

**Parts List**

1	Driver side / left side bar
1	Passenger side / right side bar
2	Mounting bracket, front
2	Mounting bracket, rear
2	Mounting brace, front
2	Mounting brace, rear
4	Self-tapping screw, 6mm x 25mm
4	Hex bolt, 10mm x 25mm
8	Flat washer, 10mm
2	Lock washer, 10mm
4	Hex nut, 10mm
4	Hex bolt, 12mm x 50mm
4	Hex bolt, 12mm x 120mm
8	Flat washer, 12mm
8	Lock washer, 12mm

**Level of Difficulty**

Easy

Scan  
for helpful  
install tips**Product Image****Notes and Maintenance**

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel and aluminum, polish may be used to clear small scratches and scuffs on the finish. Mild soap may be used also to clean the product.

# Procedure

1. Begin installation by working on the driver-side of the vehicle, see figure 1.
2. Remove the two frame mount bolts from the body mounts located under the cab of the truck. Attach the front and rear mounting brackets to the underside of the vehicles body mounts using one 12mm x 120mm bolt, one 12mm lock washer and one 12mm flat washer, for each mount. Hand tighten.

**Note:** Short mounting brackets are used on the front of the vehicle, and long mounting brackets at the rear.

3. Fasten the front mounting brace bracket to the front mounting bracket using one 10mm x 25mm hex bolt, two 10mm flat washers, one 10mm lock washer and one 10mm nut.

Secure the other side of the brace bracket to the vehicle's body channel, located under the cab, with one 6mm x 25mm self-tapping screw. Hand tighten.

4. Fasten rear mounting brace bracket to the rear mounting bracket in the same manner as the front, see figure 1.

5. Attach the side bar to the front and rear mounting brackets using one 12mm x 50mm bolt, one 12mm lock washer and one 12mm flat washer for each bracket. Snug the hardware, but do not fully tighten.

**Note:** Longer end of the side bar goes to the rear.

5. Adjust the side bar so that it is level and centered, and tighten all bolts to complete the driver-side assembly.
6. Repeat this process for the passenger-side of the vehicle.
7. Congratulations on the installation of your new ARIES 3" round side bars. With the side bars installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

To protect your investment, see the 'Notes and Maintenance' section on the first page of this instruction manual.

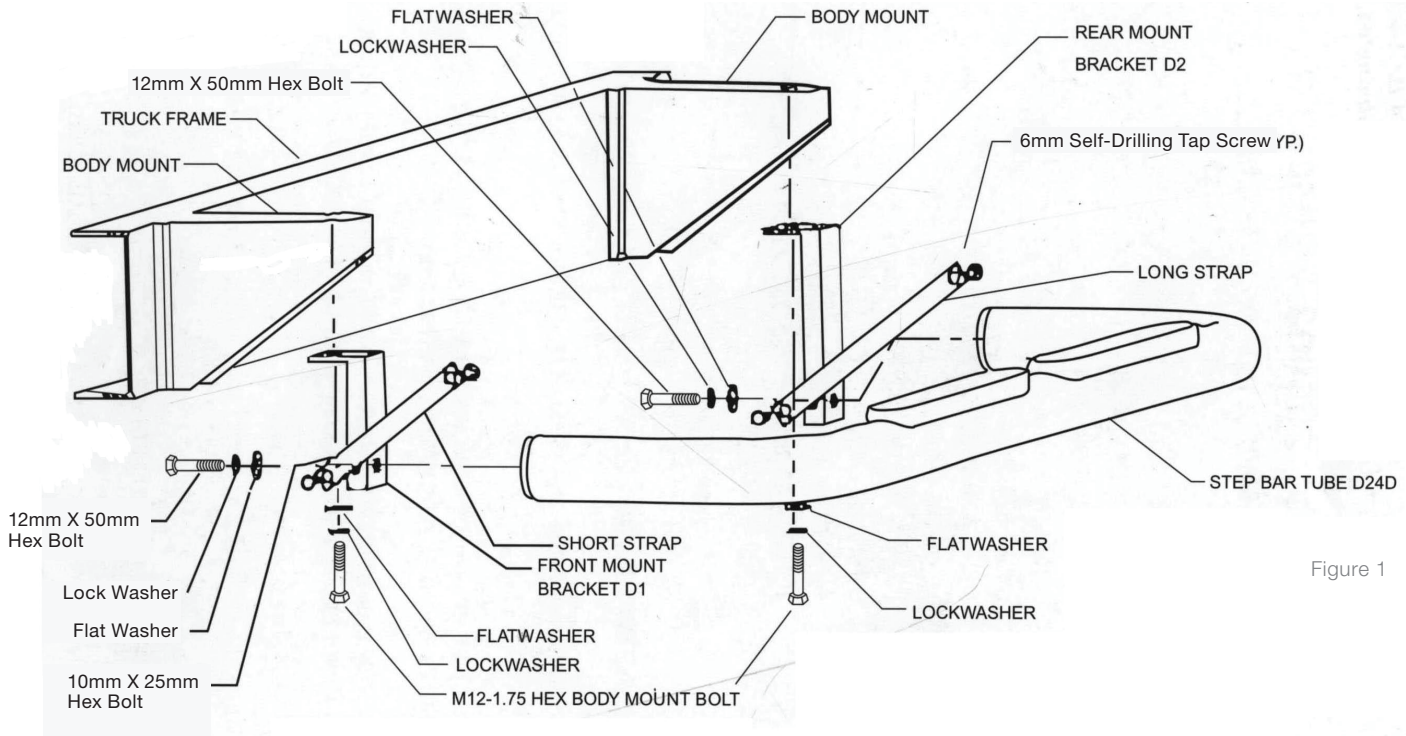


Figure 1