

INSTALLATION MANUAL

205015-2

| Parts List | | | |
|------------|--|--|--|
| 1 | Driver / left, side bar | | |
| 1 | Passenger / right, side bar | | |
| 1 | Mounting bracket, driver / left, front | | |
| 1 | Mounting bracket, passenger / right, front | | |
| 1 | Mounting bracket, driver / left, rear | | |
| 1 | Mounting bracket, passenger / right, rear | | |
| 4 | Washer plate | | |
| 8 | Hex bolt, M8 x 30mm | | |
| 8 | Flat washer, M8 | | |
| 8 | Lock nut, M8 | | |
| 4 | Bolt plate, M10 x 25mm | | |
| 8 | Hex bolt, M10 x 25mm | | |
| 12 | Flat washer, M10 | | |
| 8 | Lock washer, M10 | | |
| 4 | Hex nut, M10 | | |

| Torque Specifications | | | | |
|-----------------------|------------|-----------|--|--|
| METRIC | M6 bolt | 3 ftlbs. | | |
| | M8 bolt | 7 ftlbs. | | |
| | M10 bolt | 16 ftlbs. | | |
| | M12 bolt | 28 ftlbs. | | |
| SAE | 1/4" bolt | 3 ftlbs. | | |
| | 5/16" bolt | 7 ftlbs. | | |
| | 3/8" bolt | 16 ftlbs. | | |
| | 7/16" bolt | 20 ftlbs. | | |
| | 1/2" bolt | 28 ftlbs. | | |

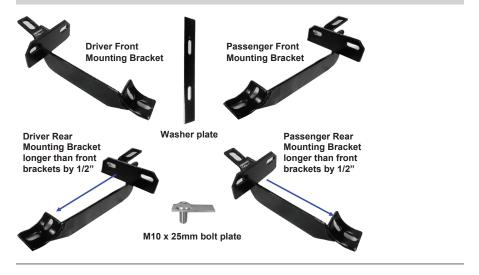
| Level of Difficulty | 画 第 |
|---------------------|--------|
| Easy | ## |



Product Image



Brackets and Hardware



Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

For stainless steel and aluminum, polish may be used to clear small scratches and scuffs on the finish. Mild soap may be used also to clean the product.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
- 2. Starting with the Passenger/right side-rear of the vehicle, locate the rectangle hole in the rocker panel as seen in (Fig 1). Insert the bolt plate in to the hole so that the threads of the bolt drop through the round holes as seen in (Fig 2) select the passenger side rear mounting bracket and secure it to the bolt plate with (1) 10mm flat washer & (1) M10 hex nut. Snug but do not tighten hardware at this time.
- 3. Next select the washer plate and place it on the outside of the rocker panel lip secure the mount bracket to the inner rocker panel lip with the (2) M8 Hex bolts, (2) flat washers and (2) M8 hex nuts as seen in (Fig 3) Snug but do not tighten hardware at this time.
- 4. Select the Passenger side front mounting brackets, locate the rectangle hole in the rocker panel as done in (Fig 1) Insert the bolt plate into the hole so that the threads of the bolt drop through the round holes select the passenger side rear mounting bracket and secure it to the bolt plate with (1) 10mm flat washer & (1) M10 lock nut select the washer plate and place it on the outside of the rocker panel lip secure the mount bracket to the inner rocker panel lip with the (2) M8 Hex bolts, (2) flat washers and (2) M8 hex nuts (Fig 4) shows bracket installed Snug but do not tighten hardware at this time.
- **5.** Install Sidebar to the front mounting brackets with (2) M10 hex bolts, (2) M10 lock washers and (2) 10mm flat washers, Snug but do not tighten hardware at this time.
- **6.** Level and align Sidebar properly; then tighten all hardware at this time.
- 7. Repeat steps 2-6 for Driver Sidebar.
- 8. Do periodic inspections to the installation to make sure all hardware is secure and tight.

