

INSTALLATION INSTRUCTIONS FOR MOUNTING

LUVERNE BULL BARS WITH THE FOLLOWING MODEL NOS.:
300210, 300250, 300310, 300350 – BULL BAR ASSEMBLY
301512 – BRACKET PACKAGE

2015 AND NEWER 2500/3500 HD CHEVROLET SILVERADO
2015 AND NEWER 2500/3500 HD GMC SIERRA



1. READ THE INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL OF THE REQUIRED PARTS ARE ON HAND BEFORE STARTING THE INSTALLATION. THE CARTONS SHOULD CONTAIN:
 - (1) BULL BAR
 - (1) BRACKET PACKAGE:
 - (1) MOUNTING BRACKET, LH
 - (1) MOUNTING BRACKET, RH
 - (1) FASTENER PACKAGE
2. LOOSEN AND REMOVE THE TWO BOLTS AND NUT THAT HOLD THE TOW HOOKS TO THE END OF THE FRAME. REMOVE THE TOW HOOKS (YOU WILL NOT REINSTALL THEM).
3. INSTALL THE LEFT HAND MOUNTING BRACKET (ITEM #2) INTO THE END OF THE FRAME AS SHOWN IN FIG 1. **(NOTE: WHEN INSTALLING THE BRACKETS, YOU MAY NEED TO TRIM THE TOW HOOK HOLE IN THE AIR DAM WITH WITH A UTILITY KNIFE TO MAKE ROOM FOR THE BRACKET).** FASTEN WITH THE 7/16"-14 X 1-1/4 BOLTS (ITEM #7), 7/16" FLAT WASHERS (ITEM #8), AND THE 7/16" LOCK WASHERS (ITEM #9). TORQUE THE BOLTS TO 50 LB-FT.
4. REPEAT STEP #3 ON THE RIGHT SIDE.

NOTE: BASED ON YOUR STATE AND LOCAL LAWS, DETERMINE IF YOU NEED TO RELOCATE YOUR LICENSE PLATE PRIOR TO STEP #5. REMOVE/RELOCATE/INSTALL YOUR LICENSE PLATE BRACKET AND LICENSE PLATE BEFORE MOUNTING THE BULL BAR TO YOUR VEHICLE (SEE FIG 1).

5. INSTALL THE BULL BAR TO THE MOUNTING BRACKETS. THE WELDED TABS ON THE BULL BAR FIT ON THE OUTBOARD SIDE OF THE MOUTING BRACKETS. FASTEN WITH THE 3/8"-16 X 1-1/4" BOLTS (ITEM #4), 3/8" FLAT WASHERS (ITEM #5) (ONE ON THE BOLT SIDE, ONE ON THE NUT SIDE OF THE BRACKET), AND 3/8"-16 SERRATED FLANGE NUTS (ITEM #6). ADJUST THE BULL BAR IN AND OUT AND UP AND DOWN AS NEEDED, THEN TIGHTEN THE FASTENERS. TORQUE THE BOLTS TO 26 LB-FT.



(A LUVERNE Company)

1200 E. Birch St.

Brandon, SD 57005

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SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	300210	1	BULL BAR, 4" TOP MNT, SST,W/O SKD PL
1	300250	1	BULL BAR, 4" TOP MNT, BLK,W/O SKD PL
1	300310	1	BULL BAR, 3" TOP MNT, SST,W/O SKD PL
1	300350	1	BULL BAR, 3" TOP MNT, BLK,W/O SKD PL
2	305071	1	MOUNTING BRACKET, LH
3	305072	1	MOUNTING BRACKET, RH
4	100047	4	HEX HEAD SCREW, 3/8-16 X 1-1/4, ZP
5	100062	8	FLAT WASHER, 3/8", ZP
6	100181	4	SERRATED FLANGE NUT, 3/8-16, ZP
7	100069	4	HEX HEAD SCREW, 7/16"-14 X 1-1/4, ZP
8	100081	4	FLAT WASHER, 7/16", ZP
9	100078	4	LOCK WASHER, 7/16", ZP
10	100083	4	CAPTIVE NUT – 7/16"-14, BLACK
11	108023	4	HEX HEAD SCREW, SELF TAP, 1/4-20, ZP
12	100170	4	NUT, PLASTIC, SQUARE, 1/4", WHITE



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1200 E. Birch St.

