

INSTALLATION INSTRUCTIONS FOR MOUNTING

LUVERNE BULL BARS WITH THE FOLLOWING MODEL NOS.:
300220, 300260, 300320, 300360 – BULL BAR ASSEMBLY
301510 – BRACKET PACKAGE

2015 AND NEWER CHEVROLET COLORADO
2015 AND NEWER GMC CANYON



1. READ THE INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL OF THE REQUIRED PARTS ARE ON HAND BEFORE STARTING THE INSTALLATION. THE CARTONS SHOULD CONTAIN:
 - (1) BULL BAR
 - (1) BRACKET PACKAGE:
 - (1) MOUNTING BRACKET, LH
 - (1) MOUNTING BRACKET, RH
 - (1) FASTENER PACKAGE
2. LOOSEN AND REMOVE THE TWO BOLTS AND NUTS THAT HOLD THE TOW HOOKS TO THE END OF EACH FRAME RAIL. REMOVE THE TOW HOOKS AND THE FOAM COVERS (YOU WILL NOT REINSTALL THEM).
3. INSTALL THE MOUNTING BRACKETS (ITEM #2 & #3) ON THE OUTSIDE OF THE FRAME RAILS AS SHOWN IN FIG 1. FASTEN WITH THE M12 X 1.75 X 65mm BOLTS (ITEM #7), AND THE M12 X 1.75 SERRATED FLANGE NUTS (ITEM #8) . TIGHTEN THE BOLTS .

NOTE: BASED ON YOUR STATE AND LOCAL LAWS, DETERMINE IF YOU NEED TO RELOCATE YOUR LICENSE PLATE PRIOR TO STEP #4. REMOVE/RELOCATE/INSTALL YOUR LICENSE PLATE BRACKET AND LICENSE PLATE BEFORE MOUNTING THE BULL BAR TO YOUR VEHICLE (SEE FIG 1).

4. INSTALL THE BULL BAR TO THE MOUNTING BRACKETS. THE WELDED TABS ON THE BULL BAR FIT ON THE OUTBOARD SIDE OF THE MOUTING BRACKETS. FASTEN WITH THE 3/8"-16 X 1-1/4" BOLTS (ITEM #4), 3/8" FLAT WASHERS (ITEM #5) (ONE ON THE BOLT SIDE, ONE ON THE NUT SIDE OF THE BRACKET), AND 3/8"-16 SERRATED FLANGE NUTS (ITEM #6). ADJUST THE BULL BAR IN AND OUT AND UP AND DOWN AS NEEDED, THEN TIGHTEN THE FASTENERS. TIGHTEN THE BOLTS.



(A LUVERNE Company)

1200 E. Birch St.

Brandon, SD 57005

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SERVICE PARTS LIST

| ITEM | PART NO. | QTY | DESCRIPTION |
|------|----------|-----|--|
| 1 | 300220 | 1 | BULL BAR, 4" BOT MNT, SST,W/O SKD PL |
| 1 | 300260 | 1 | BULL BAR, 4" BOT MNT, BLK,W/O SKD PL |
| | | | |
| 1 | 300320 | 1 | BULL BAR, 3" BOT MNT, SST,W/O SKD PL |
| 1 | 300360 | 1 | BULL BAR, 3" BOT MNT, BLK,W/O SKD PL |
| | | | |
| 2 | 305075 | 1 | MOUNTING BRACKET, LH |
| 3 | 305076 | 1 | MOUNTING BRACKET, RH |
| 4 | 100047 | 4 | HEX HEAD SCREW, 3/8-16 X 1-1/4, ZP |
| 5 | 100062 | 8 | FLAT WASHER, 3/8", ZP |
| 6 | 100181 | 4 | SERRATED FLANGE NUT, 3/8-16, ZP |
| 7 | 100069 | 4 | HEX HEAD SCREW, M12 X 1.75 X 65mm, ZP |
| 8 | 100081 | 4 | SERRATED FLANGE NUT – M12 X 1.75 |
| 9 | 108023 | 4 | HEX HEAD SCREW, SELF TAP, 1/4"-20 X 1/2", ZP |
| 10 | 100170 | 4 | NUT, PLASTIC, SQUARE, 1/4", WHITE |



