INSTALLATION INSTRUCTIONS FOR MOUNTING

LUVERNE BULL BARS WITH THE FOLLOWING MODEL NOS.: 300220, 300260, 300320, 300360 – BULL BAR ASSEMBLY 301660 – BRACKET PACKAGE

2016 AND NEWER NISSAN TITAN



- 1. READ THE INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL OF THE REQUIRED PARTS ARE ON HAND BEFORE STARTING THE INSTALLATION. THE CARTONS SHOULD CONTAIN:
 - (1) BULL BAR
 - (1) BRACKET PACKAGE:
 - (1) MOUNTING BRACKET, LH
 - (1) MOUNTING BRACKET, RH
 - (1) FASTENER PACKAGE
- 2. LOOSEN AND REMOVE THE TWO BOLTS THAT HOLD THE TOW HOOKS TO THE END OF THE FRAME. REMOVE THE TOW HOOKS (YOU WILL NOT REINSTALL THEM).
- 3. INSTALL THE LEFT HAND MOUNTING BRACKET (ITEM #2) TO THE BOTTOM OF THE FRAME AS SHOWN IN FIG 1. FASTEN WITH THE M12 X 1.25 X 55mm BOLTS (ITEM #4), 7/16" FLAT WASHERS (ITEM #10), 1/2" LOCK WASHERS (ITEM #9) AND THE MOUNTING BRACKET SPACERS (ITEM #12). LEAVE LOOSE AT THISE TIME.

NOTE: IF YOUR VEHICLE IS EQUIPPED WITH A FACTORY SKID PLATE, DO ONE SIDE AT A TIME. REMOVE THE TWO BOLTS SECURING THE TOW HOOK AND THE SKID PLATE TO THE FRAME. INSTALL THE BRACKETS, SPACERS AND 7/16" FLAT WASHER BETWEEN THE BOTTOM OF THE FRAME AND THE SKID PLATE AND SECURE WITH THE M12 X 1.25 X 55mm HEX BOLTS AND THE 1/2" LOCK WASHERS. LEAVE LOOSE AT THIS TIME.

BRACKETS MOUNT ON TOP OF SPACERS ——7/16" WASHER MOUNTS ON TOP OF BRACKET AT REAR HOLE.

SKID PLATE



4. REPEAT STEP #3 ON THE RIGHT SIDE.



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NOTE: BASED ON YOUR STATE AND LOCAL LAWS, DETERMINE IF YOU NEED TO RELOCATE YOUR LICENSE PLATE PRIOR TO STEP #5. REMOVE/RELOCATE/INSTALL YOUR LICENSE PLATE BRACKET AND LICENSE PLATE BEFORE MOUNTING THE BULL BAR TO YOUR VEHICLE (SEE FIG 1).

- 5. INSTALL THE BULL BAR TO THE MOUNTING BRACKETS. THE WELDED TABS ON THE BULL BAR FIT ON THE INBOARD SIDE OF THE MOUTING BRACKETS. FASTEN WITH THE 3/8"-16 X 1" BOLTS (ITEM #5), 3/8" FLAT WASHERS (ITEM #11) (ONE ON THE BOLT SIDE, ONE ON THE NUT SIDE OF THE BRACKET), AND 3/8"-16 SERRATED FLANGE NUTS (ITEM #7). ADJUST THE BULL BAR IN AND OUT AND UP AND DOWN AS NEEDED, THEN TIGHTEN THE BOLTS SECURING THE BULL BAR TO THE BRACKETS.
- 6. TIGHTEN THE BOLTS THAT FASTEN THE BRACKETS TO THE FRAME.

SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	300220	1	BULL BAR, 4" BOT MNT, SST,W/O SKD PL
1	300260	1	BULL BAR, 4" BOT MNT, BLK,W/O SKD PL
1	300320	1	BULL BAR, 3" BOT MNT, SST,W/O SKD PL
1	300360	1	BULL BAR, 3" BOT MNT, BLK,W/O SKD PL
2	305096	1	MOUNTING BRACKET, LH
3	305097	1	MOUNTING BRACKET, RH
4	106717	4	HEX HEAD SCREW, M12 BX 1.25 X 55mm, ZP
5	106963	4	HEX HEAD SCREW, 3/8-16 X 1, SST, BZP
6	108023	4	HEX HEAD SCREW, SELF TAP, 1/4-20, ZP
7	106995	4	SERRATED FLANGE NUT, 3/8-16, SST, BZP
8	100170	4	NUT, PLASTIC, SQUARE, 1/4", WHITE
9	100078	4	LOCK WASHER, 1/2", ZP
10	100081	2	FLAT WASHER, 7/16", ZP
11	106998	8	FLAT WASHER, 3/8", SST, BZP
12	305099	4	MOUNTING BRACKET SPACER, 5/8"

