INSTALLATION INSTRUCTIONS AND PARTS LIST APPLICATION: 570748 REAR STEP BRACKETS:

APPLICATION: 07+ SPRINTER VANS

1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.

NOTE: THIS WILL NOT FIT WITH THE FACTORY RECEIVER HITCH.

- 2. ON THE LEFT SIDE OF THE VEHICLE LOCATE THE MOUNTING HOLES ON THE REAR FRAME OF THE VEHICLE. USING FOUR (4) 7/16"-14 X 4" BOLTS (ITEM #4), FOUR (4) 7/16" FLAT WASHER (ITEM #5) AND FOUR(4) 7/16"-14 FLANGE NUTS (ITEM #6) INSTALL THE UPPER MOUNTING BRACKET (ITEM #1). TIGHTEN BOLTS TO 19 LB. FT.
- USING FOUR (4) 3/8"-16 X 1" BOLTS (ITEM #7), FOUR (4) 3/8" FLAT WASHERS (ITEM #8) AND FOUR (4) 3/8"-16 FLANGE NUTS (ITEM #9) INSTALL THE LOWER MOUNTING BRACKET (ITEM #2). NOTE: DO NOT TIGHTEN AT THIS TIME.

NOTE: WHEN INSTALLING GRIP STEPS IT IS RECOMMENDED THAT THE LOWER BRACKET IS ALL THE WAY OUT AND MOUNTED IN THE LOWER SET OF HOLES, AND WHEN INSTALLING MEGA/O-MEGA STEPS THAT THE LOWER BRACKET IS SLID ALL THE WAY IN AND MOUNTED IN THE UPPER SET OF HOLES.

- 4. REPEAT STEPS 1 3 FOR THE RIGHT SIDE OF THE VEHICLE.
- 5. ATTACH THE STEP BOARD PER THE STEP BOARD INSTRUCTIONS. **NOTE: ONLY HAND TIGHTEN STEP BOARD BOLTS AT THIS TIME.**
- 6. ENSURE THAT THE STEP IS LEVEL AND POSITIONED CORRECTLY AND TIGHTEN ALL REMAINING BOLTS TO 19 LB. FT.

SERVICE I ARTS LIST			
ITEM	PART NO.	QTY	DESCRIPTION
1	552599	2	MOUNTING BRACKET – UPPER, 570748
2	552600	1	MOUNTING BRACKET – LOWER, RH, 570748
3	552601	1	MOUNTING BRACKET – LOWER, LH, 570748
4	103773	8	SCREW – HEX HEAD, 7/16"-14 X 4", ZP
5	100081	8	WASHER – FLAT, 7/16", ZP
6	103737	8	NUT – HEX, SERR FLANGE, 7/16"-14, ZP
7	100040	8	SCREW – HEX HEAD, 3/8"-16 X 1", ZP
8	100062	8	WASHER – FLAT, 3/8", ZP
9	100181	8	NUT – HEX, SERR FLANGE, 3/8"16, ZP

SERVICE PARTS LIST



REV A 23MAY16 552603 SHEET 1 OF 2 02OCT14