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MODEL NO. - 301510

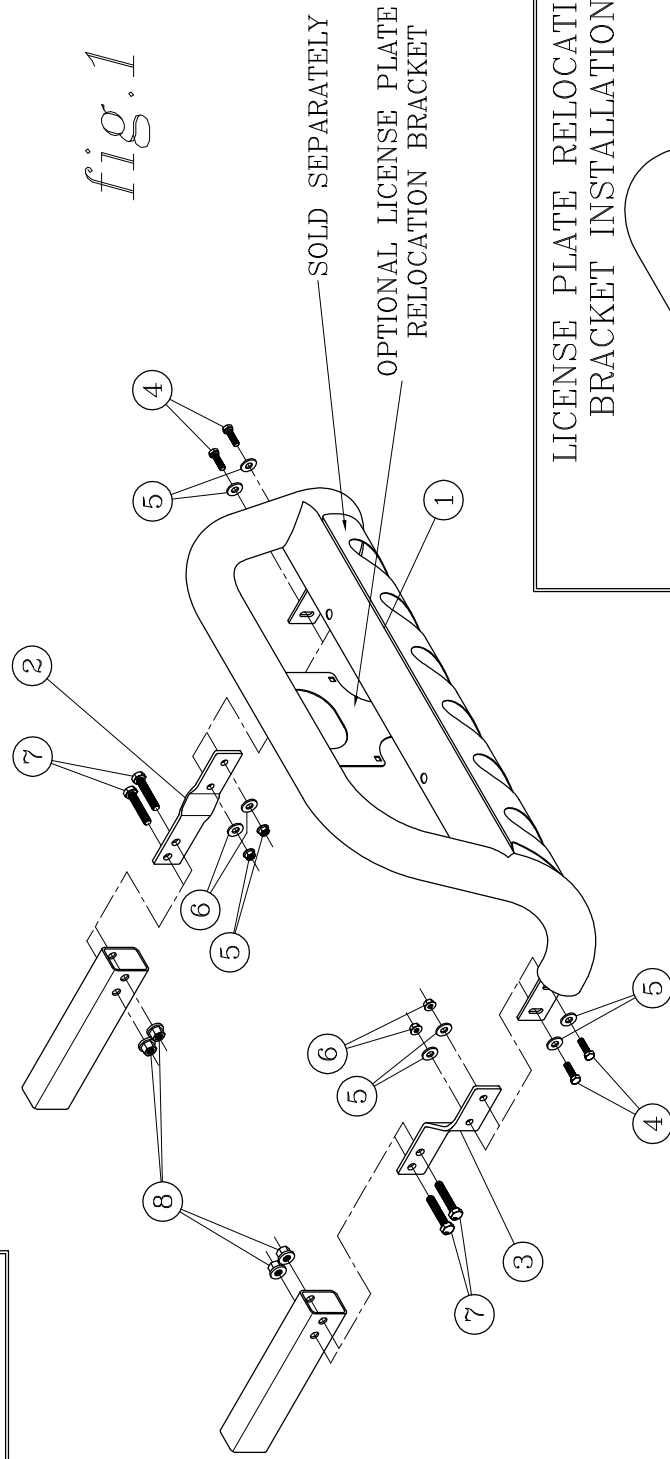
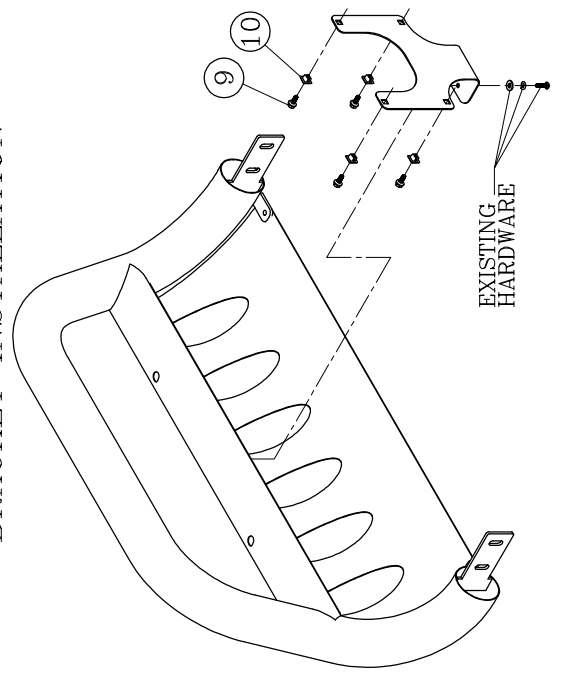


fig. 1

LICENSE PLATE RELOCATION
BRACKET INSTALLATION



1200 E. Birch St. Brandon, SD 57005