

INSTALLATION INSTRUCTIONS AND PARTS LIST

JOURNEYMAN FRONT BUMPER REPLACEMENT:

191122 2011-2016 FORD SUPER DUTY TRUCKS.

WARNING:

DUE TO THE WEIGHT OF THE JOURNEYMAN FRONT BUMPER REPLACEMENT SPECIAL CARE SHOULD BE TAKEN TO AVOID INJURY. ASSISTANCE AND/OR USE OF MECHANICAL EQUIPMENT IS REQUIRED WHEN MOVING AND INSTALLING THE BUMPER REPLACEMENT. DO NOT POSITION YOURSELF BENEATH THE BUMPER REPLACEMENT DURING INSTALLATION AND ENSURE THAT THE BUMPER REPLACEMENT HAS BEEN CONNECTED AND SECURED TO PREVENT SHIFTING OR FALLING. PERIODICALLY CHECK ALL FASTENERS TO ENSURE THAT THEY ARE STILL TIGHT.

1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. DISCONNECT THE WIRING HARNESS FOR THE FOG LIGHTS AND BLOCK HEATER IF APPLICABLE.
3. REMOVE THE SIDE BUMPER BRACKET BOLTS, TWO PER SIDE.
4. REMOVE THE PLASTIC COVERS AROUND THE TOW HOOKS, THE FOUR 18MM BUMPER BOLTS AND REMOVE THE BUMPER FROM THE TRUCK.
5. REMOVE THE 18MM TOW HOOK BOLTS.
6. REMOVE THE LOWER COMPATABILITY BRACKETS FROM THE FRAME IF EQUIPPED.
7. SLIDE THE TOW HOOKS THROUGH THE OPENING IN THE MOUNTING BRACKETS (ITEM #2, 3) AND PLACE THE MOUNTING BRACKET OVER THE FRAME. USING FOUR ½”-13 X 2” BOLTS, FOUR ½” FLAT WASHERS, AND FOUR ½”-13 FLANGE NUTS (ITEMS #4, 5, 6) AND THE THREE TOW HOOK BOLTS REMOVED IN STEP 5 ATTACH THE MOUNTING BRACKET TO THE FRAME. **NOTE: WHEN REINSTALLING THE TOW HOOK BOLTS, IT IS STRONGLY RECOMMENDED TO APPLY THREAD LOCKER TO PREVENT THE BOLTS FROM LOOSENING.** MAKE SURE THAT THE HOLES IN THE TOW HOOK ASSEMBLY LINE UP WITH THE HOLES IN THE MOUNTING BRACKETS AND TIGHTEN ALL FASTENERS.
8. USING EIGHT ½”-13 X 2” BOLTS, ½” FLAT WASHERS, AND ½”-13 FLANGE NUTS (ITEMS #4, 5, 6) ATTACH THE JOURNEYMAN BUMPER REPLACEMENT TO THE MOUNTING BRACKETS.
9. CENTER AND LEVEL THE JOURNEYMAN BUMPER REPLACEMENT AS NEEDED AND TIGHTEN ALL FASTENERS.



FOR VEHICLES WITH FOG LIGHTS:

10. REMOVE THE FACTORY FOG LIGHTS FROM THE FACTORY BUMPER BY FIRST REMOVING THE ADJUSTING SCREW AND SPRING, FOLLOWED BY THE TWO SIDE CLIPS.
11. INSERT THE FOG LIGHT INTO THE FOG LIGHT BRACKET ON THE BACK SIDE OF THE JOURNEYMAN AND ATTACH WITH TWO ¼" X 5/8" BOLTS, ¼" WASHERS, AND ¼" SERRATED FLANGE NUTS (ITEMS 7, 8, 9).
12. ADJUST THE FOG LIGHTS AS NEEDED AND TIGHTEN ALL FASTENERS.

