

ARIES **OFFROAD**

3042F 1997-98 Ford F Series/Expedition Installation

Parts List

1 – Front Aries Bar

6 – 7/16 x 1 1/4" Hex Bolts

12 – 7/16 Flat washers

2 – Frame Brackets

6 – 7/16 hex nuts

Installations of Bottom Frame Bracket

Remove tow hooks from the front of the vehicle.

Using the bolts that held the tow hooks in place attach the mounting bracket ad the diagram below. (using two bolts per hook) Do not fasten bolts too tight. Allow your self to adjust for the alignment.

Installation of the Front Bar

Line up the three holes on the lower portion of the front bar with three holes on the frame mounting brackets (outer edge). Using the 7/16" hex bolts, nuts and washers, fasten the front bar to the mounting brackets, leaving it loose for adjustment.

Once the front bar is attached to the mounting brackets, align until you're satisfied with the fit and balance and tighten all fasteners.

NOTE: it is advisable to re-check all fasteners for tightness after one week.

