

INSTALLATION MANUAL

585783

Level of Difficulty

Moderate

Installation difficulty levels are based on time and effort involved and may vary depending on the installer level of expertise, condition of the vehicle and proper tools and equipment.

Parts List

Qty	Description
2	Aluminator Steps
4	ALUM,STP-PAD,BLK, Aluminator Steps
4	CAP-END,PLSTC,2.95 X 6.70
20	SCREW-SQ HD,5/16-18 X 1,MAGNIGUARD
20	NUT-SERR FLG,HX,SST,WX,5/16-18
20	SCREW-PPH,TEK,#8-18 X 1/2",SST,BZP

* Footnote

Tools Required

Wrench-1/2"	Drill
Phillips bit	1/8" Drill Bit

Torque Specifications

5/16" bolt	19 ft-lbs.
5/16" bolt for End Caps	5 ft-lbs.

Use above torque setting unless otherwise noted

Product Registration and Warranty

LUVERNE stands behind our products with industry-leading warranties. To get copies of the product warranties, register your purchase or provide feedback, visit: warranty.curtgroup.com/surveys

Product Photo



NOTICE

Visit www.luvernetruck.com for a full-color copy of this instruction manual, as well as helpful videos, guides and much more!

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

Periodic inspection of your product should be performed to ensure all hardware and / or components remain secure.

To help prevent damage to the product or vehicle, refer to the specified torque specifications when securing hardware during the installation process.

Maintenance

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Step 1

Read instructions completely and check to make sure that all required parts (listed on the service parts list) are on hand before starting the installation.

Step 2

Follow the instructions included with the specific bracket package that you are using to mount the brackets to your vehicle.

Step 3

Before attaching the Aluminator steps to the brackets, place the step pads on top of the step plates.

Note: Use the table below as a guide to position the step pad for your particular vehicle. The pad locations are only suggestions and may be placed at the purchasers discretion.

When installing the pads on the steps, drill (5) 1/8" hole using the step pad as a guide. Attach with (5) 8-18x1/2" tek screws provided.

Repeat for all step pads.

Step 4

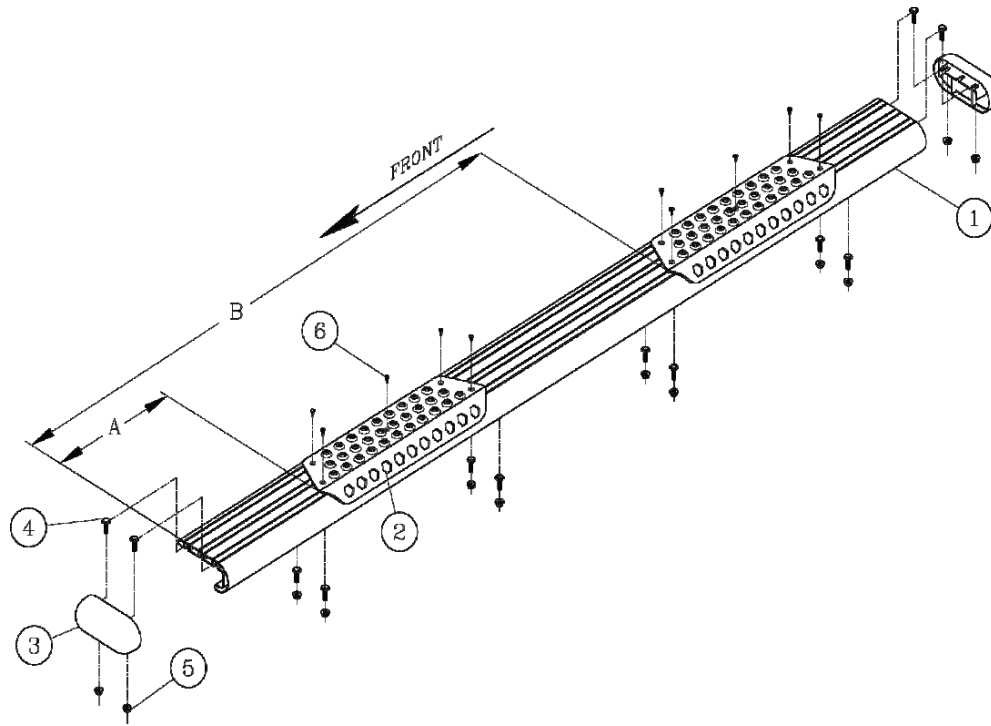
Install the required number of square head bolts into the designated slots in the bottom of the step plates.

Step 5

Install the end caps as shown in step 1. Snug up the nuts, but be careful not to deform the plastic.

Step 6

Position the Aluminator step on the mounting brackets so that the square head screws are located in the slots of the mounting brackets and the step is centered, front to rear, on the vehicle. Install 5/16" serrated flange nuts on the square head screws and tighten to 19 ft-lbs.



Vehicle Model	Pad A	Pad B
SILVERADO/SIERRA DOUBLE CAB	14-3/4	46-3/4
SILVERADO/SIERRA EXTENDED CAB	14-3/4	41-3/4
SILVERADO/SIERRA CREW CAB	14-3/4	54-1/4
COLORADO/CANYON EXTENDED CAB	10-1/2	43
COLORADO/CANYON CREW CAB	10-1/2	51
AVALANCHE/SUBURBAN/YUKON XL	15-1/4	55-1/4
TAHOE/YUKON	15-1/4	48-1/4
RAM QUAD CAB	10-1/2	46
RAM CREW CAB	10-1/2	48
RAM MEGA CAB	10-1/2	52-1/16
DODGE DAKOTA QUAD CAB	10-1/2	39
DODGE DURANGO	15-1/4	50-1/4
FORD F150 SUPER CAB	18-1/4	46-1/4
FORD F150 SUPER CREW CAB	18-1/4	56-1/2
FORD SUPER DUTY SUPER CAB	14-1/4	42
FORD SUPER DUTY CREW CAB	12	58-1/4
TOYOTA TUNDRA DOUBLE CAB 07+	8-1/4	49-1/4
TOYOTA TUNDRA CREWMAX07+	8-1/4	54-1/4
TOYOTA TACOMA ACCESS CAB	8-1/4	30-1/2
TOYOTA TACOMA DOUBLE CAB	18-3/4	55-1/4