

INSTALLATION MANUAL

2055104

Level of Difficulty

Easy

This is the first of two manuals required to complete this installation. The second manual is included with your running boards / side steps.

Parts List

6	VersaTrac™ mounting bracket, universal
12	Clip nut, M8
12	Hex bolt, M8 - 1.25 x 30mm (S)
12	Flat washer, M8 (S)
12	Lock washer, M8 (S)
12	Hex bolt, M8 - 1.25 x 25mm (B)
12	Flat washer, M8 (B)
12	Lock washer, M8 (B)
12	Hex nut, M8 (B)

(S) = Silver hardware, (B) = Black hardware

Running boards / side steps sold separately

Tools Required

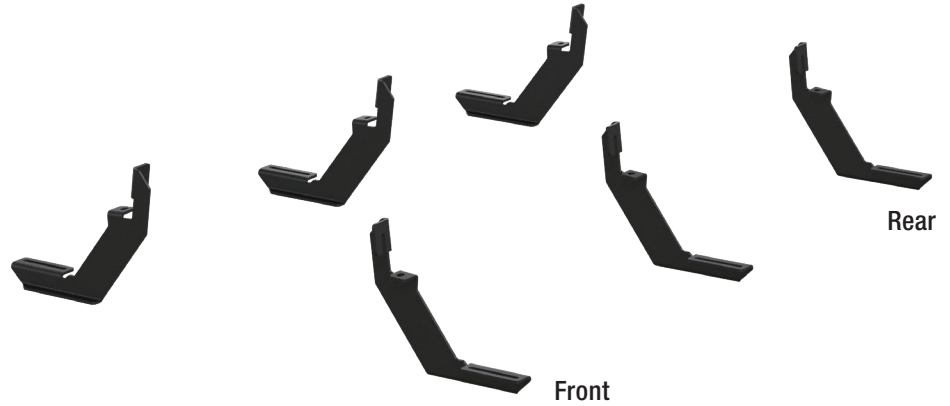
Ratchet	Socket set
Torque wrench	Level
Flathead screwdriver	--

Torque Specifications

	Metric	SAE
M6 bolt	3 ft-lbs.	
M8 bolt	7 ft-lbs.	
M10 bolt	16 ft-lbs.	
M12 bolt	28 ft-lbs.	
1/4" bolt	3 ft-lbs.	
5/16" bolt	7 ft-lbs.	
3/8" bolt	16 ft-lbs.	
7/16" bolt	20 ft-lbs.	
1/2" bolt	28 ft-lbs.	

Use above torque setting unless otherwise noted

Product Photo



Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

Product Registration

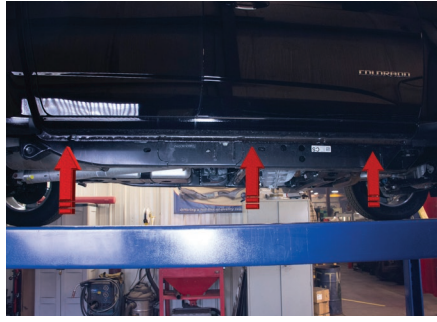
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Step 1

Starting on the driver side, locate the three mounting locations underneath the vehicle body.



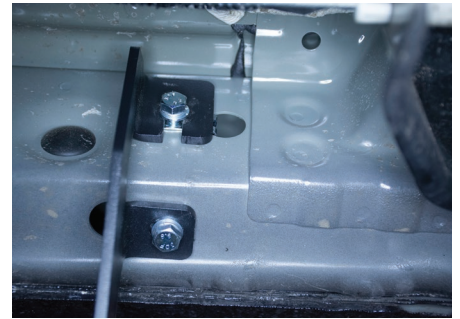
Step 2

Starting at the front driver-side mounting location, remove the two hole plugs.

Insert a clip-nut through the access hole and align it over the adjacent smaller hole. Insert a second clip-nut over the lower mounting tab.

Place the driver-side front mounting bracket onto the vehicle and secure with two silver M8 hex bolts, lock washers and flat washers.

Snug the hardware, but do not fully tighten.



Step 3

Repeat step 2 to install the middle and rear mounting brackets.

Repeat steps 1 through 3 on the passenger side of the vehicle.

Note: To complete the installation, refer to the manual included with your running boards / side steps.

