

INSTALLATION MANUAL

401633

Level of Difficulty

Easy

This is the first of two manuals required to complete this installation. The second manual is included with your running boards / side steps.

Parts List

| | |
|----|----------------------------------|
| 1 | Driver / left running board* |
| 1 | Passenger / right running board* |
| 6 | Mounting bracket, universal |
| 18 | Flat washer, M8 |
| 18 | Lock washer, M8 |
| 18 | Hex nut, M8 |

* Running boards sold separately

Tools Required

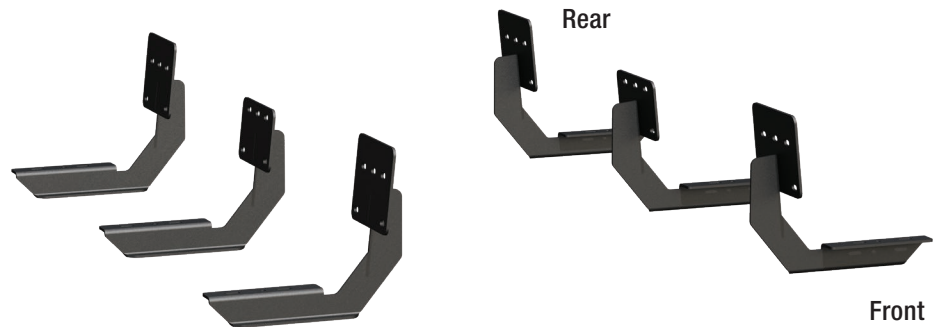
| | |
|---------------|------------|
| Ratchet | Socket set |
| Torque wrench | Level |

Torque Specifications

| | Metric | SAE |
|--|------------|------------|
| | M6 bolt | 3 ft-lbs. |
| | M8 bolt | 7 ft-lbs. |
| | M10 bolt | 16 ft-lbs. |
| | M12 bolt | 28 ft-lbs. |
| | 1/4" bolt | 3 ft-lbs. |
| | 5/16" bolt | 7 ft-lbs. |
| | 3/8" bolt | 16 ft-lbs. |
| | 7/16" bolt | 20 ft-lbs. |
| | 1/2" bolt | 28 ft-lbs. |

Use above torque setting unless otherwise noted

Product Photo



Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

Product Registration

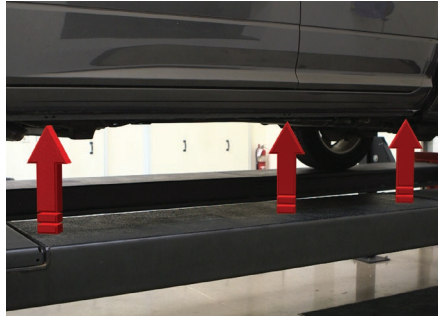
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Step 1

Starting on the driver side, locate the three mounting tabs along the bottom edge of the vehicle.



Step 2

Starting at the front mounting location, remove any debris from the factory studs.

Attach a mounting bracket using an M8 flat washer, lock washer and hex nut.

Note: Apply anti-seize to the studs to keep the nuts from seizing up.

Repeat this process for the middle and rear mounting locations.

Snug the hardware, but do not fully tighten.



Step 3

Repeat step 2 for the front, middle and rear mounting locations on the passenger side.

Note: To complete the installation, refer to the manual included with your running boards / side steps.

