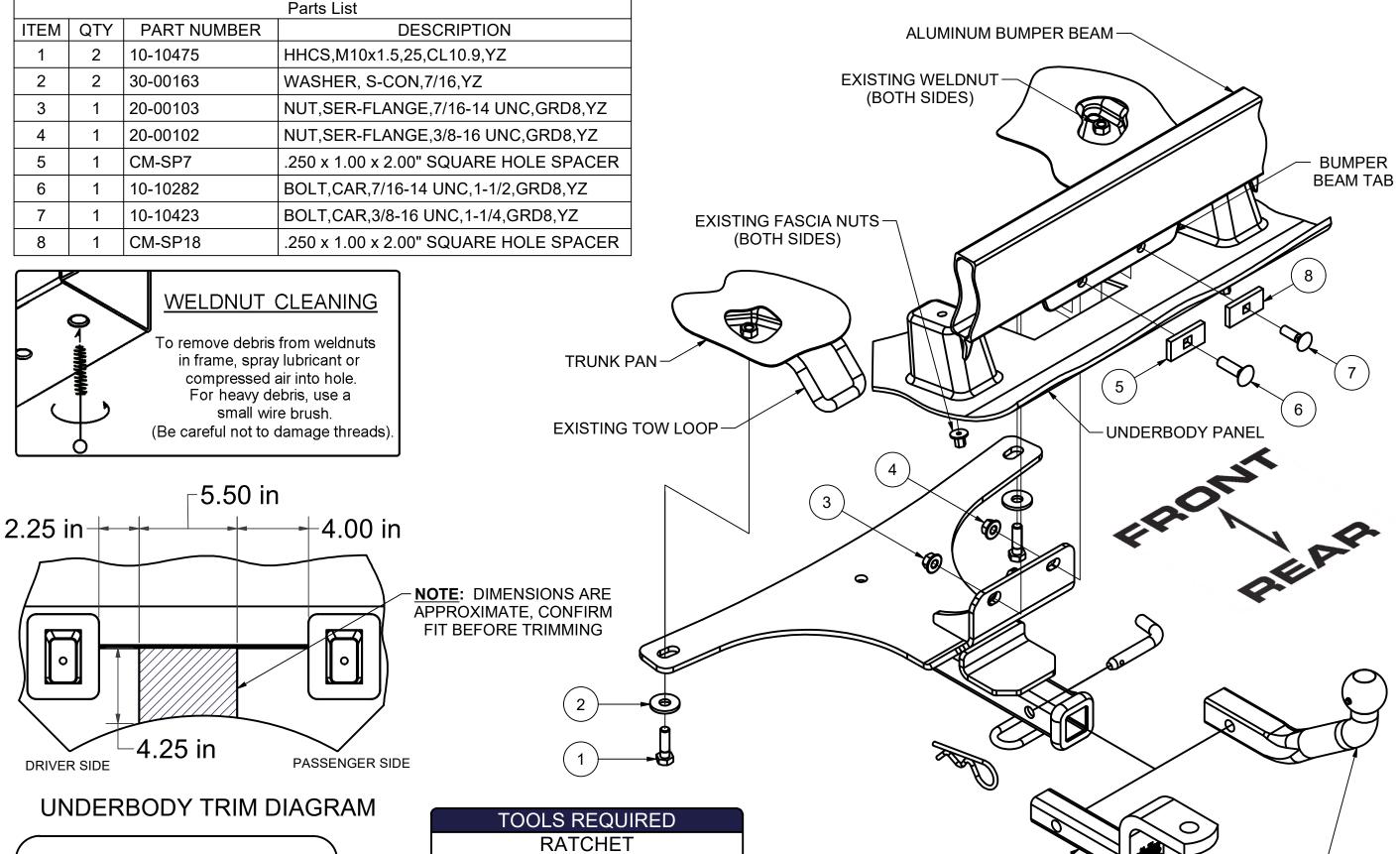
11/19/2020

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,000 LBS. TRAILER WEIGHT & 200 LBS. TONGUE WEIGHT. ***DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.***

WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY 18050 STABILIZING STRAPS.

** FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY**

HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-877-287-8634



/	
HITCH WEIGHT: 20 LBS.	TORQUE WRENCH
INSTALL TIME	6" EXTENSION
PROFESSIONAL: <u>30</u> MINUTES	11/16" SOCKET
NOVICE (DIY): 60 MINUTES	9/16" SOCKET
INSTALL NOTES:	17mm SOCKET
	10mm SOCKET
- NO DRILLING REQUIRED - FASCIA TRIMMING REQUIRED	AVIATION SHEARS

DESIGNED FOR USE WITH BALLMOUNT #D-55001 / 45501

EURO MOUNT OPTION AVAILABLE #45571 (1-7/8" BALL) #45572 (2" BALL)

INSTALLATION STEPS

- 1. Remove (2) fascia nuts from the under body panel.
- Mark and trim underbody panel. <u>Note</u>: Dimensions are approximate, confirm fit prior to trimming. (See Underbody Trim Diagram)
- 3. Insert a 7/16-14 x 1 1/2 carriage bolt and SP7 spacer through the hole in the driver side of the bumper beam tab. Insert a 3/8-16 x 1 1/4 carriage bolt and SP18 spacer through the hole in the passenger side of the bumper beam tab.
- 4. Raise hitch into position and loosely secure the rear of the hitch to the fasteners installed in Step (3) with a 7/16-14 flange nut and 3/8-16 flange nut.
- Secure the front of the hitch to the existing weldnuts with M10-1.5 x 25mm hex bolts and 7/16" conical toothed washers. (See Weldnut Cleaning Diagram)
- Torque all 3/8" fasteners to 45 ft-lbs. Torque all 7/16" fasteners to 59 ft-lbs. Torque all M10 fasteners to 45 ft-lbs.
- 7. Reinstall the (2) fascia nuts removed in Step (1).

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Curt Manufacturing Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.