

INSTALLATION MANUAL

2055155

Level of Difficulty

Easy

Installation difficulty levels are based on time and effort involved and may vary depending on the installer level of expertise, condition of the vehicle and proper tools and equipment.

This is the first of two manuals required to complete this installation. The second manual is included with your running boards / side steps.

Parts List

Qty	Description
1	VersaTrac mounting bracket, front, driver-side
2	VersaTrac mounting bracket, middle/rear, driver-side
1	VersaTrac mounting bracket, front, passenger-side
2	VersaTrac mounting bracket, middle/rear, passenger-side
12	Hex bolt, M8 - 1.25 (S)
12	Flat washer, M8 (S)
12	Lock washer, M8 (S)
12	Hex nut, M8 - 1.25 (S)
12	Hex bolt, M8 - 1.25 (B)
12	Flat washer, M8 (B)
12	Lock washer, M8 (B)
12	Hex nut, M8 - 1.25 (B)

(S) = Silver hardware, (B) = Black hardware
Running boards / side steps sold separately

Tools Required

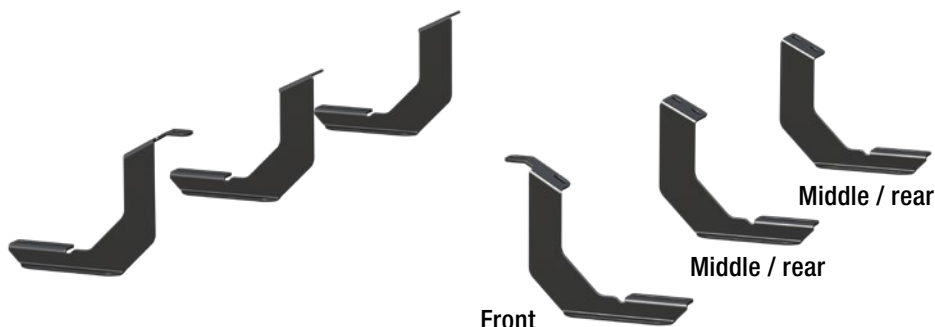
Ratchet	Socket set
Torque wrench	Socket extension
Level	--

Torque Specifications

M8 bolt	7 ft-lbs.
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Use above torque setting unless otherwise noted

Product Photo



NOTICE

Visit www.ariesautomotive.com for a full-color copy of this instruction manual, as well as helpful videos, guides and much more!

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

Periodic inspection of your product should be performed to ensure all hardware and / or components remain secure.

To help prevent damage to the product or vehicle, refer to the specified torque specifications when securing hardware during the installation process.

Maintenance

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Product Registration and Warranty

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Step 1

Starting on the driver side, locate the factory-threaded holes along the bottom inside edge of the vehicle body.

This installation will use the first, second and fifth mounting tabs.



Step 2

Each bracket has a specific mounting location. The front bracket is bent at the mounting point. The middle / rear brackets have a rectangular head.

Be sure to check each bracket before mounting to the vehicle.



Step 3

Starting at the front driver-side mounting location, locate the threaded holes on the inside of the body panel.

Attach the front bracket to the vehicle using two silver M8 hex bolts, lock washers and flat washers.

Snug the hardware, but do not fully tighten.



Step 4

Repeat step 3 to install the middle and rear brackets over the mounting hole locations from step 1.

Repeat steps 1 through 4 on the passenger side of the vehicle.

Note: To complete the installation, refer to the manual included with your running boards / side steps.