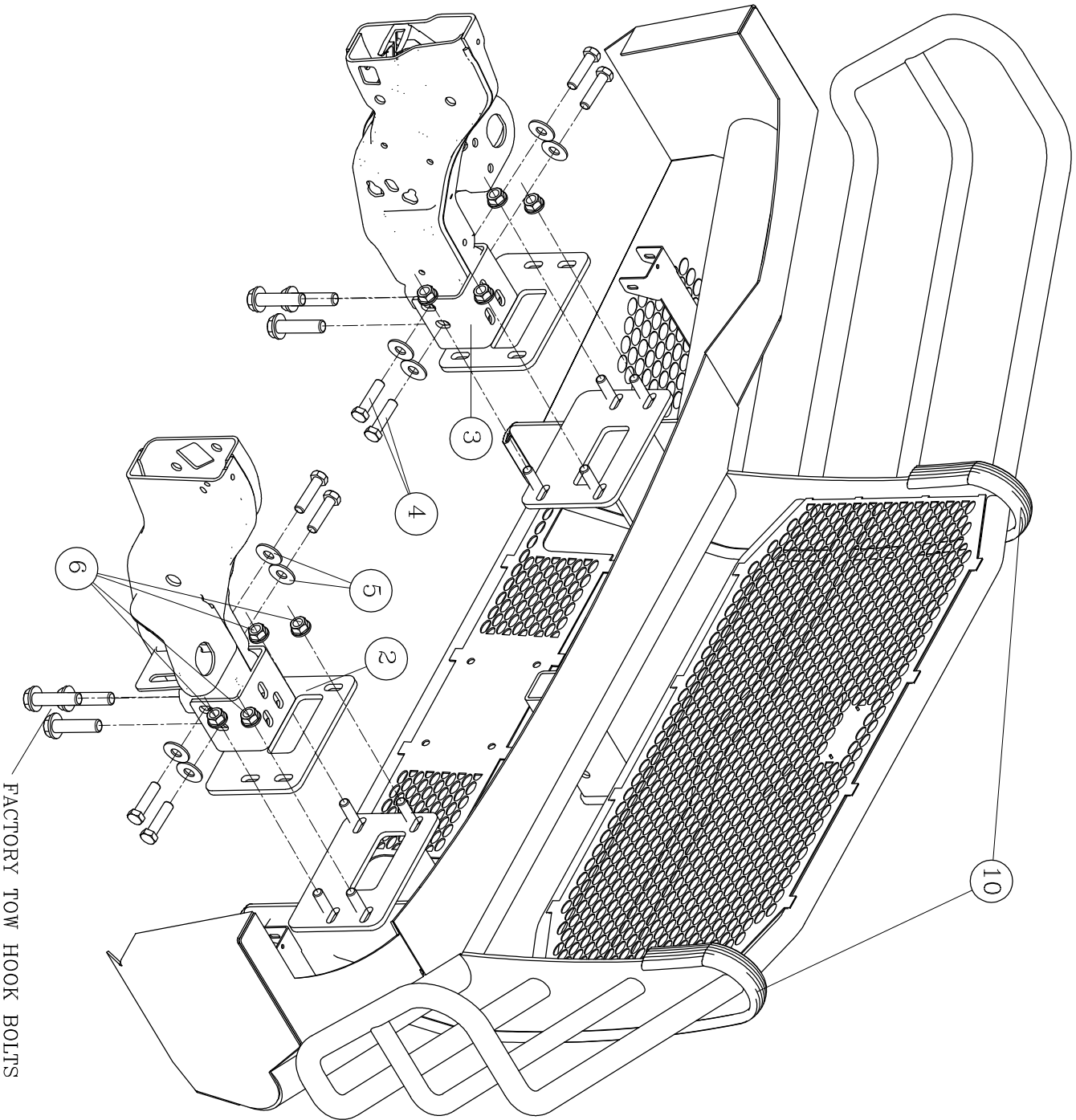
SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	191122	1	JOURNEYMAN FRONT BUMPER ASSEMBLY
2	191122-400	1	BRKT-MTG, FRAME, RH, 191122
3	191122-500	1	BRKT-MTG, FRAME, LH, 191122
4	101825	16	BOLT-HEX HD, ½-13X2", GRADE 8
5	100118	18	WASHER-FLAT, ½", ZP
6	100123	18	NUT-SERR FLANGE, ½-13, ZP
7	102389	6	BOLT-HEX HD, ¼-20 X 5/8", ZP
8	100016	6	WASHER-FLAT, ¼", ZP
9	100012	6	NUT-SERR FLANGE, ¼-20, ZP
10	103799	2	BUMPER STRIP, RUBBER, 51"



SERVICE PARTS LIST

MODEL NO. - 191122



FACTORY TOW HOOK BOLTS

