INSTALLATION INSTRUCTIONS FOR MOUNTING

300210, 300250, 300310, 300350 – BULL BAR ASSEMBLY 301441 – BRACKET PACKAGE

301441 SPRINTER VAN 2014-CURRENT

<u>INSTALLATION INSTRUCTIONS</u>

READ THE INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL OF THE REQUIRED PARTS ARE ON HAND BEFORE STARTING THE INSTALLATION.

- 1. REMOVE FACTORY LICENSE PLATE BRACKET, SHOWN IN FIG.
- 2. ONCE THE LICENSE PLATE BRACKET IS REMOVED, THERE ARE TWO M8 BOLTS THAT WILL NEED TO BE REMOVED. THERE ARE ALSO TWO 8MM TORX BOLTS IN THE CUTOUT ABOVE THE LICENSE PLATE BRACKET. SHOWN IN FIG. 2
- 3. INSTALL THE BRACKETS (ITEM #2&3) USING THE M8
 FASTENERS. USING THE TWO M8-40, LOCK WASHERS AND
 WASHERS (ITEM #4,5&6) FASTEN THROUGH THE TOP HOLES
 AND THE TWO M8-30, LOCK WASHERS, WASHERS, (ITEM
 #5,6&7) FASTEN THROUGH THE FORWARD FACING HOLES IN
 THE BRACKET. MAKE SURE TO LEAVE THESE LOOSE TO
 FASTEN ALL THE BOLTS.
- 4. ONCE THE ALL THE FASTENERS ARE IN PLACE TIGHTEN THEM DOWN TO 19 FT LBS.
- 5. REINSTALL THE LICENSE PLATE BRACKET SHOWN IN FIG. 1. YOU WILL NEED TO CUT TWO NOTCHES OUT OF THE TOP EDGE OF THE PLASTIC STARTING AT 2" FROM BOTH SIDES AND CUT THROUGH TO 4.5" FROM BOTH SIDES. CUTTING THESE NOTCHES OUT WILL LET THE ORIGINAL LICENCE PLATE BRACKET TO LAY FLAT IN THE FACTORY POSITION.





6. PLACE THE BULL BAR IN PLACE USING THE SUPPLIED FASTENERS (ITEM #8,9&10). THE BOLT AND WASHER WILL BE PLACED ON THE OUTSIDE WHILE THE FLANGE NUT WILL FASTEN FROM THE INSIDE. ONCE ALL THE FASTENERS ARE IN PLACE POSISTION THE BULL BAR AND TIGHTEN THE FASTENERS DOWN TO 25 FT LBS.



Brandon, SD 57005

SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	300210	1	BULL BAR, 4" TOP MNT, SST,W/O SKD PL
1	300250	1	BULL BAR, 4" TOP MNT, BLK,W/O SKD PL
1	300310	1	BULL BAR, 3" TOP MNT, SST,W/O SKD PL
1	300350	1	BULL BAR, 3" TOP MNT, BLK,W/O SKD PL
2	305063	1	MOUNTING BRACKET-LH, BLACK
3	305064	1	MOUNTING BRACKET-RH, BLACK
4	109482	2	SCR-HX HD, M8-1.25X40, ZP
5	100030	4	WSHR-LK, 5/16, ZP
6	100034	4	WSHR-FL, 5/16, ZP
7	100180	2	SCR-HX HD, M8-1.25X30, BZP
8	100040	4	SCR-HX HD, 3/8-18X1", ZP
9	100062	4	WSHR-FL, 3/8, ZP
10	100181	4	NUT-HEX FLG, 3/8-18, ZP
11	108023	4	HEX HEAD SCREW, SELF TAP, 1/4-20, ZP
12	100170	4	NUT, PLASTIC, SQUARE, 1/4", WHITE



OPTIONAL LICENSE PLATE RELOCATION BRACKET SOLD SEPARATELY (2) (N) (2) (D) (O) FIG. 1 (6) (r) (m)LICENSE PLATE RELOCATION BRACKET INSTALLATION SERVICE PARTS DRAWING MODEL NO. - 301441 0 0

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1200 E. Birch St.

Brandon, SD 57005