

# **INSTALLATION MANUAL**

# 2051175

Parts List		
1	Driver / left running board	
1	Passenger / right running board	
2	Mounting bracket, front	
2	Mounting bracket, middle	
2	Mounting bracket, rear	
4	Flange head cap screw, 6mm	
8	T-bolt, 10mm	
8	Flat washer, 10mm	
8	Lock washer, 10mm	
8	Hex nut, 10mm	
8	Bolt retainer, plastic, 10mm	

Additional Hardware*		
12	Hex bolt, 8mm	
12	Flat washer, 8mm	
12	Lock washer, 8mm	
12	Hex nut, 8mm	

\* Running boards are supplied with additional hardware.
Quantities listed are in addition to the standard supplied hardware.

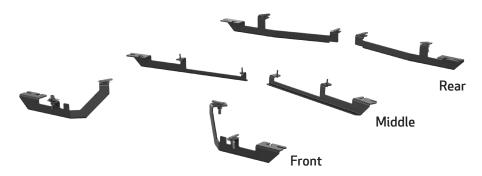
Tools Required			
Ratchet	Socket, 13mm		
Level	Socket, 16mm		
Socket, 10mm			



# Level of Difficulty Easy



# **Product Image**





#### **Notes and Maintenance**

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

For stainless steel, polish may be used to clear small scratches and scuffs on the finish. Mild soap may be used also to clean the product.

For black finishes, mild soap may be used to clean the product.

# Step 1

Starting on the driver side, locate the three mounting locations underneath the vehicle.

**Note:** Each bracket is specific to a mounting location. Reference page 1 product image for correct locations.



# Step 2

Locate the front mounting points and remove the tape plugs.

Insert a 10mm T-bolt plate into each opening. Slide a plastic bolt retainer over the threads of the bolts to hold the bolts in place.





# Step 3

Place the front driver-side bracket onto the vehicle and secure with two 10mm hex nuts, 10 mm lock washers and 10mm flat washers.

Snug the hardware, but do not fully tighten.





# Step 4

Locate the middle mounting points and remove the two factory hex bolts.

Place the middle driver-side bracket onto the vehicle and secure with two 6mm flange head cap screws in place of the removed factory hex bolts.

Snug the hardware, but do not fully tighten.





# Step 5

Locate the rear mounting points and remove the tape plugs.

Insert a 10mm T-bolt plate into each opening. Slide a plastic bolt retainer over the threads of the bolts to hold the bolts in place.

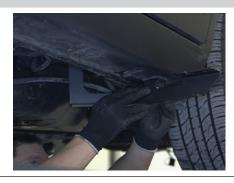




# Step 6

Place the rear driver-side bracket onto the vehicle and secure with two 10mm hex nuts, 10 mm lock washers and 10mm flat washers.

Snug the hardware, but do not fully tighten.

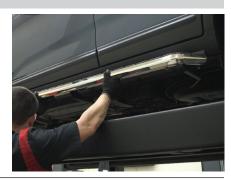


# Step 7

Remove the 8mm nuts, 8mm lock washers and 8mm flat washers from the running board.

Place the running board onto the brackets and align the 8mm bolts with the slots in the brackets on the vehicle.





# Step 8

Attach the running board to the brackets using six 8mm bolts, lock washers, flat washers and nuts.

Snug the hardware, but do not fully tighten.





# Step 9

Adjust and level the running board, centering it between the front and rear wheel wells.

With the running board in position, it is recommended to tighten all brackets to the vehicle first, followed by the running board connections.





# Step 10

Repeat steps 1 through 9 on the passenger side of the vehicle.

Congratulations on the installation of your brand new ARIES AeroTread  $^{\text{\tiny M}}$  running boards.

With the running boards installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

To protect your investment, see the 'Notes and Maintenance' section on the first page of this instruction manual.