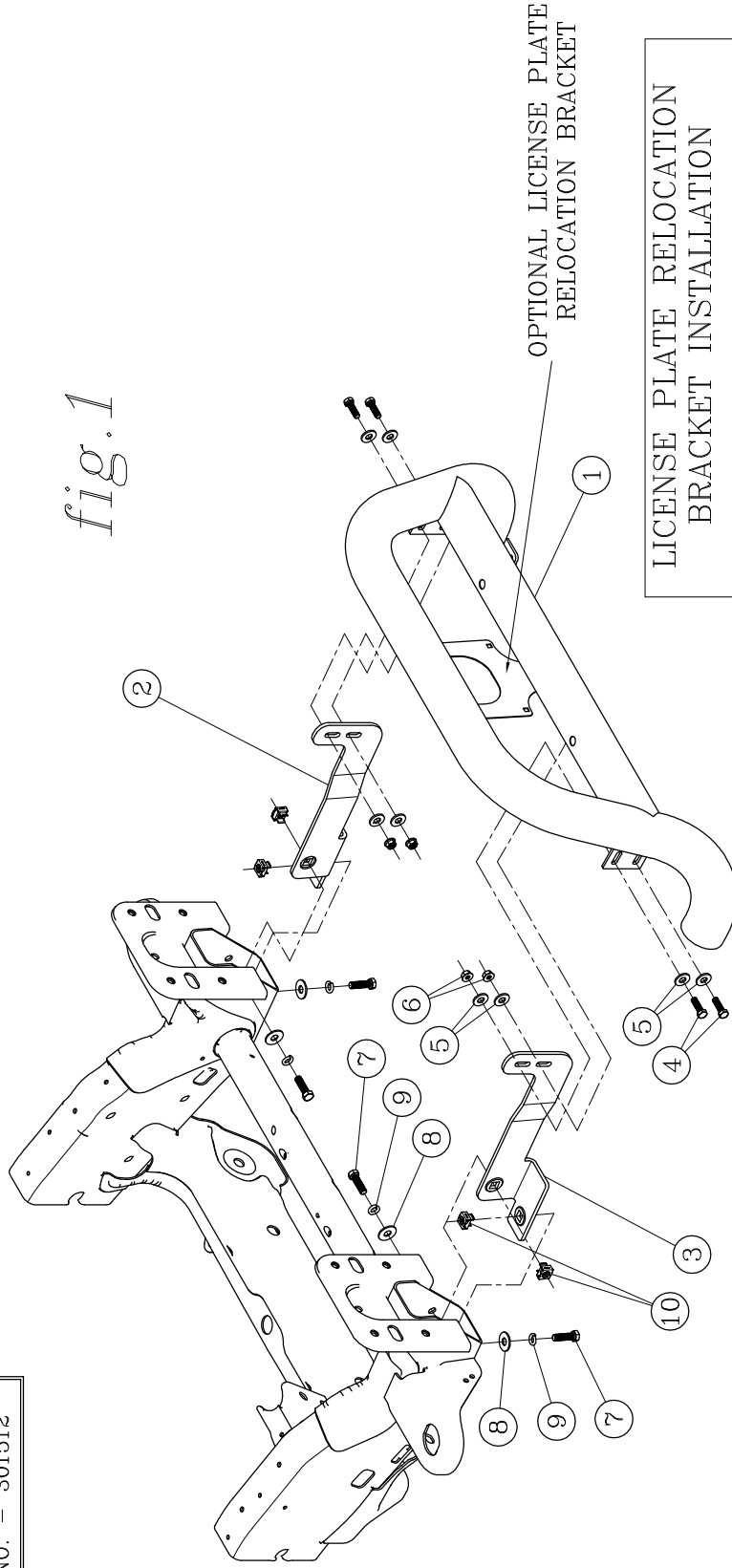
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SERVICE PARTS LIST

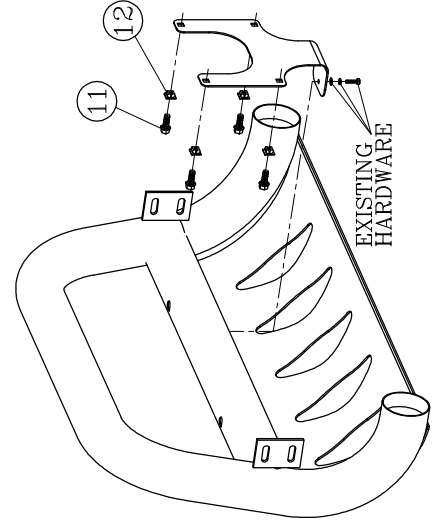
MODEL NO. - 301512

fig.1



OPTIONAL LICENSE PLATE
RELOCATION BRACKET

LICENSE PLATE RELOCATION
BRACKET INSTALLATION



LAVERNE
ISO9001 QS9000 CERTIFIED TRUCK
EQUIPMENT
1200 Birch Street
Brandon, SD 57005